

**FINLAND'S INFORMATIVE INVENTORY REPORT 2018**

**Air Pollutant Emissions 1980-2017**

**under the UNECE CLRTAP and the EU NECD**

**Part 4 – IPPU**

**March 2019**

**FINNISH ENVIRONMENT INSTITUTE**

**Centre for Sustainable Consumption and Production**

**Environmental Management in Industry – Air Emissions Team**

Photo on the cover page: Ari Andersin (2008), Valkeakoski, ympäristöhallinnon kuvapankki

## PART 4 IPPU

### 4 INDUSTRIAL PROCESSES and PRODUCT USE (NFR 2)

- 4.1 Overview of the sector
- 4.2 Mineral Products (NFR 2.A)
  - Overview of the NFR category
  - Cement production
  - Lime production
  - Glass production
  - Quarrying and mining of minerals other than coal
  - Construction and demolition
  - Storage, handling and transport of mineral products
  - Other Mineral products
- 4.3 Chemical Industry (NFR 2.B)
  - Overview of the NFR category
  - Ammonia production
  - Nitric acid production
  - Adipic acid production
  - Carbide production
  - Titanium dioxide production
  - Soda ash production and use
  - Other chemical industry
  - Storage, handling and transport of chemical products
- 4.4 Metal Industry (NFR 2C)
  - Overview of the NFR category
  - Iron and steel production
  - Ferroalloys production
  - Aluminium production
  - Lead production
  - Zinc production
  - Copper production
  - Nickel production
  - Other metal production
  - Storage, handling and transport of metal products
  - Domestic solvent use including fungicides
  - Road paving with asphalt
  - Asphalt roofing
- 4.5 Solvent and Other Product Use (NFR 2D)
  - Coating applications
  - Degreasing
  - Dry cleaning
  - Chemical products
  - Printing
  - Other solvent (2D3i) and product (2G) use
- 4.6 Other industry (NFR 2H)
  - Pulp and paper
  - Food and beverages industry
  - Other industrial production including production, consumption, storage, transportation or handling of bulk products
  - Wood processing
  - Production of POPs
  - Consumption of POPs and heavy metals

# INDUSTRIAL PROCESSES AND PRODUCT USE

## (NFR 2)

### 4.1 Overview of the sector

Changes in chapter	
January 2019	KS

The main activities in the Industrial processes and product use sector in respect to air pollutant emissions in Finland are mineral, chemical, metal and forest industries, as presented in Figure 4.1

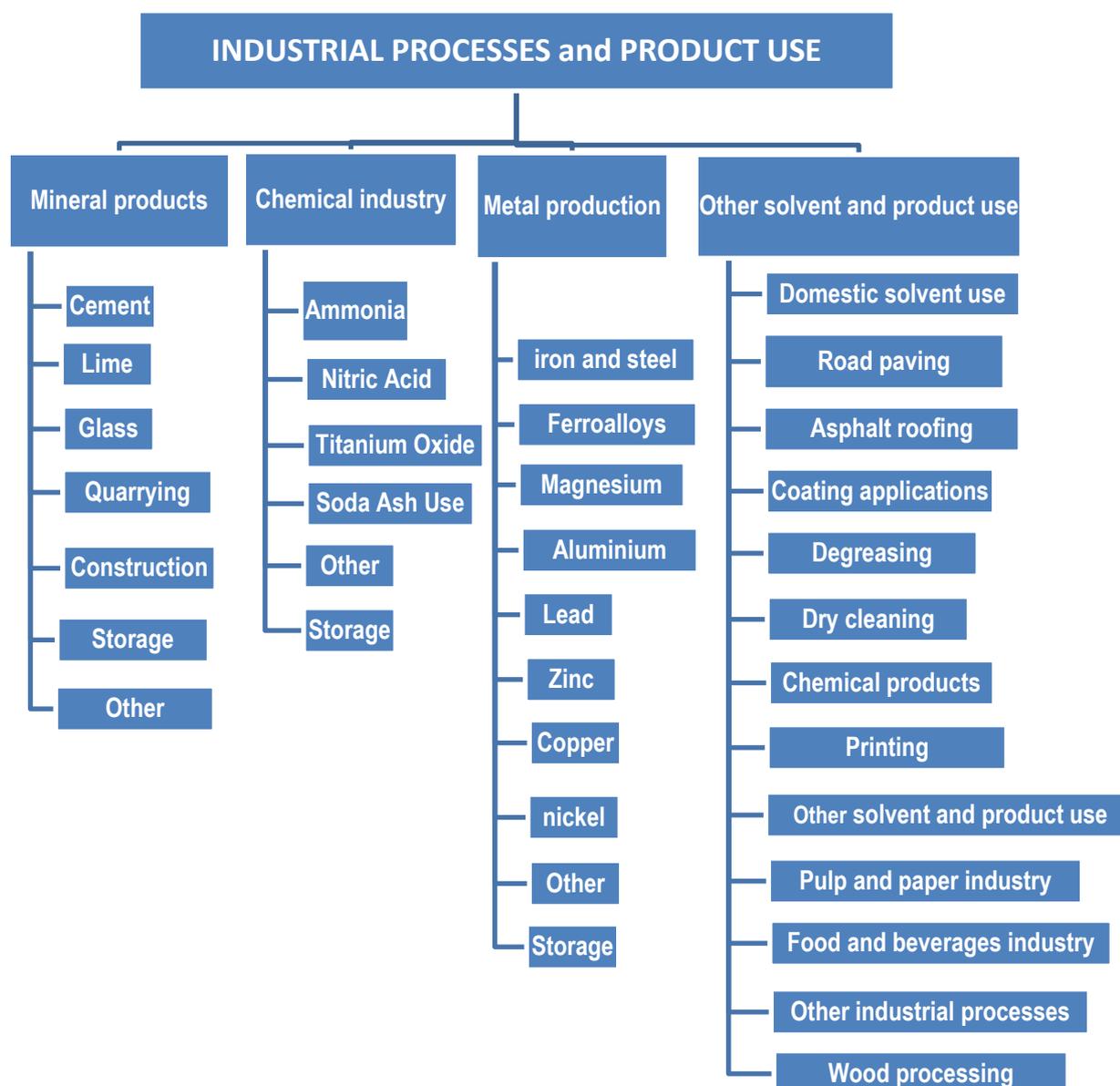


Figure 4.1 Industrial process included in the Finnish air pollutant inventory.

### *Allocation of emissions in the NFR Table*

Emissions from industrial activities are allocated under the NFR categories as follows:

Energy NFR 1	production of electricity consumed in the industry electricity and heat autoproducers in the industry use of off-road machinery and industrial transport
IPPU NFR2	production processes
Waste NFR5	industrial waste management

### *Data reported by the plants*

Plant operators report their emissions to the supervising authorities<sup>1</sup> according to the monitoring requirements in their environmental permits. In many cases the reporting obligations determined in the monitoring programmes are for the total emissions of the plants and not separately for fuel combustion or the individual process emissions. In cases where it has not been possible to make a split between energy and process related emissions, or when the emissions are clearly fuel based, all emissions are reported under the relevant NFR 1A2 subcategory.

For those plants that have a reporting obligation to report all emissions from all activities as total emissions from the site (e.g. under the E-PRTR), the process related emissions are estimated to be the difference between the total emissions reported by the plant and the default emissions calculated on basis of fuel consumption, the difference is reported under the industrial processes.

### *Condensable part of particulate matter*

TSP emission concentrations are measured in the stack according to the agreed the EN standards (EN 13284-1), which is a gravimetric particle measurement and thus does not cover condensable particles. Thus TSP emissions reported by the operators and used in the preparation of the inventory, do not include the condensable part, neither PM10 or PM2.5 fractions that are calculated from these TSP emissions.

When Guidebook 2016 EFs for particles are used, we refer to the Guidebook in the knowledge of inclusion or exclusion of condensables.

### *Activity data*

As response to the recommendation from the 2018 CLRTAP Stage 3 Review, we would like to note that the Finnish air pollutant emissions inventory is largely based on data reported by the plants, where this data is available, as this is considered to be more accurate than calculation with emission factors and statistical data. In cases where the emissions are based on data reported by the plants, it has in many cases not been possible to present the related activity data as Finland is a small country and for many industrial processes there only exist one or two plants, thus the units falling under 3 which is the internationally used threshold for statistical confidentiality. This is the case especially for the IPPU sector.

### *Emission trends*

Emissions from industrial processes are affected by changes in production volumes, changes in the processes or in the use of raw materials and auxiliary chemicals. In the trends it can be clearly

---

<sup>1</sup> The emission data is available from the YLVA formerly VAHTI database after it has been checked and approved by the authorities.

seen that the production volumes decreased in the 1990s' when a number of plants shut down their operations due to the recession, and increased again since 1996 until mid-2000's, when a decreasing trend has returned with the economic turndown (Figure 4.2).

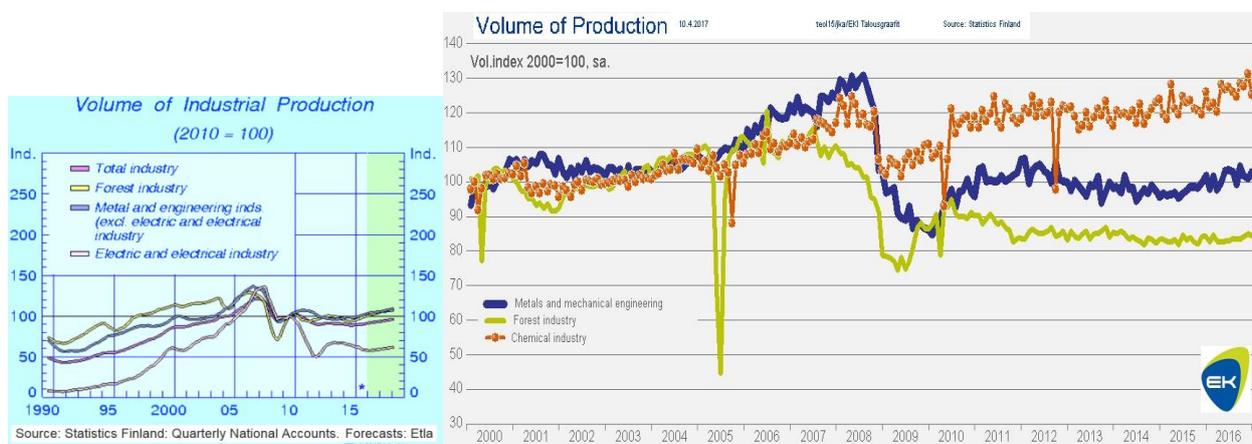


Figure 4.2 Industrial production 1990-2016 (Confederation of Finnish Industries, Statistics Finland, ETLA, 2017)

As response to the recommendation of the CLRTAP 2018 Stage 3 Review on the transparency of the dips and jumps in the trend, we would like to note that most of the issues not related to the explanation above, have been due to varying allocation of emissions between the Energy and IPPU sectors. If the 2019 submission further fine tuning of emissions allocation has been made, however, there may still remain further need to reallocations to the next submissions.

## 4.2 Mineral Products (NFR 2.A)

Changes in chapter	
January 2019	KS, JMP

### Source category description

Industrial activities falling under NFR 2A Mineral products are listed in Table 4.1. Corrections in the allocations will be made when the recalculations are finalized.

Table 4.1 Industrial activities and air pollutant emissions under NFR 2A Mineral products.

NFR	Source	Emissions reported under NFR 2A
2A1	Cement production	NM VOC, PCDD/F, PCB
2A2	Lime production	TSP, PM <sub>10</sub> , PM <sub>2.5</sub> , BC, PCDD/F, PCB
2A3	Glass production	PM <sub>2.5</sub> , PM <sub>10</sub> , TSP, BC, NM VOC, , PCDD/F
2A5a	Quarrying and mining of minerals other than coal	TSP, PM <sub>10</sub> , PM <sub>2.5</sub> ,
2A5b	Construction and demolition	TSP, PM <sub>10</sub> , PM <sub>2.5</sub> (heavy metal emissions Pb, Cd, Hg, As, Cr, Cu, Ni are energy related and allocated under 1A2f).
2A5c	Storage, handling and transport of mineral products	TSP, PM <sub>10</sub> , PM <sub>2.5</sub>
2A6	Other mineral products	Not Occuring

## Cement production (NFR 2A1)

Changes in chapter	
January 2019	JMP, KS

### Source category description

<b>SNAP 040612</b>	Cement has been produced in Finland since 1914. There are currently two operating plants in Finland. At a third plant production ceased in 1993. The current plants fall under the IED and report their emissions according to the monitoring requirements in their environmental permits. REF (recovered fuels prepared out of waste material) is used as fuel in these plants, in addition to rubber waste (since 1996). The plants also have permission to use bio-based fuels (plant or grain based fuels) for experimental use. Fuel combustion emissions are reported under the energy sector.
<b>Emissions</b>	<b>Source of emissions</b>
SOx, NOx, CO, NH3	These are emissions from fuel combustion, They are reported by the plants according to the monitoring and reporting requirements in the environmental permits and allocated under NFR 1A2g <sup>viii</sup> .
NMVOc	Cement production process emissions (partly reported by the plants and partly calculated), allocated under 2A1
TSP, PM10, PM2.5	Fuel combustion, reported by the plants according to the monitoring and reporting requirements in the environmental permits and allocated under NFR 1A2f.
Hg	Waste fuel combustion, reported by the plants according to the monitoring and reporting requirements in the environmental permits and allocated under NFR 1A2f.
PCDD/F	waste fuel combustion (rubber, REF) allocated under 2A1
PCB	waste fuel combustion (rubber, REF) allocated under 2A1

### Emission trend

Cement industry is a minor source of air pollutant emissions in Finland. The shares of emissions for each air pollutant reported under the NFR category are presented in Table 4.2.

Cement production volumes affect emissions over the years

Table 4.2 Contribution of cement production to total emissions in 2017.

Pollutant	Emissions from cement production in 2017	Total emissions in 2017	Unit	Share of total emissions %	% reported by the plants
NMVOc	0.029	88.323	Gg	<0.1	32.3
PCDD/ F	0.015	13.402	g I-Teq	0.1	0
PAHs	0.001	10.146	Mg	<0.1	0
PCBs	3.068	25.862	kg	11.9	0

### Methodological issues

As presented in Table 4.3, emissions are mainly calculated at T2/T3 level based and partly reported by the plants and the data is used in the inventory. For those plants that do not report emissions, or for years of missing data in the companies' reporting, the emissions are calculated.

## NMVOCS

NMVOC emissions are either reported by the plants or calculated:

- For the years 1990-1995 and 1997-1999 no data has been reported by the plants, thus the emissions for are calculated using the IEF of 0.033 kg/t for that period, which is derived from emission data reported by the plants (SYKE, 2007). The calculated emissions from cement production are presented in Table 4.5.
- For the year 1996 and since 2000 the emissions include both data reported by the plants according to the monitoring requirements in the environmental permits and calculated emissions.

## PCDD/F

PCDD/F emissions include both data reported by the plants and calculated data:

- Emissions have been reported by one of the plant since 2001.
- For the years prior to 2001 the emission of all plants are calculated using the national EF 25.8 g I-Teq, which is derived from data reported by the plants (SYKE, 2007).
- Since 2001 the reported emission data contains both calculated emission data and emission data reported by the plants.

## PCB

The emissions are calculated using the EF of 2000 ug/t (BiPRO, 2006) because there is no method in the Guidebook. The relevance of the emissions will be studied for future submissions.

## Activity data

Cement production volumes used as activity data presented in Table 4.4 are based on yearly statistics in the Kemia-Kemi Journal before the year 2000, and after the year 2000 on data reported by the plants and thus confidential because there are less than 3 plants.

Table 4.4 Cement production volumes (t/a), Kemia-Kemi Journal (1990-1999) and from VAHTI (since 2000)

Year	t/a	Year	t/a	Year	t/a	Year	t/a
1980	1 815 128	1990	1 649 220	2000	C		C
1981	1 862 913	1991	1 343 000	2001	C		C
1982	1 906 639	1992	1 133 000	2002	C		C
1983	1 978 925	1993	836 000	2003	C		C
1984	1 691 511	1994	864 000	2004	C		C
1985	1 695 367	1995	906 970	2005	C		C
1986	1 495 411	1996	975 425	2006	C		C
1987	1 579 284	1997	1 151 990	2007	C		C
1988	1 618 509	1998	1 232 235	2008	C		C
1989	1 693 304	1999	1 309 935	2009	C		C

Table 4.5 NMVOC, PCDD/F and PCB emissions from cement production

Year	NMVOC (kg) reported	NMVOC (kg) calculated	PCDD/F reported/calculated	PCB (kg) reported/calculated
1990	54	54	0.152	3.30
1991	44	44	0.035	2.69
1992	37	37	0.029	2.27
1993	28	28	0.022	1.67
1994	29	29	0.022	1.73
1995	30	30	0.023	1.81
1996	14	9,4	0.025	1.95
1997	12	12,0	0.030	2.30
1998	14	13,7	0.032	2.46
1999	14	13,7	0.034	2.62

2000	35	15,6	0.037	2.85
2001	75	15,1	0.012	2.65
2002	63	14,0	0.011	2.39
2003	21	13,7	0.011	2.37
2004	38	13,2	0.010	2.59
2005	27	14,5	0.011	2.69
2006	46	16,3	0.013	3.08
2007	35	18,5	0.014	3.54
2008	25	18,4	0.014	3.27
2009	16	9,9	0.008	2.05
2010	17	12,9	0.010	2.39
2011	22	17,3	0.014	2.80
2012	16	14,0	0.011	2.55
2013	19	14,2	0.011	2.55
2014	27	12,5	0.010	2.52
2015	25	12,9	0.010	2.35
2016	124	18,2	0.014	2.68
2017	29	19,7	0.015	3.07

### ***Uncertainty and time series' consistency***

The results of the uncertainty analysis are presented in Annex 7 of the IIR.

### ***Source-specific QA/QC and verification***

Normal statistical quality checks related to assessment of magnitude and trends have been carried out. At present, no verification has been carried out for the specific source-sector emissions.

### ***Source-specific recalculations including changes made in response to the review process***

2018

- Recalculation of the energy sector time series enabled harmonization of the reporting under the current NFR codes
- The time series was calculated using harmonized methods

### ***Source-specific planned improvements***

Not scheduled: Check of EFs in the time-series

## **Lime production (NFR 2A2)**

<b>Changes in chapter</b>	
January 2019	JMP KS

### ***Overview of the sector***

<b>SNAP 040614</b>	LIME DECARBONIZING Production volumes of lime were constant over the period 1990-2002. A new plant was started in 2003. There are currently five lime-producing plants in Finland, one plant was closed down at the end of 2014. All plants fall under the IED and report their emissions according to monitoring requirements in their environmental permits. The category also includes lime stone mines (quarrying of lime).
<b>Emissions</b>	<b>Source of emissions</b>
SO <sub>2</sub> , NO <sub>x</sub> , CO	Fuel combustion, reported by the plants according to the monitoring and reporting requirements in the environmental permits and allocated under NFR 1A2gviii/1A2f.
TSP, PM <sub>10</sub> , PM <sub>2.5</sub> , BC	Fuel combustion, reported by the plants according to the monitoring and reporting requirements in the environmental permits and should be allocated under NFR 1A2gviii/1Af. NFR
Cd, Hg, Cr	PM <sub>10</sub> and PM <sub>2.5</sub> fractions have been calculated from the TSP emissions using fraction factors of 39% and 8% from

	TSP (GB16).
PCDD/F	waste incineration (recycled and waste oils) reported under NFR 2A2
PCB	waste incineration (waste oil) reported under 2A2

### **Emission trends**

The emission trends are impacted by annual production volumes. The shares of emissions reported under the NFR category are presented in Table 4.6.

*Table 4.6 Contribution of lime production to total emissions in 2017*

Pollutant	Emissions from lime production in 2017	Total emissions in 2017	Unit	Share of total emissions %	% reported by the plants
PM2.5	<0.001	<b>17.8</b>	Gg	<0.1	0
PM10	0.002	<b>29.179</b>	Gg	<0.1	0
TSP	0.006	<b>43.614</b>	Gg	<0.1	100
BC	<0.001	<b>4.113</b>	Gg	<0.1	0
PCDD/ PCDF	0.129	<b>13.402</b>	g I-Teq	1	0
PCBs	0.248	<b>25.862</b>	kg	1	0

### **Methodological issues**

Emissions are mainly reported by the plants (Table 4.7) according to the monitoring requirements in the environmental permits. When no plant specific data is available, the emissions have been calculated. Calculated emissions from lime production are presented in Table 4.8.

#### *Particles*

PM<sub>10</sub> and PM<sub>2.5</sub> emissions have been calculated from the TSP emissions reported by the plants using fraction factors of 38.8% and 7.78%, respectively (GB16).

Black carbon emissions have been calculated using the factor of 0.46 % of PM<sub>2.5</sub> emissions (GB16, EEA 2016).

#### *POPs*

Emissions are calculated using lime production annual statistics in the Kemia-Kemi Journal presented in 0 3.7 and the following emission factors: for PCDD/F 78 ng I-TEQ/t (UNEP, 1999) and for PCB 0.15 mg/t (BiPRO, 2006) as there are no methods presented in Guidebook 2016. The relevance of the emissions will be studied for future submissions.

*Table 4.7 Activity data for lime production (Kemia-Kemi Journal)*

Year	Lime production (t)	Year	Lime production (t)	Year	Lime production (t)
1990	1 950 000	2000	1 860 800	2010	1 758 216
1991	1 535 400	2001	2 042 200	2011	1 652 233
1992	1 315 800	2002	2 259 900	2012	1 652 233*
1993	1 718 100	2003	1 919 000	2013	1 652 233*
1994	1 755 400	2004	1 900 300	2014	1 652 233*
1995	1 645 200	2005	1 852 400	2015	1 652 233*
1996	1 716 500	2006	2 212 000	2016	1 652 233*
1997	1 894 400	2007	2 067 197	2017	1 652 233*
1998	1 961 800	2008	1 950 433		
1999	2 017 800	2009	1 681 000		

\*due lack of activity data, the production rate of 2011 is used for the years 2011-2016

Table 4.8 Calculated PCDD/F emissions from lime production

Year	PCDD/F (g I-TEQ)	PCB (kg)	Year	PCDD/F (g I-TEQ)	PCB (kg)
1990	0.15	0.29	2006	0.17	0.33
1991	0.12	0.23	2007	0.16	0.31
1992	0.10	0.20	2008	0.15	0.29
1993	0.13	0.26	2009	0.13	0.25
1994	0.14	0.26	2010	0.14	0.26
1995	0.13	0.25	2011	0.13	0.25
1996	0.13	0.26	2012	0.13	0.25
1997	0.15	0.28	2013	0.13	0.25
1998	0.15	0.29	2014	0.13	0.25
1999	0.16	0.30	2015	0.13	0.25
2000	0.15	0.28	2016	0.13	0.25
2001	0.16	0.31	2017	0.13	0.25
2002	0.18	0.34			
2003	0.15	0.29			
2004	0.15	0.29			
2005	0.14	0.28			

### ***Uncertainty analysis and source specific recalculations***

The results of the uncertainty analysis are presented in Annex 7 of the IIR.

### ***Source-specific QA/QC and verification***

Normal statistical quality checking related to assessment of magnitude and trends has been carried out. At present, no verification has been carried out for the specific source-sector emissions.

### ***Source-specific recalculations including changes made in response to the review process***

2019

PM<sub>10</sub> and PM<sub>2.5</sub> fractions have been recalculated from the TSP emissions using fraction from GB16.

### **Source-specific planned improvements**

*Planned for 2020*

- Check of production rates for the years 2011-2016 and the relevance of emissions while there is no method in Guidebook 2016

## Glass production (NFR 2A3)

Changes in chapter	
January 2019	KS & JMP

### Source category description

<b>SNAP 040613</b>	<b>GLASS MANUFACTURING</b>
	Activities under this sector include manufacturing of glass, glass fibre, glass wool and glasfelt manufacturing. The history of the industry is presented below:  1923-2012 Flat glass production 1987-2008 Flat glass production with float technique Until 2008 Container glass production Until 2009 Glass fibre at 2 plants 1996-2006 Glass wool Since 2010 Glassfelt at one of the former glass fibre plants Until 2010 Dinnerware 3 plants producing dinnerware deceased the operation strongly Since 2010 Only certain parts of the dinnerware were manufactured in Finland. Since 2015 Only one glass felt manufacturer and some minor glass ovens are left.
<b>Emissions</b>	<b>Source of emissions</b>
TSP, PM10, PM2.5, BC, Pb, Cd, Cu, Se, Zn	Emissions due to fuel combustion should be reported under the Energy sector.
SOx	Emissions due to fuel combustion are reported under the Energy sector
NH <sub>3</sub> , NMVOC, PCDD/F	NH <sub>3</sub> emissions from manufacture of glassfibre are reported by the plants. NMVOC emissions for glass wool are calculated according to GB2016. PCDD/F emissions (as well as NMVOC emissions for those plants not reporting their emissions) from glass manufacturing are calculated as the difference of total emissions from the site reported by the plants and default emissions calculated on basis of production volumes.

The share of glass manufacture emissions to national total emissions and the share of emissions reported by the operators are presented in Table 4.9.

Table 4.9 Contribution of emissions from Glass products to total emissions in 2017

Pollutant	Emissions from glass products in 2017	Total emissions in 2017	Unit	Share of total emissions %	% reported by the plants
NMVOC	<0.001	88.323	Gg	<0.1	96.2
PM2.5	0.006	17.8	Gg	<0.1	0
PM10	0.006	29.179	Gg	<0.1	0
TSP	0.007	43.614	Gg	<0.1	100
BC	<0.001	4.113	Gg	<0.1	0
PCDD/F	<0.001	13.402	g I-Teq	<0.1	0

### Emission trends

Glass production volumes and thus also emissions have decreased to only some percentages from their levels in the 1990's and from the high production volume period in 2005-2008 as presented in Table 4.10. The large variations in the reported emissions are due to the fluctuating production levels.

Note, while the share of air pollutant emissions in national total emissions are generally low, cadmium emissions contributed to 10% of the national total of Cd emissions during 2008-2013. Cd emissions originated from raw material processing in dinnerware production. In 2014 raw material processing was relocated and the activity causing Cd emissions was closed down.

Table 4.10 Glass production volumes (tonnes/year) from VAHTI

Year	Plants that do not report emissions to supervising authorities, used in calculation of NMVOC emissions	All glass production installations, used in calculation of POP and NH3 emissions
1990	137 600*	169 153
1991	137 600*	168 678
1992	137 600*	169 096
1993	137 600*	168 490
1994	137 600*	168 491
1995	137 600*	168 530
1996	137 600	169 100
1997	138 332	169 167
1998	133 394	163 491
1999	118 625	152 725
2000	119 034	171 134
2001	141 592	187 718
2002	131 642	180 908
2003	146 343	186 023
2004	145 838	184 596
2005	257 764	301 203
2006	252 745	301 340
2007	260 019	310 513
2008	189 584	242 782
2009**	55 568	89 751
2010**	6 072	41 359
2011**	8 035	54 111
2012	7 968	15 149
2013	6 855	15 278
2014	3 218	11 437
20 15	1535	8 717
2016	1562	9 094
2017	1819	9 286

\* information collected in the Finnish national BAT Group for glass industry \*\* emissions have been declining since 2009 due to closure of a large flat glass plant and a container glass plant in 2009.

### **Methodological issues**

#### *SOx, NOx, and heavy metals*

The emissions originate in energy production and are mainly reported by the plants according to the monitoring requirements in the environmental permits. All other heavy metals, except for cadmium are reported under energy sector. Cadmium emissions originate from raw material processing in dinnerware production and are reported under 2A3.

#### *Particles*

TSP emissions are generated in the glass smelting process. TSP emissions are reported by the plants according to their emissions monitoring requirements.

PM<sub>10</sub> and PM<sub>2.5</sub> emissions have been calculated from the TSP emissions using fraction factors of 90% and 80% from TSP (expert estimate SYKE, 2005).

Black carbon emissions have been calculated using the emission factor 0.062 % of PM<sub>2.5</sub> (GB16, EEA 2016).

#### *NMVOC*

Due to the varying quality of data reported by the plants it has not been possible to develop a national emission factor. For glass manufacture plants do not report their emissions, the emissions are calculated using the emission factor of 0.01 kg/t of glass produced (BREF Manufacture of Glass, Table 4.40, 2013), together with the production rates of the companies. NMVOC emissions are presented in Table 4.11.

### *NH3*

Ammonia emissions presented in Table 4.11 are related to the glass fibre production. There has been one glassfibre producer operating under the period of 1988-2010. In 2011 there was a change in the production processes as the production process of glass fibre was convert to a production process of glass felt. Glass felt production does not generate ammonia emissions, therefore no ammonia emission occur after the year 2010.

For the period of 1988-2010 data reported by the plants have been available only for 2007-2010 and therefore the emission value of 2007 has been used over the whole period of 1988-2006. No production data is available to Emissions after 2007 are based on emission data reported by the plants according to the monitoring requirements in their environmental permits.

### *PCDD/F*

The emissions have been calculated using the emission factor of 32 ng I-TEQ/t from UNEP (UNEP, 1999), because no method is presented in the Guidebook. The emissions are presented in Table 4.11. The relevance of emissions will be studied for future submissions.

*Table 4.11 NH3, NMVOC and PCDD/F emissions from glass manufacturing*

Year	NMVOC (kg)	PCDD/F (g I-TEQ)	NH <sub>3</sub> (kt)	Year	NMVOC (kg)	PCDD/F (g I-TEQ)	NH <sub>3</sub> (kt)
1990	1.376	0.0054	0.020	2004	22.158	0.0059	0.399
1991	1.376	0.0054	0.020	2005	47.478	0.0096	0.559
1992	2.576	0.0054	0.020	2006	50.714	0.0096	0.229
1993	2.396	0.0054	0.020	2007	28.349	0.0099	0.018
1994	2.576	0.0054	0.020	2008	24.198	0.0078	0.008
1995	2.576	0.0054	0.020	2009	14.596	0.0029	0.010
1996	2.876	0.0054	0.020	2010	13.938	0.0013	0.011
1997	2.883	0.0054	0.020	2011	15.689	0.0017	NA
1998	5.634	0.0052	0.020	2012	10.986	0.0005	NA
1999	9.286	0.0049	0.020	2013	15.069	0.0005	NA
2000	10.890	0.0055	0.057	2014	18.229	0.0004	NA
2001	8.616	0.0060	0.125	2015	1.815	0.0003	NA
2002	15.416	0.0058	0.135	2016	1.910	0.0003	NA
2003	27.963	0.0060	0.276	2017	0.478	0.0003	NA

### ***Uncertainty and time series' consistency***

The results of the uncertainty analysis are presented in Annex 7 of the IIR.

### ***Source-specific QA/QC and verification***

Normal statistical quality checks related to assessment of magnitude and trends have been carried out. At present, no verification has been carried out for the specific source-sector emissions.

### **Source-specific recalculations including changes made in response to the review process**

2013

- NMVOC: Change of method to the EF from BREF for Manufacture of Glass (previously, 1990-2011, calculated with the EF of 0.005 kg/t from USEPA AP-42 (USEPA, 1990) and AD based on information collected in the Finnish national BAT Group for glass industry (Conclusions of Finnish BAT group for Glass Industry, 2001). The same value was used for all the years.

2014

- The emission factor for NMVOC emissions and activity data were revised for the whole time series. Previously, the same activity data was used for whole time series, since 2014 submission production rates of the companies are used.

2015

- NH<sub>3</sub> emissions from glass wool production were included.

2018

- Notation key corrections 2010-2016 for CO (IE to NA)
- Allocation correction for Pb and Zn (1990 to 1A2fl)
- Se 1990-2007 and 2012-2014 completion of the time series for the missing emissions
- Se 2015-2016 notation key IE to NA

### **Source-specific planned improvements**

None.

## **Quarrying and mining of minerals other than coal (NFR 2A5a)**



<b>Changes in chapter</b>	
March 2019	JMP KS

### **Source category description**

<b>SNAP 040616 and 040623</b>	<b>EXTRACTION OF MINERAL ORES and QUARRYING</b> includes copper and zinc, talc manufacturing, limestone and quartzite quarrying
<b>Emissions</b>	<b>Source of emissions</b>
NO <sub>x</sub> , SO <sub>x</sub> , CO and heavy metals (Pb, Cd, As, Cr, Cu, Ni, Zn)	Emissions are related to combustion and reported under the Energy sector.
Particles (TSP, PM <sub>10</sub> , PM <sub>2.5</sub> )	TSP reported by the plants, fraction factors used for PM <sub>10</sub> and PM <sub>2.5</sub>

Metal and mineral ore mining activities and developing metallurgical technology and mining equipment have a long history in Finland. Metals and minerals present in the bedrock are mined on basis of their composition, extent, and geographical location of the deposit, operating expenditures, and global market prices. To open a mine, an environmental permit is needed.

**Mining of metallic minerals** in Finland includes iron, chromium, copper, nickel, zinc, gold, vanadium, titanium, lead, cobalt, silver, tungsten, and molybdenum, along with ores containing rare-earth elements. In 2014, there were 11 metallic mineral mines (Tables 4.13 and 4.14) operating in Finland. Eight of these were gold mines, and the other mines produced chromium, copper, nickel, zinc, sulphur, cobalt, silver and platinum group metals (PGM). In addition three mines are commencing operation (GTK, Geological Survey of Finland, 2016).

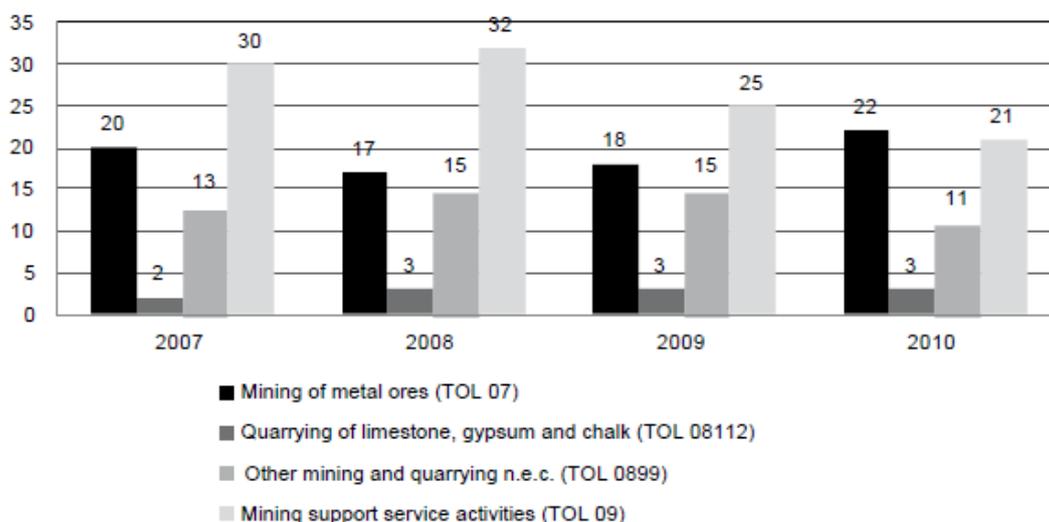
Industrial minerals are excavated for the production of, for example, building materials, fertilisers, dishes, paper, plastics, electronics, cosmetics, medicines, foodstuffs, and clean drinking water. Industrial stones are crushed and ground, then used as raw material for stone wool, cement, and similar products. The major industrial minerals mined in Finland are carbonates, apatite and talc<sup>2</sup>. Significant processing and refining of copper and nickel concentrates in Harjavalta, zinc in Kokkola, chromium in Kemi, and of iron in Raahe.

The shares of emissions of national total emissions and shares emissions reported by the operators are presented in Table 4.12.

Table 4.12 Contribution of Quarrying and mining of minerals other than coal (NFR 2A5a) to total emissions in 2017

Pollutant	Emissions from Quarrying and mining of minerals other than coal in 2017	Total emissions in 2017	Unit	Share of total emissions %	% reported by the plants
PM2.5	<0.001	17.8	Gg	<0.1	0
PM10	0.004	29.179	Gg	<0.1	0
TSP	0.007	43.614	Gg	<0.1	78.5

The structure of the Finnish mining industry is presented in Figure 4.3 and the mining sites in Figure 4.4



Source: Sector Online / Statistics Finland, enterprise and establishment statistics

Figure 4.3 Number of enterprises 2007-2010 in mining industry

<sup>2</sup> <http://en.gtk.fi/information/services/mineralproduction/index.html>

Table 4.13 Mining in Finland 2017 (Geological Survey of Finland 27.3.2018) [www.en.gtk.fi](http://www.en.gtk.fi)

Group	Mines/ Quarries	Total output (tonnes)	Total ore output (tonnes)	Ore %	Leftover rock (tonnes)
Metallic ores	9	85 153 167	31 914 672	37 %	53 238 495
Carbonate rocks	14	5 245 845	3 564 827	68 %	1 681 018
Other industrial minerals*	12	29 400 801	12 428 161	42 %	16 972 640
Industrial rocks	4	168 257	159 321	95 %	8 936
Natural stones**	5	470 372	314 070	67 %	156 302
<b>In total</b>	<b>44</b>	<b>120 438 442</b>	<b>43 381 051</b>	<b>40 %</b>	<b>72 057 391</b>

Group	Mines/ Quarries	Total output (t)	Total ore output (t)	Ore %	Leftover rock (t)
Metallic ores	11	35 818 369	13 403 495	37 %	22 414 874
Carbonate rocks	14	5 403 199	3 691 566	68 %	1 711 633
Other industrial minerals*	7	33 121 115	12 043 018	36 %	21 078 097
Industrial rocks	2	159 645	124 985	78 %	34 660
Natural stones*	6	341 863	281 496	82 %	60 367
<b>In total</b>	<b>40</b>	<b>74 844 191</b>	<b>29 544 560</b>	<b>39 %</b>	<b>45 299 631</b>

\* Includes also gemstones

\*\* Dimension stones included in the Finnish Mining Law

Table 4.14 Mining in Finland 2016 ( Geological Survey of Finland, [www.en.gtk.fi](http://www.en.gtk.fi) )

Mine/Quarry	Locality	Commodity	Operator	Total output (t)	Total ore output (t)
Kittilä	Kittilä	Au	Agnico Eagle Finland Oy	2 656 715	1 563 612
Jokisivu	Huittinen	Au	Dragon Mining Oy	392 738	244 383
Orivesi	Orivesi	Au	Dragon Mining Oy	101 885	69 291
Pampalo	Iломantsi	Au	Endomines Oy	180 389	170 389
Kevitsa	Sodankylä	Ni, Cu, Co, PGM, Au	FQM Kevitsa Mining Oy	42 483 658	8 422 255
Kylylahti	Polvijärvi	Cu, Co, Ni, Zn	Kylylahti Copper Oy	765 730	765 631
Kemi	Keminmaa	Cr	Outokumpu Chrome Oy	2 215 075	1 954 282
Pyhäsalmi	Pyhäjärvi	Zn, Cu, S	Pyhäsalmi Mine Oy	1 259 632	1 259 632
Talvivaara	Sotkamo, Kajaani	Zn, Cu, Ni	Terrafame Oy	35 097 345	17 465 197
<b>Total: 9</b>				<b>85 153 167</b>	<b>31 914 672</b>

Mine/Quarry	Locality	Commodity	Total output (t)	Total ore output (t)	Ore %	Leftover rocks (t)	Mine type
Suurikuusikko	Kittilä	Au	1 493 940	1 168 993	78	324 947	UG
Jokisivu	Huittinen	Au	135 844	125 844	93	10 000	UG
Orivesi	Orivesi	Au	237 569	170 782	72	66 787	UG
Pampalo	Iломantsi	Au	575 740	343 062	60	232 678	UG
Räme puro	Iломantsi	Au	434 972	52 280	12	382 692	UG
Kevitsa	Sodankylä	Cu, Ni.	28 138 953	6 933 619	25	21 205 334	OP
Kylylahti	Polvijärvi	Cu, Co, Ni.	673 600	671 465	100	2 135	UG

Pahtavaara	Sodankylä	Au	228 378	167 072	73	61 306	UG
Laiva	Raahe	Au	203 385	108 836	54	94 549	OP
Kemi	Keminmaa	Cr	2 319 416	2 284 970	99	34 446	UG
Pyhäsalmi	Pyhäjärvi	Zn. Cu. S	1 376 572	1 376 572	100	0	UG
<b>Total: 11</b>			<b>35 818 369</b>	<b>13 403 495</b>	<b>37</b>	<b>22 414 874</b>	

PGM = platinum group metals, Kv=quartz

### **Emission trends**

The emission trends follow closely the quarrying and mining volumes.

### **Methodological issues**

Emissions are mainly reported by the plants according to the monitoring requirements in the environmental permits. When no plant specific data is available emissions has been calculated.

### **Particles**

Most of the TSP emissions are generated in zinc and copper ore quarrying and preparation and are mainly reported by the plants according to their monitoring requirements in their environmental permits. Particle fractions are calculated with Guidebook 2016 fraction factors.

For plants that do not report emissions, the emissions are calculated using emission factors from the Guidebook 2016 and AD in Table 4.15.

*Table 4.15 Mining of copper and zinc ores: activity data (First Quantum Minerals Ltd)*

Year	Amount of mined copper ore (1000 t)	Amount of mined zinc ore (1000 t)	Year	Amount of mined copper ore (1000 t)	Amount of mined zinc ore (1000 t)
1990	1439	357	2009	1298	172
1991	1575	389	2010	1307	191
1992	1350	213	2011	1245	205
1993	1402	156	2012	1120	163
1994	1311	149	2013	1321	138
1995	1087	119	2014	1321*	138*
1996	1076	190	2015	1321*	138*
1997	1013	221	2016	148	10.8
1998	988	216	2017	135	17.4
1999	1020	143	*for the years 2014 and 2015 the amounts of mined ores are not available, therefore the 2013 data has been used		
2000	1211	118			
2001	1031	128			
2002	996	167			
2003	1325	246			
2004	1378	236			
2005	1378	257			
2006	1372	227			
2007	1209	247			
2008	1182	177			

*Table 4.16 Calculated particle emissions from quarrying and mining of minerals other than coal*

Year	PM <sub>2.5</sub> (t)	PM <sub>10</sub> (t)	TSP (t)	Year	PM <sub>2.5</sub> (t)	PM <sub>10</sub> (t)	TSP (t)
1990	6.74	44.91	91.37	2010	5.62	37.45	76.19
1991	7.37	49.11	99.90	2011	5.44	36.24	73.73
1992	5.86	39.07	79.48	2012	4.81	32.07	65.24
1993	5.84	38.94	79.22	2013	5.47	36.45	74.16
1994	5.48	36.50	74.26	2014	5.47	36.45	74.16

1995	4.52	30.16	61.36	2015	5.47	36.45	74.16
1996	4.75	31.65	64.39	2016	0.13	0.89	1.81
1997	4.63	30.85	62.76	2017	0.12	0.77	1.57
1998	4.51	30.10	61.23				
1999	4.36	29.09	59.18				
2000	4.98	33.22	67.58				
2001	4.35	28.97	58.94				
2002	4.36	29.07	59.13				
2003	5.89	39.27	79.90				
2004	6.05	40.35	82.10				
2005	6.13	40.88	83.16				
2006	6.00	39.97	81.31				
2007	5.46	36.40	74.05				
2008	5.10	33.97	69.11				
2009	5.51	36.75	74.77				

### ***Uncertainty and time series' consistency***

The results of the uncertainty analysis are presented in Part 3 of the IIR.

### ***Source-specific QA/QC and verification***

Normal statistical quality checking related to assessment of magnitude and trends has been carried out. At present, no verification has been carried out for the specific source-sector emissions.

### ***Source-specific recalculations including changes made in response to the review process***

2018

- Fuel combustion related emissions were reallocated in the 2018 submission under NFR1A2gviii

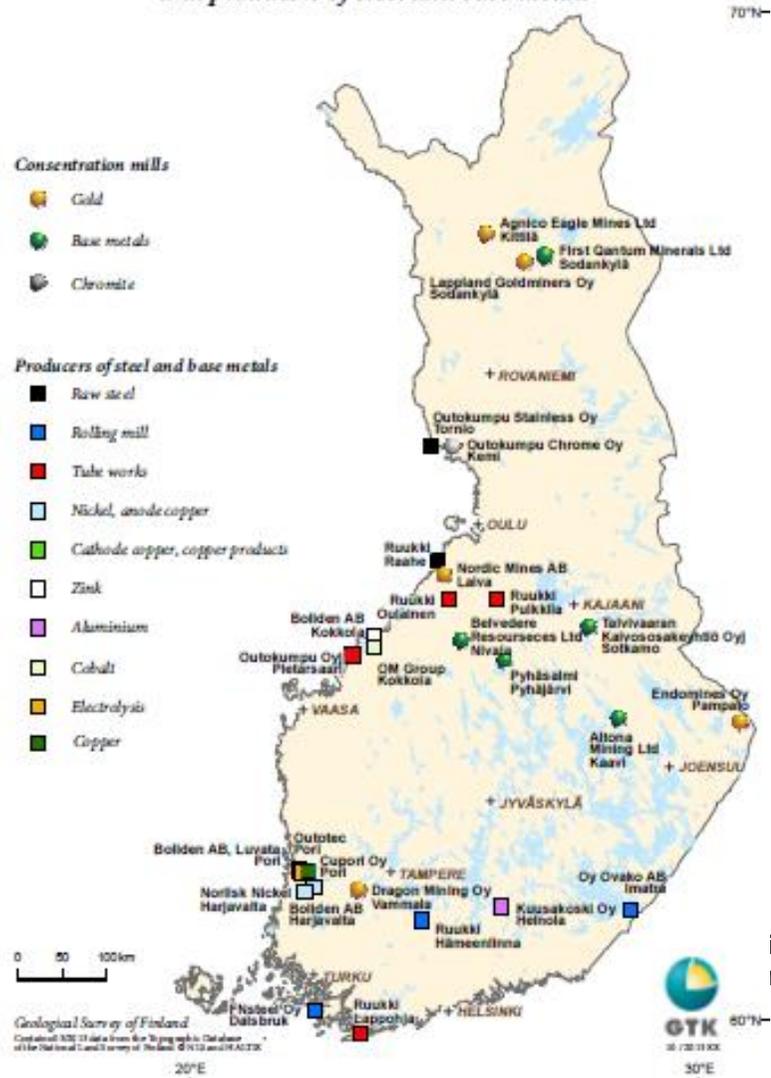
2019

Particle fractions are calculated with Guidebook 2016 fraction factors.

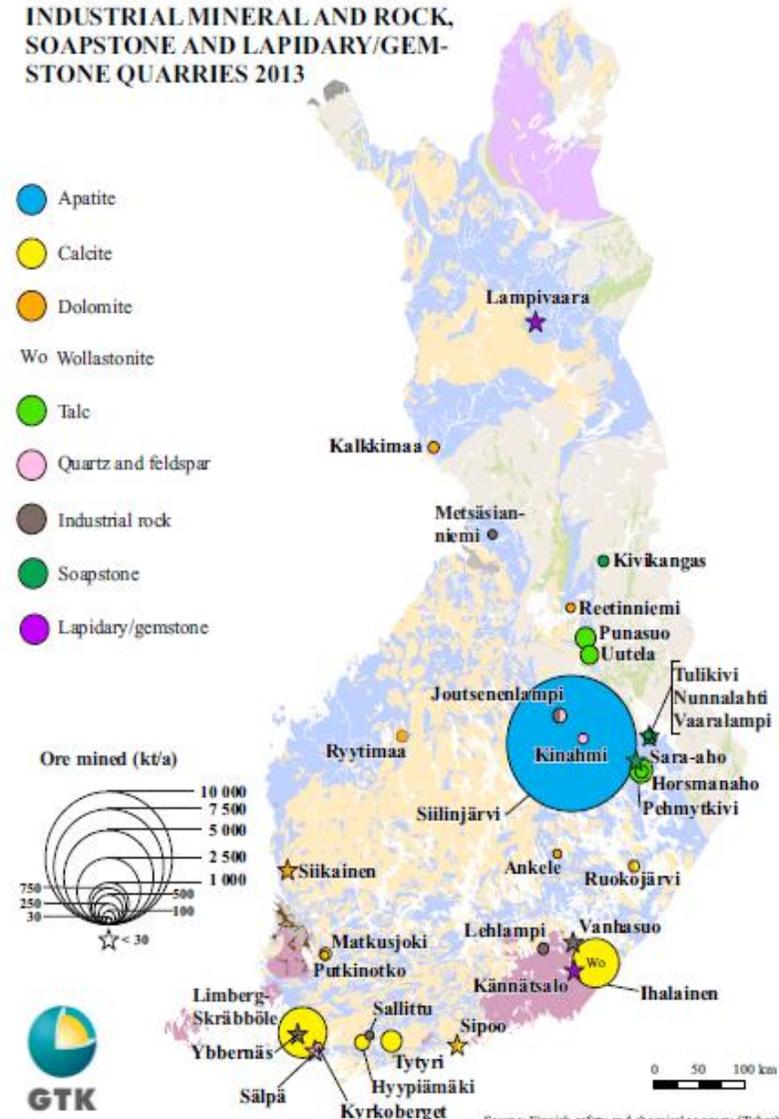
### ***Source-specific planned improvements***

None

**Metal concentration mills,  
and producers of steel and base metals**



**INDUSTRIAL MINERAL AND ROCK,  
SOAPSTONE AND LAPIDARY/GEM-  
STONE QUARRIES 2013**



ial mine  
/index.r

## Construction and demolition (NFR 2A5b)

Changes in chapter	
January 2019	JMP KS

### Source category description

<b>SNAP 040624</b>	<p>PUBLIC WORKS AND BUILDING SITES</p> <p>Activities include manufacturing of light expanded clay aggregate (LECA), granulates and asphalt mixing plants.</p> <p>Emissions from rock-crushing plants are included in the emissions of asphalt stations in cases where the activity is required to have an environmental permit. Small rock-crushing plants are not included in the inventory.</p>
<b>Emissions</b>	<b>Source of emissions</b>
TSP, PM10, PM2.5	calculated using GB16

Process emissions from asphalt mixing plants are reported under NFR 2A5b and fuel combustion related emissions under NFR 1A2gviii.

Construction and demolition is a minor source of particle emissions.

The shares of total emissions and of emissions reported by the plants are presented in Table 4.17

Table 4.17 Contribution of Construction and demolition (NFR 2A5b) to total emissions in 2017

Pollutant	Emissions from Construction and demolition in 2017	Total emissions in 2017	Unit	Share of total emissions %	% reported by the plants
PM2.5	0.004	17.8	Gg	<0.1	0
PM10	0.017	29.179	Gg	<0.1	0
TSP	0.051	43.614	Gg	0.1	4.8

### Methodological issues

#### Particle emissions

Emissions are calculated as described in GB16. The same assumptions for duration of construction and for control efficiency of applied emission reduction measures (CE) as presented in the GB16 have been used also for Finland. For PE index value of 128 (wet) is used. For Finland same silt content (20%) is used as assumed for Germany in the GB16. In Finland only total constructed area (see Table 4.18a) is available. So as described in the GB16 affected area is estimated using 0,8 m<sup>2</sup> footprint are per m<sup>2</sup> utility floor area. In Finland information of constructed area (provided by Statistic Finland) is available from 1995 onwards, for years 1990-1994 has been used same value as for year 1995.

Emissions from road construction are calculated as described in the GB16. Activity data presented in Table 4.18b is from yearly statistics of The Finnish Transport Infrastructure Agency.

Volumes of constructed houses, apartment buildings and non residential buildings used as activity data are presented in Table 3.15a.

Table 4.18a Volumes of constructed houses, apartment buildings and non-residential buildings (Statistics Finland).

Year	constructed houses (m <sup>2</sup> )	constructed apartment buildings(m <sup>2</sup> )	non-residential construction (m <sup>2</sup> )
1990*	1508775	658752	3560360
1991*	1508775	658752	3560360
1992*	1508775	658752	3560360
1993*	1508775	658752	3560360

1994*	1508775	658752	3560360
1995	1508775	658752	3560360
1996	1745638	950882	3953983
1997	2239295	1156117	4564231
1998	2512920	1141342	5326516
1999	2827773	1319407	5209074
2000	2772252	1253966	5688264
2001	2401019	1074854	5505425
2002	2562980	1040785	5192928
2003	3074723	1125068	5007556
2004	3336142	1091668	5512145
2005	3618269	1072646	5711187
2006	3571248	1151543	5912508
2007	3205658	1059417	7041046
2008	2404061	787076	6028113
2009	1956191	918298	4529770
2010	2629159	1361794	5166918
2011	2465305	1373480	5131192
2012	2126059	1299118	4579609
2013	1760010	1328529	4399736
2014	1453438	1174278	4246316
2015	1391401	1579064	3711899
2016	1419991	1736980	4044515
2017	1514086	2157886	4322511

Statistics have been available only from 1995 onwards, for years 1990-1994 values from year 1995 has been used

*Table 4.18b Value of new roads (only new mains roads i.e highways) in Finland 1990-2017 (Road statistics, The Finnish Transport Infrastructure Agency)*

Years	New roads (km)	Years	New roads (km)	Years	New roads (km)
1990	208	2000	33	2010	45
1991	67	2001	161	2011	37
1992	305	2002	88	2012	0
1993	166	2003	110	2013	0
1994	811	2004	98	2014	39
1995	215	2005	0	2015	21
1996	122	2006	74	2016	0
1997	92	2007	27	2017	31
1998	41	2008	2		
1999	136	2009	34		

### ***Uncertainty and time series' consistency***

The results of the uncertainty analysis are presented in Annex 7 of the IIR.

### Source-specific QA/QC and verification

Normal statistical quality checking related to assessment of magnitude and trends has been carried out. At present, no verification has been carried out for the specific source-sector emissions.

### Source-specific recalculations including changes made in response to the review process

2019

The whole time series have been recalculated using GB16 method.

- Heavy metal emissions reported currently under this NFR were removed under energy

### Source-specific planned improvements

None

## Storage, handling and transport of mineral products (NFR2A5c)

Changes in chapter	
January 2019	JMP KS

### Source category description

SNAP 040900	<b>STORAGE, HANDLING AND TRANSPORT OF MINERAL PRODUCTS</b> Activities included here are storage and handling of aluminoside, bentonite, clay, cement, coal, coke, fly ash and kaolin
<b>Emissions</b>	<b>Source of emissions</b>
TSP, PM <sub>10</sub> , PM <sub>2.5</sub>	Calculated

The category is a minor source of particle emissions. The shares of emissions are presented in Table 4.19

Table 4.19 Contribution of Storage, handling and transport of mineral products (NFR2A5c) to total emissions and the shares of emissions reported by the plants in 2017.

Pollutant	Emissions from Storage, handling and transport of mineral products in 2017	Total emissions in 2017	Unit	Share of total emissions %	% reported by the plants
PM2.5	0.029	17.8	Gg	0.2	0
PM10	0.277	29.179	Gg	0.9	0
TSP	0.707	43.614	Gg	1.6	0

### Methodological issues

Particle emissions are calculated using emission factors (TNO, 2002) presented in Table 3.17. There are no methods in the Guidebook for the different species as presented below. Therefore we prefer to use the specific fraction factors of TNO.

Table 4.20 TSP, PM<sub>10</sub>, PM<sub>2.5</sub> emission factors for NFR 2A5c storage and handling.

Source	EFs t/t (TNO, 2002)		
	TSP	PM <sub>10</sub>	PM <sub>2.5</sub>
Storage and handling, aluminoside	0.0002	0.00008	0.000008
Storage and handling, bentonite	0.00004	0.0000128	0.0000016
Storage and handling, clay	0.000025	0.000008	0.000001
Storage and handling, cement	0.00001	0.00005	0.0000005
Storage and handling, coal	0.00015	0.00006	0.000006
Storage and handling, coke	0.00011	0.000044	0.0000044
Storage and handling, fly ash	0.0001	0.000032	0.000004
Storage and handling, kaolin	0.00004	0.0000128	0.0000016

Activity data collected from Finland Custom Statistics (ULJAS), the Confederation of Finnish Construction Industries and the Finnish Energy Industries Federation is presented in Table 4.21.

TSP, PM<sub>10</sub> and PM<sub>2.5</sub> emissions from storage, handling and transport of mineral products are presented in Table 4.22.

Table 4.21. Activity data for storage and handling of minerals

AD (t/m2)	1990	1991	1992	1993	1994	1995	1996	1997	1998	1999	Reference
Amount of imported alumina	3317	1134	1524	5781	3537	1669	3366	2353	2006	2564	ULJAS
Amount of imported bentonite	7841	7583	6273	8808	12583	18688	22722	48491	56864	53935	ULJAS
Amount of handled clay as tiles and light gravel	413000	490000	446000	431000	407000	392000	360000	413090	416715	444477	The Confederation of Finnish Construction Industries + Production amount of light gravel (VAHTI)
Amount of used cement as production and import	1917740	1513330	1254919	1023578	1058023	1106527	1217959	1433304	1627917	1767248	VAHTI + ULJAS
Amount of imported coal	6101614	5174521	4264324	5953057	8104916	5887526	6252607	7474226	4727631	3596331	ULJAS
Amount of produced and imported coke	1273047	1175507	1184466	1291656	1326901	1083946	1067868	1106694	1119537	1267754	The Federation of Finnish Technology Industries + ULJAS
Amount of produced fly ash	939702	939702	939702	939702	939702	739563	959487	893000	619000	605000	Finergy
Amount of imported kaolin	967917	937236	1017452	1175689	1328205	1378081	1198212	1402209	1359976	1249452	ULJAS

AD (t/m2)	2000	2001	2002	2003	2004	2005	2006	2007	2008	2009	Reference
Amount of imported alumina	2179	2204	2042	1904	2220	2659	2327	3297	2350	1733	ULJAS
Amount of imported bentonite	30609	50898	27758	26569	27321	26395	32520	37739	31445	19334	ULJAS
Amount of handled clay as tiles and light gravel	502238	510000	492841	512000	492000	479986	482598	487106	448689	298194	The Confederation of Finnish Construction Industries + Production amount of light gravel according to VAHTI
Amount of used cement as production and import	1939579	1762180	1493126	1613900	1756330	904064	2027988	2443914	2167516	1358273	VAHTI + ULJAS
Amount of imported coal	5072701	6174440	5788973	10145016	8283891	4724395	6684023	6676418	5677080	5941051	ULJAS
Amount of produced and imported coke	1327170	1306480	1365237	1390807	1417438	1398969	1390541	1438165	1395458	245805	The Federation of Finnish Technology Industries + ULJAS
Amount of produced fly ash	590000	811000	877800	1142200	713909	541376	740483	706218	503602	541056	Finergy
Amount of imported kaolin	1493786	1301200	1207343	1305240	1301806	1144335	1261699	1155040	1147686	739685	ULJAS

AD (t/m2)	2010	2011	2012	2013	2014	2015	2016	2017			
Amount of imported alumina	2421	2423	2478	2198	2573	2834	3078	3700			ULJAS
Amount of imported bentonite	16084	21318	25469	21227	26449	43347	35630	24140			ULJAS
Amount of handled clay as tiles and light gravel	423563	438594	389280	352800	352800	352800	352800	352800			The Confederation of Finnish Construction Industries + Production amount of light gravel according to VAHTI
Amount of used cement as production and import	1807747	1985441	1792816	1651613	1703571	1595705	1844920	2106350			VAHTI + ULJAS
Amount of imported coal	5902004	6954191	3892598	4022356	5421559	3500330	3896830	3855300			ULJAS
Amount of produced and imported coke	440170	443407	319132	359	437	480	343	271			The Federation of Finnish Technology Industries + ULJAS
Amount of produced fly ash	692256	537737	537737	537737	537737	537737	715000	715000			Finergy
Amount of imported kaolin	944809	936544	860243	628512	745438	696962	660800	639780			ULJAS

Table 4.22 Particle emissions from storage, handling and transport of mineral products.

Year	PM <sub>2.5</sub> (t)	PM <sub>10</sub> (t)	TSP (t)	Year	PM <sub>2.5</sub> (t)	PM <sub>10</sub> (t)	TSP (t)
1990	48.9	477.8	1218.4	2010	43.0	420.6	1070.5
1991	42.7	415.9	1064.9	2011	48.8	479.9	1215.3
1992	37.3	361.1	928.9	2012	29.6	288.4	736.4
1993	48.0	468.3	1198.6	2013	28.5	278.1	708.9
1994	61.3	600.7	1530.8	2014	37.1	363.9	924.3
1995	46.2	451.3	1153.4	2015	25.5	247.8	633.8
1996	49.0	477.7	1222.0	2016	28.7	277.9	711.8
1997	56.8	555.0	1415.3	2017	28.5	276.5	707.3
1998	39.3	382.5	978.0				
1999	33.0	320.2	820.8				
2000	42.6	415.0	1059.3				
2001	49.6	484.3	1235.9				
2002	47.5	462.9	1183.4				
2003	75.0	735.8	1871.6				
2004	62.3	612.2	1553.4				
2005	39.5	385.9	985.1				
2006	52.8	516.7	1314.2				
2007	52.9	518.1	1315.3				
2008	45.7	447.8	1136.0				
2009	41.1	403.6	1024.0				

### Uncertainty and time series' consistency

The results of the uncertainty analysis are presented in Annex 5 of the IIR.

### Source-specific QA/QC and verification

Normal statistical quality checking related to assessment of magnitude and trends has been carried out. At present, no verification has been carried out for the specific source-sector emissions.

### Source-specific recalculations including changes made in response to the review process

2009

- Emissions from storage, handling and transport of mineral products were included in the inventory since
- 

### Source-specific planned improvements

2020

- The possibility to use Guidebook 2016 emission factors for particle emissions in the calculation will be studied further.

## Other Mineral products (NFR 2A6)

Changes in chapter	
January 2019	JMP KS

### Source category description

SNAP 040613z 040615 040618 040628 040629	OTHER (MINERAL PRODUCTS), BATTERIES MANUFACTURING, LIMESTONE AND DOLOMITE USE, BRICKS AND TILES (DECARBONIZING), FINE CERAMIC MATERIALS (DECARBONIZING)
---	---

No activities falling under NFR 2A6 occur currently in Finland.

## 4.3 Chemical Industry (NFR 2.B)

<b>Changes in chapter</b>	
Manuary 2019	KS&JMP

### Source category description

NFR	Chemical Industry	Description	Emissions reported	
2B1	Ammonia production	There has been no ammonia production in Finland since 1993.	Not Occuring after 1992	
2B2	Nitric acid production	Three nitric acid plants, a fourth was closed down in 1992. In 2004 a new plant replaced an older plant, which was closed down in 2005.	NOx	
2B10a	Other chemical industry		NOx, NMVOC, SOx, NH3, TSP, PM10, PM2.5, BC, Pb, Hg, Cr, Cu, Ni, Zn, PCDD/F, HCB, PCB, PAH-4	
	040401	Sulfuric acid		
	040406	Ammonium phosphate		
	040407	NPK fertilisers		
	040410	Titanium dioxide		
	040413	Chlorine production		
	040414	Phosphate fertilizers		
	040416	Other		Calcium Carbonate manufacturing
	040416	Other		Silicon wafer manufacturing
	040416	Other		Production of oxygen, nitrogen and hydrogen
	040416	Other		Al- and Fe-chemicals manufacturing
	040416	Other		Manufacturing of ion exchange and chromatographic resins and special polymers
	040416	Other		Pigments manufacturing
	040416	Other		Manufacturing of explosives
	040416	Other		Fertilizer manufacturing
	040416	Other		Manufacturing of cobolt based special chemicals
	040416	Other		Hydrogenperoxide plant
	040416	Other		Manufacturing of natrium silicate
	040416	Other		Potassium sulphate manufacturing
	040416	Other		Formic acid and hydrogen peroxide manufacturing
	040416	Other		Manufacturing of viscose staple fibres and by-products
	040501	Ethylene		
	040506	Polyethylene Low Density		
	040507	Polyethylene High Density		
	040509	Polypropylene		
	040511	Polystyrene		
	040512	Styrene butadiene		
	040513	Styrene-butadiene latex		
	040527	Other (phytosanitary,...)		Entzyme production
	040527	Other (phytosanitary,...)		Manufacturing of techno-chemical products
040527	Other (phytosanitary,...)	Manufacturing of benzene, cumene and phenols		
040527	Other (phytosanitary,...)	Drag reducing additive production		
040527	Other (phytosanitary,...)	Manufacturing of organic base chemicals		
040527	Other (phytosanitary,...)	Manufacturing of tall oil		
040527	Other (phytosanitary,...)	Manufacturing of organic fine chemicals		
040527	Other (phytosanitary,...)	Manufacturing of pharmaceuticals		
040527	Other (phytosanitary,...)	Manufacturing of titanium dioxide pigments		
040527	Other (phytosanitary,...)	Manufacturing of lignosulphonate products		
040527	Other (phytosanitary,...)	Cleaning of solvents and manufacturing of solvent mixtures		
040527	Other (phytosanitary,...)	Manufacturing of biocides and other agricultural chemicals		
040527	Other (phytosanitary,...)	Manufacturing of carboxymethylcellulose		
2B10b	Storage, handling and transport of chemical products	Chemical and fuel storages, storage and handling of phosphates.	NMVOC, TSP, PM <sub>10</sub> , PM <sub>2.5</sub>	

## Methodological issues

Emissions of those plants that report their emissions to the supervising authorities<sup>3</sup> according to the monitoring requirements in the environmental permits are in most cases reported as aggregated for the whole plant and not by individual processes. It has not been possible to make a complete split between emissions from fuel based and non-fuel based sources in the air emissions inventory system. In cases where it has been possible to separate fuel combustion emissions from process emissions, these are reported separately under NFR 2B categories. For those plants that report only total emissions, the split is based on the default emissions calculated on basis of fuel consumption which is subtracted from the emissions reported by the plants, and reported under the NFR 1A2c. In case it has not been possible to make a split between energy and process related emissions, all emissions are reported under NFR 1A2c.

## Ammonia production (NFR 2B1)

Changes in chapter	
January 2019	KS&JMP

### Source category description

<b>SNAP 040403</b>	<b>AMMONIA PRODUCTION</b>  Ammonia was produced between the years 1951-1992 in Finland. The annually produced amounts of ammonia were between 12-30 kt. Ammonia was mainly used as raw material of fertilizers and in the production of nitric acid.
------------------------	--

### Emission trends

The magnitude of NMVOC emissions between 1990-1992 is around 0.01-0.03 kilotons. NH<sub>3</sub> emissions have not yet been included in the inventory. The magnitude of emissions when using the EF from Guidebook 2016 (0.01 kg/t) would be around 0.0001-0.0003 kilotonnes annually.

## Methodological issues

### Ammonia production volume

Ammonia was produced during the years 1990-1992 as presented in Table 4.23

Table 4.23. Ammonia production estimates for the years 1990-1992 (Expert estimate from Regional Environmental Centre, 2010)

Years	produced ammonia (t)
1990	30 000
1991	30 000
1992	12 000

### NO<sub>x</sub> and CO

Emissions are energy related and reported under NFR 1A2gviii.

<sup>3</sup> The emission data is available from the VAHTI database after it has been checked and approved by the authorities.

## NMVOOC

Emissions are calculated based on production rates for 1990-1992 and an emission factor of 0.09 kg/t produced NH<sub>3</sub> (GB16). The production volume in 1990 and 1991 was 30000 tonnes and in 1992 12000 tonnes.

### **Uncertainty and time series' consistency**

The results of the uncertainty analysis are presented in Annex 5 of the IIR.

### **Source-specific QA/QC and verification**

Normal statistical quality checking related to assessment of magnitude and trends has been carried out. At present, no verification has been carried out for the specific source-sector emissions.

### **Source-specific recalculations including changes made in response to the review process**

- Information of ammonia production volumes 1990-1992 added to the IIR in the 2019 submission.
- NH<sub>3</sub> emissions in 1990-1992 included in the inventory and documented in the IIR.

### **Source specific planned improvements 2020**

- none

## Nitric acid production (NFR 2B2)

Changes in chapter	
January 2019	KS&JMP

### **Source category description**

<b>SNAP 040402</b>	<b>NITRIC ACID PRODUCTION</b> Nitric acid is currently produced at three sites.  In 1990–1992 there were four plants producing nitric acid. In 2004 a new plant replaced an older plant, which was closed down in 2005. The operating plants are single-stage medium pressure plants (3.8, 6.5 and 7.5 bar). Two of the plants are situated at the same site and the produced nitric acid is mainly used for the integrated fertiliser production. Total annual total production volume has varied from 430 to 620 Gg of nitric acid per year.
<b>Emissions</b>	<b>Source of emissions</b>
NO <sub>x</sub>	Emissions are reported by the plants according to their reporting obligations in the environmental permits and available in VAHTI database. NO <sub>x</sub> emissions include NO <sub>2</sub> , NO, N <sub>2</sub> O <sub>3</sub> , N <sub>2</sub> O <sub>4</sub> , HNO <sub>3</sub> compounds.

Air pollutant emissions from nitric acid production vary according to the production volumes over the years. The allocation of activities has been changed over the years and is not currently consistent in the time series.

The shares of emissions for each air pollutant reported under the NFR category are presented in Table 4.24.

Table 4.24 Contribution of nitric acid production to total emissions in 2017.

Pollutant	Emissions from other mineral products in 2017	Total emissions in 2017	Unit	Share of total emissions %	% reported by the plants
NO <sub>x</sub> (as NO <sub>2</sub> )	0.444	129.85	Gg	0.3	100

### **Methodological issues**

Emissions of those plants that report their emissions to the supervising authorities<sup>4</sup> according to the monitoring requirements in the environmental permits are in most cases reported as aggregated for the

<sup>4</sup> The emission data is available from the VAHTI database after it has been checked and approved by the authorities.

whole plant and not by individual processes. It has not been possible to make a complete split between emissions from fuel based and non-fuel based sources in the air emissions inventory system.

### ***Uncertainty and time series' consistency***

The results of the uncertainty analysis are presented in Annex 5 of the IIR.

### ***Source-specific QA/QC and verification***

Normal statistical quality checking related to assessment of magnitude and trends has been carried out. At present, no verification has been carried out for the specific source-sector emissions.

### ***Source-specific recalculations including changes made in response to the review process***

None.

### ***Source-specific planned improvements***

None.

## **Adipic acid production (NFR 2B3)**

<b>SNAP 040521</b>	<b>ADIPIC ACID PRODUCTION</b>  Adipic acid production has not occurred in Finland in 1980-2016.
------------------------	---

## **Carbide production (NFR 2B5)**

<b>SNAP 040412</b>	<b>CARBIDE PRODUCTION</b>  Carbide production has not occurred in Finland in 1980-2016.
------------------------	---

## **Titanium dioxide production (NFR 2B6)**

<b>Changes in chapter</b>	
May 2018	KS&JMP

### ***Source category description***

<b>SNAP 040410</b>	<b>TITANIUM DIOXIDE PRODUCTION</b>  One plant has produced titanium dioxide pigments since 1957. These pigments have been used in paint and cosmetics industry and also in manufacture of printing inks. The annual production rate of TiO <sub>2</sub> is currently 130 000 tonnes.
<b>Emissions</b>	<b>Source of emissions</b>
TSP, PM <sub>10</sub> , PM <sub>2.5</sub> , BC	Particle emissions are reported by the plant according to its environmental monitoring programme from dry kiln.

## Emission trends

The shares of emissions of total emissions and the shares reported by the plants are presented in table 4.25.

Table 4.25 Contribution of Titanium dioxide production (NFR 2B6) to total emissions in 2017

Pollutant	Emissions from Titanium dioxide production in 2017	Total emissions in 2017	Unit	Share of total emissions %	% reported by the plants
PM2.5	0,001	17.8.	Gg	<0.1	0
PM10	0,001	29.179.	Gg	<0.1	0
TSP	0,001	43.614.	Gg	<0.1	100
BC	<0.001	4.113.	Gg	<0.1	0

## Methodological issues

### Particles

TSP emissions are reported by the plants. PM<sub>10</sub> and PM<sub>2.5</sub> emissions have been calculated from the TSP emissions using national fraction factors of 100% from TSP (Karvosenoja, 2002). There are no methods in the Guidebook.

### Uncertainty and time series' consistency

The results of the uncertainty analysis are presented in Annex 7 of the IIR.

### Source-specific QA/QC and verification

Normal statistical quality checking related to assessment of magnitude and trends has been carried out. At present, no verification has been carried out for the specific source-sector emissions.

### Source-specific recalculations including changes made in response to the review process

None.

### Source-specific planned improvements

None.

## Soda ash production (NFR 2B7)

Changes in chapter	
May 2018	JMP, KS

SNAP 040619	<p><b>SODA ASH PRODUCTION AND USE</b> <b>NFR 2B7 SODA ASH PRODUCTION</b></p> <p>Soda ash has not been produced in Finland in 1990-2017.</p> <p>Soda ash is used in Finland in the production of tile, steel, calcium chloride, phosphates, mineral wool and in the energy industry. Emissions from soda ash use in these sectors are reported by the plants according to the monitoring programmes in their environmental permits (available in VAHTI).</p> <p>The emissions are allocated under the NFR category of the main activity of these plants using soda ash and it is not possible to report the emissions separately under NFR 2B7.</p>
-------------	--

## Other chemical industry (NFR 2B10a)

Changes in chapter	
May 2018	JMP KS

### Source category description

<b>SNAP 040401</b>	<b>SULPHURIC ACID</b> Number of plants (<5) Production capacity: 1 000 000 t sulphuric acid
<b>Emissions</b>	<b>Source of emissions</b>
NO <sub>x</sub> , SO <sub>x</sub> , TSP, PM <sub>10</sub> , PM <sub>2.5</sub> , BC,	reported by the plants according to the monitoring and reporting obligations in their environmental permits
heavy metals (Pb, Cd, Hg, As, Cu, Ni, Se, Zn)	reported by one plant in 2001, should be allocated under the energy sector
<b>SNAP 040406</b>	<b>AMMONIUM PHOSPHATE</b> Number of plants (<5) Phosphoric acid is produced from phosphorus containing minerals, the most important mineral is phosphorite (=apatite 3Ca <sub>3</sub> (PO <sub>4</sub> ) <sub>2</sub> *CaF <sub>2</sub> ). There are two different methods to produce phosphoric acid; thermal and wet process; in Finland the wet process has been used. In the wet process the raw phosphate is dissolved in to sulphur acid and the released phosphoric acid is separated from calcium sulphate. Production capacity: 300 000 t phosphoric acid and polyphosphoric acids
<b>Emissions</b>	<b>Source of emissions</b>
SO <sub>x</sub>	reported by the plants according to the monitoring and reporting obligations in their environmental permits
NO <sub>x</sub>	reported by one plant in 1990, should be allocated under the energy sector
<b>SNAP 040407</b>	<b>NPK FERTILISERS</b> Number of plants (<5) Production capacity: 1.5 million t mineral or chemical fertilisers (including N,P,K)
<b>Emissions</b>	<b>Source of emissions</b>
NH <sub>3</sub> , NMVOC, SO <sub>x</sub> , TSP, PM <sub>10</sub> , PM <sub>2.5</sub> , BC	reported by the plants according to the monitoring and reporting obligations in their environmental permits
<b>SNAP 040413</b>	<b>CHLORINE PRODUCTION</b> Number of plants (<5) Production capacity: 200 000 t chlorine
<b>Emissions</b>	<b>Source of emissions</b>
Hg	reported by the plants according to the monitoring and reporting obligations in their environmental permits
SO <sub>x</sub>	reported by plants 1990-1993, should be allocated under Energy sector
<b>SNAP 040414</b>	<b>PHOSPHATE FERTILIZERS</b> Number of plants (< 5)
<b>Emissions</b>	<b>Source of emissions</b>
	Only NH <sub>3</sub> emissions from 1990, in 2019 submission should be studied the allocation of the emission No emission since 1991.
<b>SNAP 040416</b>	<b>OTHER</b> Production of oxygen, nitrogen and hydrogen Number of plants <5 Production capacity: oxygen (liquid) 45 000t/a, nitrogen (liquid) 40 000t/a and argon (liquid) 8000t/a
<b>Emissions</b>	<b>Source of emissions</b>
NMVOC, NO <sub>x</sub> , SO <sub>x</sub>	reported by the plants according to the monitoring and reporting obligations in their environmental permits
<b>SNAP 040416</b>	<b>OTHER</b> Al- and Fe-chemicals manufacturing

	Number of plants <5 Production capacity: ~30 000t/a Al-salts
<b>Emissions</b>	<b>Source of emissions</b>
TSP, PM <sub>10</sub> , PM <sub>2.5</sub> , BC	reported by the plants according to the monitoring and reporting obligations in their environmental permits

<b>SNAP 040416</b>	<b>OTHER</b> Manufacturing of ion exchange and chromatographic resins and special polymers Number of plants <5 Production capacity ~1000 m <sup>3</sup> /a ion exchange resins
<b>Emissions</b>	<b>Source of emissions</b>
NM VOC	reported by the plants according to the monitoring and reporting obligations in their environmental permits

<b>SNAP 040416</b>	<b>OTHER</b> Pigments manufacturing Number of plants <5 Production capacity: ~50 000t/a Al-silicate and silicone dioxide pigments
<b>Emissions</b>	<b>Source of emissions</b>
TSP, PM <sub>10</sub> , PM <sub>2.5</sub> , BC	reported by the plants according to the monitoring and reporting obligations in their environmental permits

<b>SNAP 040416</b>	<b>OTHER</b> Manufacturing of explosives Number of plants <5 Production capacity: not available
<b>Emissions</b>	<b>Source of emissions</b>
NM VOC; NO <sub>x</sub> , SO <sub>x</sub>	reported by the plants according to the monitoring and reporting obligations in their environmental permits

<b>SNAP 040416</b>	<b>OTHER</b> Fertilizer manufacturing Number of plants <5 Production capacity: not available
<b>Emissions</b>	<b>Source of emissions</b>
TSP, PM <sub>10</sub> , PM <sub>2.5</sub>	reported by the plants according to the monitoring and reporting obligations in their environmental permits

<b>SNAP 040416</b>	<b>OTHER</b> Manufacturing of cobalt based special chemicals Number of plants <5 Production capacity: not available
<b>Emissions</b>	<b>Source of emissions</b>
Cu, Ni, NM VOC, SO <sub>x</sub>	reported by the plants according to the monitoring and reporting obligations in their environmental permits

<b>SNAP 040416</b>	<b>OTHER</b> Hydrogen peroxide plant Number of plants <5 Production capacity: ~130 000 t/a hydrogen peroxide
<b>Emissions</b>	<b>Source of emissions</b>
NM VOC	reported by the plants according to the monitoring and reporting obligations in their environmental permits

<b>SNAP 040416</b>	<b>OTHER</b> Manufacturing of sodium silicate Number of plants <5 Production capacity: ~45 000t/a silicate
<b>Emissions</b>	<b>Source of emissions</b>
TSP, PM <sub>10</sub> , PM <sub>2.5</sub> , BC	reported by the plants according to the monitoring and reporting obligations in their environmental permits

<b>SNAP 040416</b>	<b>OTHER</b> Manufacturing of synthetic fibre Number of plants – none in 2010 century Production capacity: not available
<b>Emissions</b>	<b>Source of emissions</b>
	reported by the plants according to the monitoring and reporting obligations in their environmental permits

<b>SNAP 040416</b>	<b>OTHER</b> Potassium sulphate manufacturing Number of plants <5 Production capacity: ~200 000 t/a potassium sulphate
<b>Emissions</b>	<b>Source of emissions</b>
HCB, PCDD/F	reported by the plants according to the monitoring and reporting obligations in their environmental permits

<b>SNAP 040416</b>	<b>OTHER</b> Manufacturing of fine chemicals Number of plants <5 Production capacity: not available
<b>Emissions</b>	<b>Source of emissions</b>
NM VOC	reported by the plants according to the monitoring and reporting obligations in their environmental permits

<b>SNAP 040416</b>	<b>OTHER</b> Manufacturing of PCC (Precipitated calcium carbonate) Number of plants <5 Production capacity: not available
<b>Emissions</b>	<b>Source of emissions</b>
NOx, SOx	reported by the plants according to the monitoring and reporting obligations in their environmental permits

<b>SNAP 040501</b>	<b>ETHYLENE</b> Number of plants <5 Production capacity: ~400 000 t/a
<b>Emissions</b>	<b>Source of emissions</b>
NM VOC, TSP, PM10, PM2.5, BC	reported by the plants according to the monitoring and reporting obligations in their environmental permits

<b>SNAP 040506</b>	<b>POLYETHYLENE LOW DENSITY</b> Number of plants <5 Production capacity: not available
<b>Emissions</b>	<b>Source of emissions</b>
NM VOC	reported by the plants according to the monitoring and reporting obligations in their environmental permits

<b>SNAP 040507</b>	<b>POLYETHYLENE HIGH DENSITY</b> Number of plants <5 Production capacity: ~350 000 t/a
<b>Emissions</b>	<b>Source of emissions</b>
NM VOC	reported by the plants according to the monitoring and reporting obligations in their environmental permits
TSP, PM10, PM2.5	emissions 1996-1998 reported by the plants according to the monitoring and reporting obligations in their environmental permits

<b>SNAP 040508</b>	<b>PVC</b> Polyvinylchloride has been manufactured in Finland in 1969-2006 Number of plants Production capacity
<b>Emissions</b>	<b>Source of emissions</b>
NM VOC, TSP, PM10, PM2.5	reported by the plants according to the monitoring and reporting obligations in their environmental permits

<b>SNAP 040509</b>	<b>POLYPROPYLENE</b> Number of plants <5 Production capacity: ~200 000 t/a
<b>Emissions</b>	<b>Source of emissions</b>
NM VOC	reported by the plants according to the monitoring and reporting obligations in their environmental permits
NOx	emissions from 2002 reported by the plants according to the monitoring and reporting obligations in their environmental permits

<b>SNAP 040511</b>	<b>POLYSTYRENE</b> Number of plants <5 Production capacity ~50 000 t/a
<b>Emissions</b>	<b>Source of emissions</b>
NM VOC	reported by the plants according to the monitoring and reporting obligations in their environmental permits

<b>SNAP 040512</b>	<b>STYRENE-BUTADIENE</b> Number of plants <5 Production capacity ~300 000 t/a
Emissions	Source of emissions
NM VOC	reported by the plants according to the monitoring and reporting obligations in their environmental permits

<b>SNAP 040513</b>	<b>STYRENE-BUTADIENE LATEX</b> Number of plants <5 Production capacity; 180 000 t synthetic rubberlatex
<b>Emissions</b>	<b>Source of emissions</b>
NM VOC	reported by the plants according to the monitoring and reporting obligations in their environmental permits
SOx	emissions from 1997 reported by the plants according to the monitoring and reporting obligations in their environmental permits

<b>SNAP 040525</b>	<b>PESTICIDE PRODUCTION</b> Earlier energy related emissions were erroneously reported under this category. No activities in Finland.
<b>Emissions</b>	<b>Source of emissions</b>
NM VOC	emissions from 1990 reported by the plants according to the monitoring and reporting obligations in their environmental permits

<b>SNAP 040527</b>	<b>OTHER (PHYTOSANITARY,...)</b> Enzyme production Number of plants <5 Production capacity: not available
<b>Emissions</b>	<b>Source of emissions</b>
TSP, PM10, PM2.5	reported by the plants according to the monitoring and reporting obligations in their environmental permits

<b>SNAP 040527</b>	<b>OTHER (PHYTOSANITARY,...)</b> Manufacturing of techno-chemical products Number of plants 12 Production capacity: not available
<b>Emissions</b>	<b>Source of emissions</b>
SO <sub>x</sub> , TSP, PM <sub>10</sub> , PM <sub>2.5</sub> , NM VOC, BC, PCB, diox, PAH4, Cr, Ni, NH <sub>3</sub>	reported by the plants according to the monitoring and reporting obligations in their environmental permits

## Emission trends

Other chemical industry is a major source of HCB emissions from the manufacturing of potassium sulphate and also contributed to over 10% of Hg emissions in 2015 originating from chlorine production.

The shares of emissions for each air pollutant reported under the NFR category are presented in Table 4.26

Table 4.26 Contribution of Chemical Industry: other (NFR 2B10a) to total emissions in 2017.

Pollutant	Emissions from other chemical industry in 2017	Total emissions in 2017	Unit	Share of total emissions %	% reported by the plants
NOx (as	0.001	129.85	Gg	<0.1	100
NMVOC	2.086	88.323	Gg	2.4	100
SOx (as	1.465	35.02	Gg	4.2	100
NH3	0.295	31.083	Gg	0.9	100
PM2.5	0.259	17.8	Gg	1.5	0
PM10	0.378	29.179	Gg	1.3	0
TSP	0.435	43.614	Gg	1	100
BC	<0.001	4.113	Gg	<0.1	0
Pb	0.001	15.576	Mg	<0.1	0
Hg	0.051	0.579	Mg	8.9	100
Cu	0.012	36.431	Mg	<0.1	100
Ni	0.059	14.752	Mg	0.4	100
Zn	0.25	118.741	Mg	0.2	0
PCDD/	0.031	13.402	g I-Teq	0.2	100
HCB	25.5	33.488	kg	76.1	100

## Methodological issues

The emissions falling under this source are reported by the plants according to the monitoring and reporting obligations in their environmental permits. When no plant specific data is available emissions have been calculated as presented below.

### Particles

Particle emissions from this sector in the inventory are based on TSP emission data reported by the plants (VAHTI). PM<sub>10</sub> and PM<sub>2.5</sub> emissions are calculated from TSP emissions using size fraction factors as follows:

- Production of sulphuric acid: 100 % for both PM<sub>2.5</sub> and PM<sub>10</sub> (TNO, 2002).
- Production of fertilizers 98% for PM<sub>10</sub> and 66 %, PM<sub>2.5</sub> (IIASA, 2001/AEAT, 2000)
- Production of phosphates: 80% for PM<sub>10</sub> and 60 %, PM<sub>2.5</sub> (GB16)
- Production of PVC: 38% for PM<sub>10</sub> and 1.9 %, PM<sub>2.5</sub> (GB16)
- Production of inorganic chemicals, ethylene, polyethylene, other organic chemicals and chemicals products: 80 % for PM<sub>10</sub> and 50 % for PM<sub>2.5</sub> (national expert estimate, Karvosenoja, 2002).

### Black carbon

Black carbon emissions have been calculated using the fraction factor of 1.8 % of PM<sub>2.5</sub> (GB16, EEA 2016) for the following sources: Al- and Fe-chemicals and pigments manufacturing, manufacturing of sodium silicate and techno-chemical products.

## *NO<sub>x</sub>*

Nitrogen dioxide emissions from this sector in the inventory are based on emission data reported by the plants (VAHTI) from the following sectors:

- Production of sulfuric acid
- Manufacturing of ammunition
- Production of pigments used in paper making.

## *SO<sub>x</sub>*

Sulphur dioxide emissions (reported mostly in TRS) from this sector in the inventory are based on emission data reported by the plants (VAHTI) from the following sectors:

- Production of sulphuric acid
- Production of fertilizers
- Production of cobalt based chemicals
- Production of pigments used in paper making
- Production of techno-chemical products

## *NH<sub>3</sub>*

Ammonia emissions are generated in production of fertilizers and are based on emission data reported by the plants.

## *NM VOC*

Chemical industry processes emitting NMVOCs include

- Production of oxygen, nitrogen and hydrogen
- Manufacturing of ion exchange and chromatographic resins and special polymers
- Manufacturing of explosives
- Manufacturing of cobalt based special chemicals
- Hydrogen peroxide plant
- Manufacturing of fine chemicals
- Production of polyethylene low density, high density polypropylene, polystyrene
- Production of styrene butadiene and styrene-butadiene latex
- Pesticide production
- Manufacturing of techno-chemical products

NM VOC emissions from this sector in the inventory are either based on data reported by the plants according to their environmental permits, or if emissions would not be reported in the inventory year, the emissions from the previous year have been included in the inventory, instead.

## *Heavy metals*

Nickel and copper emissions are generated in manufacturing of cobalt based special chemicals and reported by the operators according to their environmental permits.

Mercury is emitted from chlorine production using the mercury process. There is also chlorine-alkali production which uses the membrane method, however, no mercury emissions are generated from this process.

## *POPs*

Emissions of HCB, PCDD/Fs and PAHs from the manufacturing of potassium sulphate, as well as PCDD/F emissions from the manufacturing of organic fine chemicals are reported by the plants and available in VAHTI for the use in the inventory.

HCB emissions vary strongly due to the fluctuating quality and volume of auxiliary chemicals used in the process. The raw material quality and emissions in the potassium production process, from which the emissions originate, are monitored closely. Annual HCB emissions are reported by plant operators to the environmental authorities. However, for the years 1990-2000, i.e. before the emissions were discovered

in connection with other research, no data on the emission levels is available. The plant has estimated the emissions during these years to be at the level of 29 kg annually, and thus these figures are used in the inventory as there are no other methods to estimate these historical emissions. Work to find and install a suitable flue gas abatement technology is underway.

### **Uncertainty and time series' consistency**

The results of the uncertainty analysis are presented in Annex 5 of the IIR.

### **Source-specific QA/QC and verification**

Normal statistical quality checking related to assessment of magnitude and trends has been carried out. At present, no verification has been carried out for the specific source-sector emissions.

### **Source-specific recalculations including changes made in response to the review process**

The emissions have been reallocated between the Energy sector to the IPPU sector as far as possible and in a consistent manner over the time series. The reallocation does not introduce changes into total emission levels.

### **Source-specific planned improvements**

- Allocation of emissions in certain snap-categories will be checked for 2019 submission.
- Change of methods to Guidebook 2016 will be studied

## **Storage, handling and transport of chemical products (NFR 2B10b)**

Changes in chapter	
May 2018	JMP KS

### **Source category description**

<b>SNAP 040415 and 040522</b>	<b>STORAGE AND HANDLING OF INORGANIC CHEMICAL PRODUCTS, STORAGE AND HANDLING OF ORGANIC CHEMICAL PRODUCTS</b> Chemical and fuel storages, storage and handling of phosphates.
<b>Emissions</b>	<b>Emission source</b>
TSP, PM <sub>10</sub> , PM <sub>2.5</sub>	reported by the plants according to the monitoring and reporting obligations in their environmental permits, calculated
NMVOC	reported by the plants according to the monitoring and reporting obligations in their environmental permits

### **Emission trends**

Storage and handling of phosphates is included in this category (Table 3.13).

The shares of emissions of total emissions and the shares reported by the plants are presented in Table 4.27

Table 4.27 Activity data for storage and handling of phosphates (Customs Statistics ULJAS).

Year	Activity data (t of produced phosphates)	Year	Activity data (t of produced phosphates)	Year	Activity data (t of produced phosphates)
1990	584 000	2000	824 000	2010	765 000
1991	510 000	2001	823 000	2011	752 000
1992	621 000	2002	856 000	2012	814 400
1993	668 000	2003	853 000	2013	838 300
1994	704 000	2004	879 000	2014	888 940
1995	762 000	2005	823 000	2015	810 309
1996	780 000	2006	857 000	2016	813 889
1997	748 000	2007	824 000	2017	917 418
1998	820 000	2008	777 000		

1999	820 000	2009			
------	---------	------	--	--	--

Table 4.28 Contribution of Storage, handling and transport of chemical products (NFR 2B10b) to total emissions in 2017.

Pollutant	Emissions From NFR 2B10b in 2017	Total emissions in 2017	Unit	Share of total emissions %	% reported by the plants
NMVOG	0.07.	88.323.	Gg	<0.1	100
PM2.5	0.001.	17.8.	Gg	<0.1	0
PM10	0.012.	29.179.	Gg	<0.1	0
TSP	0.037.	43.614.	Gg	<0.1	0

### Methodological issues

Emissions are mainly reported by the plants according to the monitoring requirements in the environmental permits. When no plant specific data is available emissions have been calculated as presented in Table 3.15.

### Particles

Particulate emissions from storage and handling of phosphates are calculated with emission factors: PM<sub>2.5</sub> 0.0000016 t/t, PM<sub>10</sub> 0.0000128 t/t and TSP 0.00004 t/t (TNO, 2002). There are no methods in the Guidebook. Activity data presented in Table 4.2x is provided by the fertilizer producers (available in VAHTI datasystem) and in the Customs statistics (ULJAS).

### NMVOG

Emissions are reported by the plants.

Table 4.29 Calculated particle emissions from storage, handling and transport of chemicals products.

Year	PM <sub>2.5</sub> (t)	PM <sub>10</sub> (t)	TSP (t)	Year	PM <sub>2.5</sub> (t)	PM <sub>10</sub> (t)	TSP (t)
1990	0.93	7.47	23.35	2010	1.22	9.80	30.61
1991	0.82	6.52	20.39	2011	1.20	9.63	30.10
1992	0.99	7.94	24.82	2012	1.30	10.42	32.58
1993	1.07	8.54	26.70	2013	1.34	10.73	33.53
1994	1.13	9.01	28.17	2014	1.42	11.38	35.56
1995	1.22	9.76	30.50	2015	1.30	10.37	32.41
1996	1.25	9.98	31.19	2016	1.30	10.42	32.56
1997	1.20	9.58	29.93	2017	1.47	11.74	36.70
1998	1.31	10.50	32.81				
1999	1.31	10.49	32.78				
2000	1.32	10.55	32.97				
2001	1.32	10.53	32.91				
2002	1.37	10.95	34.22				
2003	1.37	10.92	34.13				
2004	1.41	11.25	35.15				
2005	1.32	10.53	32.90				
2006	1.37	10.97	34.28				
2007	1.32	10.55	32.97				
2008	1.24	9.94	31.07				
2009	1.05	8.38	26.18				

### Uncertainty and time series' consistency

The results of the uncertainty analysis are presented in Annex 7 of the IIR.

### Source-specific QA/QC and verification

Normal statistical quality checking related to assessment of magnitude and trends has been carried out. At present, no verification has been carried out for the specific source-sector emissions.

### Source-specific recalculations including changes made in response to the review process

None.

### Source-specific planned improvements

None.

## 4.4 Metal Production (NFR 2C)

Changes in chapter	
January 2019	JMP KS

### Source category description

Metal Production activities in Finland include iron and steel production, copper products, refined steel, zinc, nickel and alloys.

NFR	Processes	Description	Emissions reported	
2C1	Iron and steel production	Iron and steel plants (< 5 plants), both emissions reported by the plant and calculated at the inventory agency	NMVOC, SO <sub>x</sub> , NH <sub>3</sub> , TSP, PM <sub>10</sub> , PM <sub>2.5</sub> , BC, CO, Pb, Cd, Hg, As, Cr, Cu, Ni, Zn, PCDD/F, PAH-4, HCB, PCB,	
2C2	Ferroalloys production	Ferrosilicon production plants (< 5 plants) are part of integrated stainless steel plants, emission reported by the plants	NMVOC, SO <sub>x</sub> , TSP, PM <sub>10</sub> , PM <sub>2.5</sub> , BC, Pb, Cd, Hg, , Cr, Cu, Ni, Zn, As, , PAH-4,	
2C3	Aluminium production	There is no primary aluminium production in Finland. Secondary aluminium production and aluminium casting (<5 plants)	NMVOC, TSP , PM <sub>10</sub> , PM <sub>2.5</sub> , BC, Pb, Cd, As, , Zn, ,PCDD/F , HCB, PCB	
2C5	Lead production	No lead production occurs	Not Occuring	
2C6	Zinc production	< 5 zinc production plants, emissions both reported by the plants and calculated at the inventory agency	NMVOC, TSP, PM <sub>10</sub> , PM <sub>2.5</sub> Pb, Cd, Hg, As, Cr, Cu, Ni, Zn, PCDD/F	
2C7a	Copper production	Copper production plants (< 5 plants) and production of upgraded copper products. Emissions both calculated or reported by the plants	NMVOC, SO <sub>x</sub> , TSP, PM <sub>10</sub> , PM <sub>2.5</sub> , BC, CO, Pb, Cd, Hg, As, Cu, Ni, Se, Zn, PCDD/F, HCB, PCB	
2C7b	Nickel production	< 5 plants	NMVOC, SO <sub>x</sub> , NH <sub>3</sub> , Ni	
2C7c	Other metal production		NMVOC, SO <sub>x</sub> , NH <sub>3</sub> , TSP, PM <sub>10</sub> , PM <sub>2.5</sub> , Pb, Cd, As, Cr, Cu, Ni, Se, Zn, diox , HCB, PCB	
	040307	Galvanizing		
	040309	Other		Recycling of waste and scrap
	040309	Other		Aluminium foundry
	040309	Other		Handling of FeCr slag
	040309	Other		Surface treatment of metals
	040309	Other		Secondary aluminium production
	040309	Other		Manufacturing of furniture (zinc electroplating)
	040309	Other		Manufacturing of metallic construction mountings
	040309	Other		Cable manufacturing
2C7d	Storage, handling and transport of metal products		TSP, PM <sub>10</sub> , PM <sub>2.5</sub>	
	Storage and handling of iron ore.			

### Emission trends

Emission trends in 2000-2017 from Metal production in an aggregated way will be added to the 2020 submission. This is because only the years 2007 - 2010 are available disaggregated between the following sectors: iron and steel industry

(NFR 2C1), Ferroalloys production (NFR 2C2), Copper production (NFR 2C5a), Zinc production (NFR 2C5d), Other metal production (NFR 2C5e) and Storage, handling and transport of metal products (NFR 2C5f).

Air pollutant emissions from metal production depend on the production and chemical use volumes over the years. The allocation of activities that have been changed over the years will be checked during the recalculations.

### ***Methodological issues***

Emissions of those plants that report their emissions to the supervising authorities<sup>5</sup> according to the monitoring requirements in the environmental permits are reported as "IE" and allocated under NFR 1A2a or NFR 1A2b. This is because the reporting obligations determined in the monitoring programmes are for the total emissions of the plants and not separated between fuel combustion and other processes. In most cases it has not been possible to split emissions in the NFR categories. In cases where it has been possible to separate fuel combustion emissions from process emissions, these are reported separately under the NFR 2C categories. For those plants that report only total emissions, the split is based on the default emissions calculated on basis of fuel consumption which is reduced from the emissions reported by the plants, and reported under the NFR 1A2a for iron and steel or under 1A2b for non-ferrous metals processes. In case it has not been possible to make a split between energy and process related emissions, all emissions are reported under NFR 1A2a or NFR 1A2b.

For those plants that do not report their emissions to supervising authorities, emissions have been calculated based on production data available in VAHTI or on statistical information from industrial associations, and emission factors.

The share of especially heavy metal, POP and NMVOC emissions reported to the environmental authorities available in VAHTI has increased during the recent years due to the implementation of the E-PRTR regulation. Part of the emissions in the inventory, which were previously calculated with international emission factors, are now reported by individual companies based on measurements or plant specific other information.

When the plants do not have plant specific information for the basis of estimation of emissions, they use national emission factors, which are the same that are also used in the inventories and are available for the use of the plants at a website maintained by the Finnish Environment Institute for this purpose<sup>6</sup>.

### ***Uncertainty and time series' consistency***

The results of the uncertainty analysis are presented in Annex 5 of the IIR.

### ***Source-specific QA/QC and verification***

Normal statistical quality checking related to assessment of magnitude and trends has been carried out. At present, no verification has been carried out for the specific source-sector emissions.

### ***Source-specific recalculations including changes made in response to the review process***

#### *2019 submission*

- Check of national emission factors and calculation of new emission factors based on site specific information.
- Presentation of emission trends

### ***Source specific planned improvements***

None

---

<sup>5</sup> The emission data is available from the VAHTI database after it has been checked and approved by the authorities.

## Iron and steel production (NFR 2C1)

Changes in chapter	
May 2018	KS, JMP

### Source category description

<p><b>SNAP</b> 040202, 040203, 040205, 040206, 040207, 040208, 040209, 040210</p>	<p><b>IRON AND STEEL PRODUCTION</b></p> <p>The first blast furnace in Finland was built in 1616 in Mustio. In 1916 the first smelter plant was established.</p> <p>Currently steel is produced at four plants in Finland with an annual total capacity of about 5 million tonnes. Both ore and recycled steel (about 2 million tonnes annually) are used.</p> <p>Sintering unit – 1994 - December 2011, expanded in 1971 Sintering unit - 2013- Blast furnace – 1961-2012 Blast furnace - 1964, renovated in 1995 Blast furnace – 1975, renovated in 1996 and 2011</p> <p>. The plants included in this sector are in 2017 inventory:</p> <ul style="list-style-type: none"> <li>• One iron and steel plant including coke oven, blast furnace, lime production plant and steel converter</li> <li>• One iron and steel plant including blast furnace and steel converter (closed down in 2012)</li> <li>• One integrated ferrochromium and stainless steel plant</li> <li>• One steel plant with electronic arc furnace, using scrap iron only</li> </ul> <p>The Finnish plants use both iron ore and scrap metal and produce iron ore, iron pellets, steel, hot and cold rolled coils/sheets, steel bars, strips, plates, billets, wire rod products.</p> <p>Emissions from iron and steel plants are both reported by the plants according to their monitoring and reporting requirements in the environmental permits, and also calculated at the inventory agency.</p> <p>Emissions related to fuel combustion are mainly reported under NFR 1A2a, however, the allocation of part of emissions reported by the plants may differ between the years, and part of energy related emissions can be reported under NFR 2C in some years when it has not been possible to calculate the shares for the correct allocation.</p>		
Units	Emissions	Emission data reported by the plants	Calculated for
Steel production, < 5 plants (the other of the remaining blast furnaces was closed down in 2012)	NMVOC	75% (< 5 plants)	25% (< 5 plants)
	PAH-4	50% (< 5 plants)	50% (< 5 plants)
	PCDD/F	75% (< 5 plants)	25% (< 5 plants)
	PCB	25% (< 5 plants)	75% (< 5 plants)
	As, Cd, Pb, Zn	100% (< 5 plants)	-
	Cr, Cu, Hg, Ni	100% (< 5 plants)	-
	CO	100% (< 5 plants)	-
	NO <sub>x</sub> , SO <sub>x</sub>	100% (< 5 plants)	-
Pig iron tapping	PAH-4	-	100% (< 5 plants)
Sinter processes, < 5 plants (last unit was closed down in December 2011 and a new one started operation in 2013)	NMVOC	100% (< 5 plants)	-
	PAH-4	100% (< 5 plants)	-
	PCDD/F	100% (< 5 plants)	-
	PCB	-	100% (< 5 plants)
	HCB	-	100% (< 5 plants)
	TSP	100% (< 5 plants)	PM10, PM2.5
	Cd, Cr	100% (< 5 plants)	-
Pb	100% (< 5 plants)	-	

	SOx, NOx	100% (< 5 plants)	-
Rolling mills, < 5 plants	As, Cr, Cu, Pb, Ni	100% (< 5 plants)	-
	Hg, Cd	100% (< 5 plants)	-
	Zn	100% (< 5 plants)	-
	TSP	100% (< 5 plants)	PM10, PM2.5, PM
	NMVOC	100% (< 5 plants)	-
	SOx	100% (< 5 plants)	-
	NOx	100% (< 5 plants)	-
Other, 26 plants	NH3	100% (< 5 plants)	-
	As	100% (5 plants)	-
	Hg	<5 plants	-
	CO	<5 plants	-
	TSP	10-20 plants	PM10, PM2.5, PM
	Cd	5-10 plants	-
	Cr, Cu, Zn	10-20 plants	-
	Pb	10-20 plants	-
	Ni	10-20 plants	-
	NMVOC	10-20 plants	-
	SOx, NOx	<5 plants	-

### Steel producers in Finland

Producers of steel and non-ferrous metals in Finland in 2014 are presented in Figure 4.5.

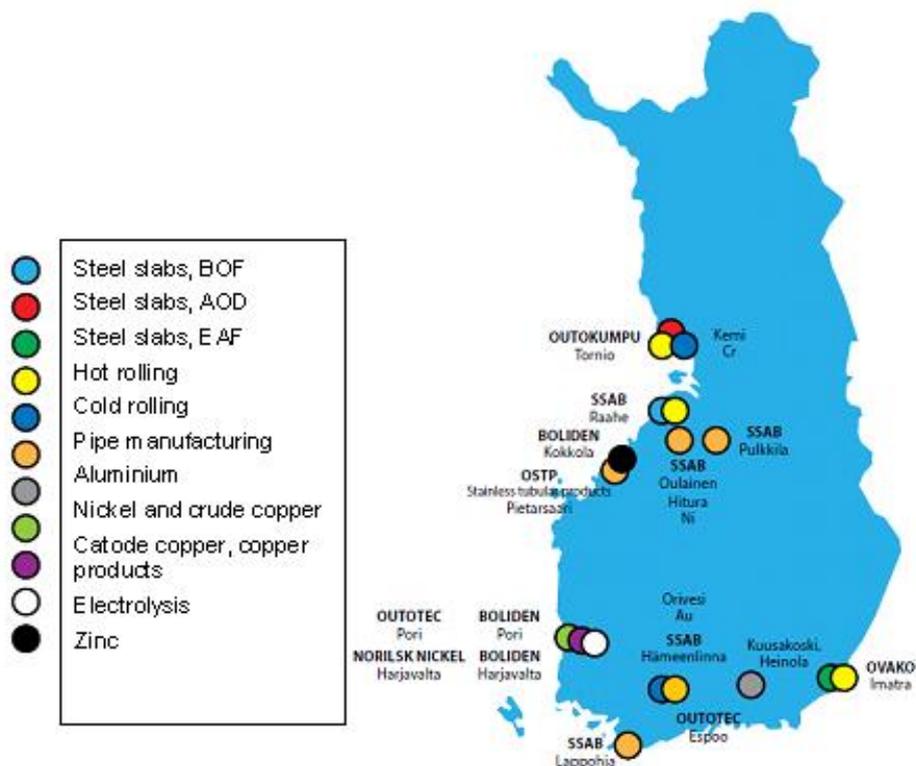


Figure 4.5 Producers of steel and non-ferrous metals in Finland in 2014

## Production of steel<sup>7</sup>

Processes used in the production of steel from iron ore and scrap metal in Finland are described below (Figure 4.6).

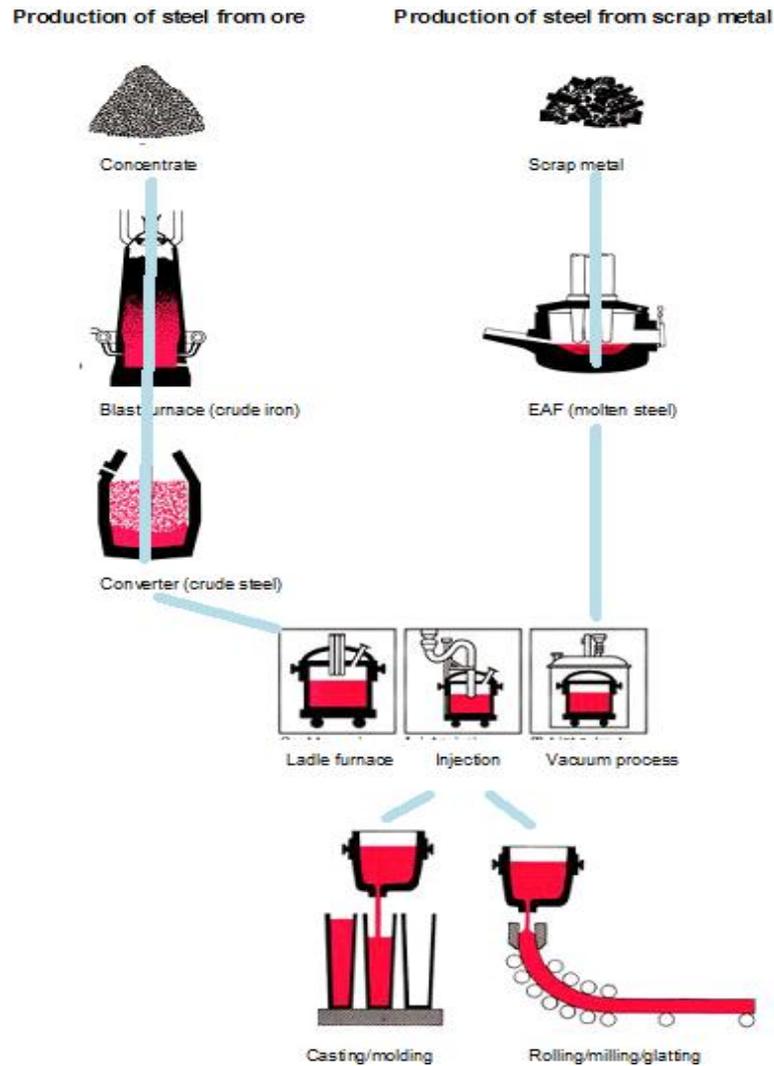


Figure 4.6 Production of steel from iron ore and scrap metal in Finland according to *Teräskirja (Book of Steel in Hiilitieto, 2017)*

### Production from ore

Steel production processes in Finland include oxygen injection, EAF and AOD methods. In 2015 two blast furnaces were in operation. The blast furnaces are small but belong to the most efficient ones in Europe regarding production volumes and fuel use as well as the use of coal per steel tonne produced.

Process units for iron and ferrochrome production use coal and coke and utilise carbon monoxide and hydrogen containing process gases as energy sources. Processes include coking plant, blast furnace, sinter plant, sulphur removal, ladle furnace, BOF converters, LD converter, casting, hot and cold rolling.

In the production of carbon steel iron ore is reduced in blast furnaces using coke and oil into crude iron. Coke and oil are added to reduce the oxygen present in the iron ore. Crude iron contains 4.5% coal and the iron turns into steel in the converter (steel is iron where the coal content is below 2%). Combustion

<sup>7</sup> <http://www.outokumpu.com/en/products-properties/more-stainless/producing-stainless-steel/Pages/default.aspx>  
<http://www.ovako.com/en/Products/Standard-steel-grades/>  
<http://usa.amegroup.com/Website/Content/GuestInformation/SiteDetail/Steel/8766/FNsteel - Koverhar>  
<https://hiilitieto.fi/hiilitieto/perustieto/hiilesta/hiili-terasteollisuudessa/>

gases from coking are used as energy sources in the processes of the steel mill and contribute to 60% of the energy demand.

In the production of ferrochrome which is rawmaterial for stainless steel, coal is used to reduce chrome concentrate and combustion gases from this are used as fuel.

### *Processing of steel from scrap and alloys*

Electric arc furnace (EAF) is used for steel production from scrap metal in Finland. Molten ferro chromium smelting is used in addition to EAF. The steps in processing metal scrap include

1) Melting of raw materials in an electric arc furnace (EAF)

During the melting process, the arc reaches temperatures of up to 3,500 °C, and the molten steel can reach up to 1,800 °C. The additional injection of chemical energy, in the form of carbon, ferrosilicon, oxygen, or fuel gas mixtures, speeds up the melting process.

2) Removal of carbon, sulfur, and possibly nitrogen, in a steel converter

After melting, the steel is further processed in an AOD (Argon Oxygen Decarburization) converter or through a VOD (Vacuum Oxygen Decarburization).

In the AOD the carbon content is reduced to a target amount and to supply additional alloying elements. When liquid ferrochrome is used, an iron-rich scrap mix with low alloy content is melted in the arc furnace. Nickel and molybdenum, together with the liquid ferrochrome, are then added to the AOD converter.

The VOD (Vacuum Oxygen Decarburization) is used to produce very low carbon or nitrogen content for high chromium ferritic stainless steels.

3) Tuning of the steel composition and temperature

Secondary metallurgical treatment is done in a ladle station, ladle furnace, or as a vacuum treatment of the liquid steel to adjust and to homogenize both the temperature and chemistry of the molten material.

4) Casting of slabs or ingots

The liquid steel ladle is transported to casting.

### *Hot rolling*

In hot rolling the cast microstructure of semi-finished casting products is broken down maintaining but maintaining a structure to prevent the steel from hardening. The finished product's surface is covered with an iron- and chromium-rich oxide that forms at high temperatures. It is usually removed in the annealing and pickling line, which restores the smooth metallic surface.

### *Cold rolling, annealing, and pickling*

- a) Small-diameter working rolls work out the strip profile and flatness. Restoring the material properties after cold rolling is carried out in a heat treatment and all oxide scale is removed in acid pickling baths, and then finishing off with high pressure water rinsing. Alternatively, a bright annealing line (BA-line) is used to restore the material properties hydrogen or a mixture of hydrogen and nitrogen. As no oxygen is available inside the furnace, no additional oxide scale is formed and whatever oxide remains on the strip is reduced to metal.
- b) Skin pass rolling (temper rolling) is a light cold-rolling treatment with low reduction (0.5–1%) to improve the strip shape, finish, and mechanical properties.

### *Final processing*

To tailor coils and plates to customer requirements the following processes are used:

- Roller or stretch leveler
- Edge trimming to the desired width
- Slitting into narrow coils
- Cutting into desired length sheets/plates
- Shearing/cutting into an order-sized shapes.
- Coating and preparing edges for special welding requirements
- Surface preparation such as grinding, brushing, pattern rolling, or embossing

## Emission trends

This sector contributed more than 10% of the total Cr and Hg emissions and approximately 5% of total As, Ni and PCB emissions.

The shares of emissions of total emissions and the shares reported by the plants are presented in Table 4.30.

Table 4.30 Contribution of Iron and Steel production (NFR 2C1) to total emissions in 2017.

Pollutant	Emissions iron and steel industry in 2017	Total emissions in 2017	Unit	Share of total emissions %	% reported by the plants
NMVOC	0.186	88.323	Gg	0.2	100
SOx (as SO <sub>2</sub> )	0.73	35.02	Gg	2.1	100
NH <sub>3</sub>	0.043	31.083	Gg	0.1	100
PM <sub>2.5</sub>	0.186	17.8	Gg	1	0
PM <sub>10</sub>	0.203	29.179	Gg	0.7	0
TSP	0.245	43.614	Gg	0.6	100
BC	<0.001	4.113	Gg	<0.1	0
CO	0.591	359.082	Gg	0.2	100
Pb	0.365	15.576	Mg	2.3	100
Cd	0.005	0.956	Mg	0.6	100
Hg	0.091	0.579	Mg	15.8	100
As	0.039	2.44	Mg	1.6	100
Cr	2.78	16.463	Mg	16.9	100
Cu	0.329	36.431	Mg	0.9	100
Ni	0.984	14.752	Mg	6.7	100
Zn	1.734	0.869	Mg	1.5	100
PCDD/F	0.557	118.741	g I-Teq	4.2	100
PAHs	<0.001	13.402	Mg	<0.1	31.1
HCB	0.013	10.146	kg	<0.1	0
PCBs	14.396	33.488	kg	55.7	34.7

## Methodological issues

### Sulphur dioxide, nitrogen dioxide and heavy metals

Sulphur dioxide, nitrogen dioxide and heavy metal emissions from the iron and steel industry are based on data reported by the plants.

### Particle emissions

Particle emissions are generated in the foundries and sinter plants. TSP emissions are reported by the plants to the supervising authorities and are available in VAHTI to be used in the inventory. PM<sub>10</sub> and PM<sub>2.5</sub> emissions have been calculated with fraction factors as follows:

- Foundries: 80% for PM<sub>10</sub> and 50 % for PM<sub>2.5</sub> (Gb16)
- Sinter plants: 50% for PM<sub>10</sub> and 40% for PM<sub>2.5</sub> (Guidebook 2016, (EEA, 2016))
- Steelworks (BOF): 91% for PM<sub>10</sub> and 80% for PM<sub>2.5</sub> (Guidebook 2016 (EEA, 2016))
- Steelworks (EF) and rolling of steel: 80% for PM<sub>10</sub> and 70% for PM<sub>2.5</sub> (GB2016)

### Black carbon

BC emissions are calculated using following emission factors:

- Basic oxygen furnace, electric furnace steel plant, rolling mills and foundries: 0.36 % of PM2.5 (Guidebook 2016 (EEA, 2016))
- Sinter and pelletizing plant: 0.17 % of PM2.5 (Guidebook 2016 (EEA, 2016))

## NM VOC

Emission data from steel plants are reported by the plants to the supervising authorities. For those plants, which do not report their NMVOC emissions, the emissions are calculated with activity data and emission factors as follows:

- Basic oxygen furnace steel plant, emission factor 0.08 kg/t (Guidebook 2002,(EEA 2002)
- Electric arc furnace steel plant, emission factor 0.46 kg/t (Guidebook 2016, (EEA,2016)

## POPs (Table 3.24)

Most of the steel mills report their POP emissions to the environmental authorities. For those plants which do not report their emissions, POP emissions are calculated with emission factors as follows:

Production of steel, EFs:

- PAH-4 0.07 mg/t (UBA, 1998) (emissions occurred in 1990-2013)
- PCB 2.5 mg/Mg Guidebook 2016,(EEA, 2016).

Production of iron, EFs:

- PAH-4 4.3 mg/t PAH-4 (EPA, 1988) The Guidebook EF of 2.5g/t is likely in an incorrect unit therefore the EF has not been used until the Guidebook value has been checked. This is related to the TERT recommendation from 2018.<sup>8</sup>

Production of sinter, EFs:

- HCB 32 ug/t Guidebook 2016, (EEA, 2016)
- PCB 0.09 mg/t Guidebook 2016, (EEA, 2016)

PCDD/F emissions are reported by the plants.

Activity data is presented in Table 4.31. Emissions can currently be presented only for those activities where no point source data is included due to the pending recalculation of the energy sector time series. The time series is not consistent at the moment, the allocation of the point sources is not consistent over the years, and, most importantly, it is currently not possible to separate between the calculated and reported emissions for the earlier years. Emission data is therefore only presented for NMVOCs.

Table 4.31 Production of coke and steel and iron (reported by plants to the VAHTI-database)

Year	Production of coke (1000t)	Production of crude steel (1000t)	Production of sinter (t)	Production of iron (t)
1990	487	2 861	2 992 000	2 280 000
1991	471	2 890	3 049 000	2 330 000
1992	498	3 077	3 133 000	2 450 000
1993	874	3 256	3 178 000	2 530 000
1994	922	3 420	3 224 000	2 600 000
1995	920	3 176	2 832 000	3 242 000
1996	910	3 301	2 292 000	3 730 000
1997	879	3 734	2 673 000	3 350 000
1998	912	3 952	2 689 000	3 716 000
1999	900	3 956	2 770 000	3 783 000
2000	910	4 096	2 780 000	3 903 000
2001	909	3 938	2 650 000	3 857 000
2002	912	4 003	2 574 000	3 975 000
2003	895	4 766	2 815 000	4 600 000
2004	904	4 830	2 782 000	3 036 566
2005	894	4 738	2 857 000	3 056 165
2006	870	5 054	2 922 119	3 157 894
2007	865	4 431	2 644 780	2 915 130
2008	860	4 417	2 680 894	2 942 946
2009	740	3 066	2 104 435	2 042 112

<sup>8</sup> The TERT identified a number of observations on the trend and its use of EFs that were not country specific or consistent with the guidebook for 2C1 Iron and Steel production and PAH emission for 2006-2016. In response to a question raised during the review Finland provided additional information on the estimation method and the trends. The TERT recommends that Finland include this information in its IIR and considers using the 2016 EMEP/EEA Guidebook emission factors if no better country specific emission factors are available.

2010	828	4 040	2 256 069	2 564 451
2011	852	3 989	2 184 169	2 522 316
2012	880	3 728	229 000	2 340 089
2013	877	3 465	434 000	2 107 032
2014	888	3 759	441 000	2 219 096
2015	876	3 939	457 000	2 270 261
2016	882	4 048	469 000	2 308 774
2017	864	3 953	416 000	2 196 276

Table 4.32 POP emissions from iron and steel production.

Year	PCB (kg)	Benzo(a)pyrene (kg)	Benzo(b)fluoranthene (kg)	Benzo(k)fluoranthene (kg)	Indeno(1,2,3-cd) pyrene (kg)
1990	13.464	30.4	30.6	30.5	30.2
1991	11.327	30.9	31.0	30.9	30.7
1992	13.224	31.8	32.0	31.9	31.6
1993	14.250	32.3	32.4	32.4	32.1
1994	16.030	32.8	33.0	32.9	32.6
1995	16.821	29.0	29.2	29.1	28.7
1996	16.033	23.3	23.5	23.4	23.2
1997	17.680	26.8	27.0	26.9	26.8
1998	19.188	27.0	27.2	27.1	27.0
1999	18.174	27.8	28.0	27.9	27.8
2000	17.531	27.9	28.1	28.0	27.9
2001	16.849	18.5	18.7	18.6	18.5
2002	16.817	18.5	18.7	18.6	18.5
2003	18.084	18.5	18.7	18.6	18.5
2004	18.931	18.6	18.7	18.7	18.6
2005	18.752	18.6	18.7	18.7	18.6
2006	19.001	1.7	1.9	1.8	1.6
2007	18.932	1.8	1.8	1.8	1.7
2008	18.209	1.7	1.8	1.8	1.6
2009	10.458	0.6	0.6	0.6	0.6
2010	15.528	1.6	1.7	1.6	1.6
2011	15.561	1.7	1.7	1.7	1.7
2012	13.133	0.0	0.0	0.0	0.0
2013	12.231	0.0	0.0	0.0	0.0
2014	13.491	0.7	0.3	0.3	0.2
2015	13.853	1.2	0.5	0.4	0.4
2016	14.481	0.7	0.4	0.3	0.2
2017	14.396	0.7	1.2	0.7	0.3

### **Uncertainty and time series' consistency**

The results of the uncertainty analysis are presented in Annex 5 of the IIR.

### **Source-specific QA/QC and verification**

Normal statistical quality checking related to assessment of magnitude and trends has been carried out. At present, no verification has been carried out for the specific source-sector emissions.

### **Source-specific recalculations including changes made in response to the review process**

Finland made recalculations both in the 2018 submission, when the whole time series was consistently recalculated for the whole time series. More detailed explanations for the recalculations are provided in Appendix XX (Recalculations).

- National emission factors were checked and new emission factors calculated based on site specific information on emissions and production volumes while recalculating the time series.
- Use of GB2016 EFs was re-checked

### **Source-specific planned improvements 2020**

None

## Ferroalloys production (2C2)

Changes in chapter	
January 2019	JMP KS

### Source category description

SNAP 040302	<b>FERRO ALLOYS</b>  Ferrochromium production plants (< 5 plants) are part of integrated stainless steel plants, emission reported by the plants  Production capacity: 600 000t
<b>Emissions</b>	<b>Source of emissions</b>
NMVOc, SO <sub>x</sub> , PAH	reported by the plants according to the monitoring and reporting obligations in their environmental permits
TSP, PM <sub>10</sub> , PM <sub>2.5</sub> , BC	reported by the plants according to the monitoring and reporting obligations in their environmental permits
Pb, Cd, Hg, As, Cr, Cu, Ni, Zn, PAHs	reported by the plants according to the monitoring and reporting obligations in their environmental permits

Ferrochromium production occurs in the integrated stainless steel plants (see Figure 4.7).

The emissions are either allocated under NFR 2C2 or NFR 2C1 according to information of the main activity of the plant as stated in their environmental permits.

### Emission trends

Ferroalloys production is a major source of chromium emissions. In 2014 several malfunction situations occurred at a production unit during the year, which could be seen as an increase in the level of zinc and chrome emissions. In 2015 all plants operated normally, so all pollutants contributed less than 1% of the total emissions.

The shares of emissions for each air pollutant reported under the NFR category are presented in Table 4.33.

Table 4.33 Contribution of Ferroalloys production (NFR 2C2) to total emissions in 2017.

Pollutant	Emissions ferroalloys production in 2017	Total emissions in 2017	Unit	Share of total emissions %	% reported by the plants
NMVOc	<0.001	88.323	Gg	<0.1	100
SO <sub>x</sub> (as	<0.001	35.02	Gg	<0.1	100
PM <sub>2.5</sub>	0.11	17.8	Gg	0.6	0
PM <sub>10</sub>	0.156	29.179	Gg	0.5	0
TSP	0.183	43.614	Gg	0.4	100
BC	0.011	4.113	Gg	0.3	0
Pb	0.016	15.576	Mg	0.1	100
Cd	<0.001	0.956	Mg	<0.1	100
Hg	0.002	0.579	Mg	0.3	100
As	<0.001	2.44	Mg	<0.1	100
Cr	0.846	16.463	Mg	5.1	100
Cu	0.049	36.431	Mg	0.1	100
Ni	0.063	14.752	Mg	0.4	100
Zn	0.687	118.741	Mg	0.6	100
PAHs	<0.001	10.146	Mg	<0.1	0

## **Methodological issues**

*As, Cd, Cr, Cu, Hg, Ni, Pb, Zn, TSP, Sox, PAH4 and NMVOC*

Emissions are reported according to requirements for monitoring and reporting in the environmental permits of the plants. When no plant specific data is available emissions has been calculated.

*PM<sub>10</sub> and PM<sub>2.5</sub>*

Emissions are calculated using size fraction factors of 85% for PM10 and 60% for PM2.5 (GB16, EEA 2016) from TSP emissions that are reported by the plants.

*Black carbon*

Emissions have been calculated using the fraction factor of 10 % of PM2.5 (GB 2016, EEA 2016).

### **Uncertainty and time series' consistency**

The results of the uncertainty analysis are presented in Annex 5 of the IIR.

### **Source-specific QA/QC and verification**

Normal statistical quality checking related to assessment of magnitude and trends has been carried out. At present, no verification has been carried out for the specific source-sector emissions.

### **Source-specific recalculations including changes made in response to the review process**

2019

- Change of particle fraction factors to GB2016

### **Source-specific planned improvements 2020**

*None*

## **Aluminium production (NFR 2C3)**

### **Source category description**

There is no primary aluminium production in Finland.

Emissions from the production of secondary aluminium and from aluminium casting were earlier reported under NFR 2C7c due to the old definition of the category, and according to the Guidebook, as noted in the 2017 NECD review should have been allocated in the 2018 submission under NFR 2C3. The allocation was changed, however, not for all plants, and will be re-checked for 2019 submission.

<b>SNAP</b> 040301	<b>OTHER</b> Secondary aluminium production and aluminium casting Number of plants < 5 Production capacity: ~50 000 t/a aluminium profiles
<b>Emissions</b> NMVOC, TSP, PM10, PM2.5, BC, Pb, Cd, As, Zn diox, HCB, PCB,	<b>Source of emissions</b> reported by the plants according to the monitoring and reporting obligations in their environmental permits calculated (EF*AD)

The contribution of aluminium production to national total emissions and the share of emissions reported by the operators is presented in Table 4.34.

Table 4.34 Contribution of Aluminium production (NFR 2C3) to total emissions in 2017.

Pollutant	Emissions ferroalloys production in 2017	Total emissions in 2017	Unit	Share of total emissions %	% reported by the plants
PM2.5	<0.001	17.8	Gg	<0.1	0
PM10	<0.001	29.179	Gg	<0.1	0
TSP	<0.001	43.614	Gg	<0.1	74.1
BC	<0.001	4.113	Gg	<0.1	0
Pb	0.001	15.576	Mg	<0.1	100
Cd	<0.001	0.956	Mg	<0.1	100
As	<0.001	2.44	Mg	<0.1	100
Zn	0.012	118.741	Mg	<0.1	100
PCDD/ PCDF	0.885	13.402	g I-TEq	6.6	0
HCB	0.035	33.488	kg	0.1	0
PCBs	0.09	25.862	kg	0.3	0

## Methodological issues

### Particles

TSP emissions are reported by the plants according to their monitoring and reporting obligations.

PM<sub>10</sub> and PM<sub>2.5</sub> emissions from the production of secondary aluminium are calculated using size fraction factors of 70 % for PM<sub>10</sub> and of 27.5 % for PM<sub>2.5</sub> (GB2016).

### POP emissions

PCDD/F, PCB, HCB and PCP emissions from production of secondary aluminium as well as PCB emissions from aluminium casting are calculated for plants using emission factors listed in Table 4.35 and activity data presented in Table 4.36.

Table 3.27 Emission factors for POP emissions

PCDD/F	secondary aluminium	35 ug I-TEQ/t	(GB16)
HCB	secondary aluminium	1.365 mg/t	(SYKE, 2007)
PCB	secondary aluminium	3.4 mg/t	(BiPRO, 2006) (No method in the Guidebook)
PCP	secondary aluminium	0.128	(SYKE, 2007).
PCB	aluminium casting	0.135325 mg/t	(Toda, 2005). (No method in the Guidebook)

Table 4.35 Secondary aluminium production and aluminium casting volumes

Production of secondary aluminium (t) (The Federation of Finnish Technology Industries)		Aluminium casting (t) ( Expert estimate at SYKE 1990-1997) Statistics Finland 1998 onwards	
1990	23 926	1990	13 000
1991	22 054	1991	13 000
1992	27 249	1992	13 000
1993	29 905	1993	13 000
1994	30 828	1994	13 000
1995	33 539	1995	13 000
1996	33 577	1996	13 000
1997	38 229	1997	13 000
1998	40 525	1998	13 378
1999	43 242	1999	15 193
2000	43 361	2000	17 799
2001	34 252	2001	16 548
2002	28 014	2002	17 910
2003	23 652	2003	63 907
2004	24 629	2004	21 421
2005	20 242	2005	22 602
2006	21 696	2006	36 146
2007	22 904	2007	38 240
2008	24 867	2008	37 132
2009	14 355	2009	29 258
2010	22 477	2010	33 896

2011	22 400	2011	31 573
2012	20 238	2012	30 649
2013	20 991	2013	32 929
2014	20 906	2014	32 929*
2015	20 490	2015	32 929*
2016	22 071	2016	32929*
2017	25 298	2017	32 929*

Note: Values are total production amounts. If plant has reported emissions to the supervising authorities (VAHTI), emissions are not calculated for the one in question

- due the lack of activity data, year's 2013 data is used for 2014 and 2015

### ***Uncertainty and time series' consistency***

The results of the uncertainty analysis are presented in Annex 7 of the IIR.

### ***Source-specific QA/QC and verification***

Normal statistical quality checking related to assessment of magnitude and trends has been carried out. At present, no verification has been carried out for the specific source-sector emissions.

### ***Source-specific recalculations including changes made in response to the review process***

2018

- The allocation of secondary aluminium production was partly reallocated to NFR 2C3 from NFR 2C7c according to the recommendations from the NECD 2017 review.
- Small particle distribution factors were updated according to the recommendations from the NECD 2017 review.

2019

- The allocation of one plant is corrected to NFR 2C3 in 2019 submission.

### ***Source-specific planned improvements 2020***

- None

## **Lead production (2C5)**

No lead production occurs in Finland.

## **Zinc production (NFR 2C6)**

<b>Changes in chapter</b>	
January 2019	KS JMP

### ***Source category description***

<b>SNAP 040309c</b>	Zinc production plants (< 5 plants), emissions both reported by the plants and calculated at the inventory agency
<b>Emissions</b>	<b>Source of emissions</b>
TSP, PM <sub>10</sub> , PM <sub>2.5</sub>	reported by the plants according to the monitoring and reporting obligations in their environmental permits
NM <sub>10</sub>	reported by the plants according to the monitoring and reporting obligations in their environmental permits
Pb, Cd, Hg, As, Cr, Cu, Ni, Zn,	reported by the plants according to the monitoring and reporting obligations in their environmental permits
PCDD/F	calculated (EF*AD)

Special high grade zinc is produced in Finland by an electrolytic process in a smelter. The electrolytic process includes four main stages: 1) Roasting of zinc concentrate in temperature of more than 900 °C (ZnO as product), 2) Leaching stage, where the zinc oxide is separated from the other calcines 3) Impurities elimination 4) Electrolysis. According to 2006 IPCC Guidelines this process does not result in non-energy CO<sub>2</sub> emissions. (Finlands GHG-NIR, 2016)

### **Emission trends**

Zinc production is a source of heavy metals, NMVOC, particles and PCDD/F. Zn emissions from this sector contribute to nearly 4% of the total emissions. The shares of emissions for each air pollutant reported under the NFR category are presented in Table 4.36.

*Table 4.36 Contribution of Zinc production (NFR 2C6) to total emissions in 2017.*

Pollutant	Emissions from zinc production in 2017	Total emissions in 2017	Unit	Share of total emissions %	% reported by the plants
NMVOC	0.001	88.323	Gg	<0.1	0
Pb	0.004	15.576	Mg	<0.1	100
Cd	0.013	0.956	Mg	1.4	100
Hg	<0.001	0.579	Mg	0.1	100
As	0.028	2.44	Mg	1.2	100
Cu	0.016	36.431	Mg	<0.1	100
Zn	3.71	118.741	Mg	3.1	100
PCDD/ PCDF	0.028	13.402	g I-Teq	0.2	0

### **Methodological issues**

#### **Sox**

Zinc production occurs alongside sulphur production and SO<sub>2</sub> emissions from zinc production are utilised in the sulphur production. Therefore, SO<sub>2</sub> emissions are not emitted from zinc production except in exceptional situations such as malfunctioning or during start-up and shut-down periods.

Adding the above explanation for the non-occurring SO<sub>2</sub> emissions was recommended by the NECD 2017 review. In addition, the TERT recommended to replace the notation key "NA" with "NO". However, the notation key has not been changed, because the use of "NO" means that the activity does not exist and the use of the notation key "NA" means that the emission is not relevant/occurring.

#### **TSPs and heavy metals (As, Hg, Cd, Cu, Pb, Zn)**

The plants report these emissions according to the monitoring programmes in the environmental permits to the environmental authorities and the data are available in VAHTI for use in the inventories. These emissions are included in the inventory as the difference between data reported by the plants and the default emissions calculated on basis of energy consumption. It will be further studied in the coming years, if the energy emission factor should be revised to be higher or if these really are process emissions.

When no plant specific data is available emissions has been calculated.

#### **Small particles**

PM<sub>10</sub> and PM<sub>2.5</sub> emissions are calculated using size fraction factors of 91% for PM<sub>10</sub> and 81% for PM<sub>2.5</sub> from TSP emissions, which are reported by the plants (GB2016). Particle emissions which are calculated using TSP emissions reported by the plants cannot be separated from the calculated emissions in the time series and can be presented separately only when the time series is recalculated for the energy sector emissions.

## NMVOC and PCDD/F

NMVOC and PCDD/F emissions from primary zinc smelting in hot dip galvanizing processes were reported to the supervising authorities for the year 2007 only. As these emissions were not reported for the years 2008-2016, emissions are calculated for the years after 2007 based on production data (see 06) of the plant and a plant specific emission factor (calculated as IEF from 2007 data). An implied emission factor 0.005 t/t for NMVOC and 0.098 t/t for PCDD/F (SYKE, 2009) have been used for 1990-2015. Production volumes are available either at plant level in VAHTI or from the Federation of Finnish Technology Industries (Table 3.30). The calculated emissions are presented Table 4.37.

Table 4.37 Production of zinc and primary zinc smelting in hot dip galvanizing process in 1990-2017. (reported by plants to the VAHTI-database)

Year	Zinc production (t)	Primary zinc smelting (t)	Year	Zinc production (t)	Primary zinc smelting (t)
1990	175 000	23 094	2006	282 261	49 121
1991	170 389	21 092	2007	305 543	38 000
1992	170 523	24 270	2008	297 772	37 625
1993	170 934	26 527	2009	295 049	28 927
1994	173 244	18 331	2010	307 144	36 250
1995	176 583	31 428	2011	307 352	34 078
1996	176 223	31 999	2012	314 742	37 392
1997	175 334	33 526	2013	311 682	28 918
1998	198 940	32 339	2014	302 024	30 636
1999	225 190	31 931	2015	305 717	32 516
2000	222 881	43 125	2016	290 599	50 042
2001	248 816	47 716	2017	284 992	48 069
2002	235 337	51 684			
2003	265 853	49 890			
2004	284 525	49 403			
2005	281 904	43 459			

Table 4.38 Calculated NMVOC and PCDD/F emissions from zinc production.

Year	NMVOC(kg)	PCDD/F (g I-TEQ)	Year	NMVOC(kg)	PCDD/F (g I-TEQ)
1990	0.818	0.017	2010	1.435	0.030
1991	0.796	0.017	2011	1.436	0.030
1992	0.797	0.017	2012	1.471	0.031
1993	0.799	0.017	2013	1.457	0.031
1994	0.810	0.017	2014	1.412	0.030
1995	0.825	0.017	2015	1.429	0.030
1996	0.824	0.017	2016	1.358	0.029
1997	0.819	0.017	2017	1.331	0.028
1998	0.930	0.020			
1999	1.052	0.022			
2000	1.042	0.022			
2001	1.163	0.024			
2002	1.100	0.023			
2003	1.243	0.026			
2004	1.330	0.028			
2005	1.318	0.028			
2006	1.319	0.028			
2007	1.428	0.030			
2008	1.391	0.029			
2009	1.379	0.029			

### Uncertainty and time series' consistency

The results of the uncertainty analysis are presented in Annex 7 of the IIR.

### Source-specific QA/QC and verification

Normal statistical quality checking related to assessment of magnitude and trends has been carried out. At present, no verification has been carried out for the specific source-sector emissions.

### Source-specific recalculations including changes made in response to the review process

2017

- NMVOC emissions for whole time series added to the inventory in 2017 submission.

2018

- For the not occurring SO<sub>2</sub> emissions, the 2017 NECD review TERT recommended to replace the notation key “NA” with “NO”. However, the notation key has not been changed, because the use of “NO” means that the activity does not exist and the use of the notation key “NA” means that the emission is not relevant/occurring.

2019

- The allocation of emissions in the energy/process sectors was checked

### Source-specific planned improvements 2020

- The magnitude of the emission factor (if it should be higher for process emissions) will be checked.

## Copper production (NFR 2C7a)

Changes in chapter	
January 2019	JMP KS

### Source category description

SNAP 040309a	SNAP-NAME
	Secondary copper production plants (< 5 plants) and production of upgraded copper products. Emissions both calculated or reported by the plants Production capacity see table 4.40
Emissions	Source of emissions
SO <sub>x</sub> , CO, NMVOC	reported by the plants according to the monitoring and reporting obligations in their environmental permits
TSP, PM <sub>10</sub> , PM <sub>2.5</sub> ,	reported by the plants according to the monitoring and reporting obligations in their environmental permits
Pb, Cd, Hg, As,, Cu, Ni, Se, Zn,	reported by the plants according to the monitoring and reporting obligations in their environmental permits
PCDD/F, HCB, PCB, BC	calculated (EF*AD)

### Emission trends

Secondary copper production is a major source of HCB and PCDD/F emissions. Other pollutants contribute less than 1% of the total emissions 4.39.

Note that in the 2019 submission the emissions were accidentally allocated under NFR 2C7c and that the allocation will be corrected to the 2020 submission.

Table 4.39 Contribution of Secondary copper production (NFR 2C7a) to total emissions in 2017.

Pollutant	Emissions from copper production in 2016	Total emissions in 2016	Unit	Share of total emissions %	% reported by the plants
NMVOC	<0.001	88.323	Gg	<0.1	100
SO <sub>x</sub> (as SO <sub>2</sub> )	0.109	35.02	Gg	0.3	1
PM <sub>2.5</sub>	<0.001	17.8	Gg	<0.1	0
PM <sub>10</sub>	<0.001	29.179	Gg	<0.1	0

TSP	<0.001	43.614	Gg	<0.1	18.5
BC	<0.001	4.113	Gg	<0.1	0
CO	0.008	359.082	Gg	<0.1	100
Pb	0.002	15.576	Mg	<0.1	33.3
Cd	<0.001	0.956	Mg	<0.1	100
Hg	<0.001	0.579	Mg	<0.1	0
As	0.048	2.44	Mg	2	77.4
Cr	<0.001	16.463	Mg	<0.1	100
Cu	0.017	36.431	Mg	<0.1	100
Ni	<0.001	14.752	Mg	<0.1	0
Se	0.515	0.869	Mg	59.3	100
Zn	0.007	118.741	Mg	<0.1	100
HCB	6.541	33.488	kg	19.5	0
PCBs	<0.001	25.862	kg	<0.1	0

### **Methodological issues**

#### *Total suspended particles, heavy metals (As, Cd, Cu, Pb, Zn, Ni, Hg) and sulphur dioxide*

Emissions are mainly reported by the plants according to the monitoring requirements in the environmental permits. When no plant specific data is available emissions has been calculated.

#### *Small particle emissions and black carbon*

PM<sub>10</sub> and PM<sub>2.5</sub> emissions are calculated using size fraction factors 78 % for PM<sub>10</sub> and 59 % for PM<sub>2.5</sub> (Gb2016) from TSP emissions. Black carbon emissions are calculated using the emission factor 0.1 % of PM<sub>2.5</sub> (GB2016, EEA 2016).

#### *POPs*

PCDD/F, PCB and HCB emissions from production of copper as well as PCB and HCB emissions from wrought copper manufacturing are calculated separately for each plant using emission factors listed below

- PCDD/F: production of copper 0.01ug I-TEQ/t (GB 2016),
- PCDD/F: production of secondary copper 50 ug I-TEQ/t (GB 2016)
- HCB: production of copper 39 mg/t (Pacyna, 2003)  
wrought copper production 17.5235 mg/t (Toda 2005)
- PCB: production of copper 0.9 ug/t (GB 2016)  
wrought copper production 2.7 ug/t (GB 2016).

In 2019 submission PCDD/F emissions from copper production have been allocated to wrong NFR by a mistake. The allocation will be corrected to years 2020 submission

Activity data used in the calculation is presented in Table 3.33 and the emissions in Table 4.40.

*Table 4.40 Copper production volumes 1990-2017 (reported by plants to the VAHTI-database)*

Year	Copper production (t)	Wrought copper production (t)	Year	Copper production (t)	Wrought copper production (t)
1990	90 200	113 941	2010	117 900	69 189
1991	90 100	113 941	2011	124 642	57 133
1992	110 500	113 941	2012	138 374	38 795
1993	107 000	113 941	2013	128 959	37 930
1994	98 200	113 941	2014	143 765*	36 648
1995	88 300	113 941	2015	137 682*	36 713
1996	150 300	113 941	2016	146 871*	36 947
1997	159 000	113 941	2017	149 605*	41 486
1998	156 000	113 941			
1999	149 600	113 941			
2000	155 400	126 287			
2001	169 250	120 449			

Year	Copper production (t)	Wrought copper production (t)	Year	Copper production (t)	Wrought copper production (t)
2002	160 900	115 477			
2003	160 566	109 683			
2004	151 647	114 007			
2005	157 933	110 707			
2006	164 306	100 391			
2007	118 911	90 933			
2008	142 154	83 454			
2009	110 479	58 332			

\*production of secondary copper included since 2014

Table 4.41 Calculated POP emissions from copper production

Year	HCB (kg)	PCDD/F (g I-TEQ)	PCB (kg)	Year	HCB (kg)	PCDD/F (g I-TEQ)	PCB (kg)
1990	5.51	0.90	0.50	2010	5.81	1.18	0.36
1991	5.51	0.90	0.50	2011	5.86	1.25	0.32
1992	6.31	1.11	0.52	2012	6.08	1.38	0.27
1993	6.17	1.07	0.52	2013	5.69	1.29	0.26
1994	5.83	0.98	0.51	2014	6.25	217.04	0.26
1995	5.44	0.88	0.50	2015	6.01	207.86	0.26
1996	7.86	1.50	0.56	2016	6.46	221.73	0.29
1997	8.20	1.59	0.56	2017			
1998	8.08	1.56	0.56				
1999	7.83	1.50	0.56				
2000	8.27	1.55	0.61				
2001	8.71	1.69	0.60				
2002	8.30	1.61	0.57				
2003	8.18	1.61	0.55				
2004	7.91	1.52	0.56				
2005	8.10	1.58	0.55				
2006	8.17	1.64	0.52				
2007	6.23	1.19	0.44				
2008	7.01	1.42	0.44				
2009	5.33	1.10	0.32				

### Uncertainty and time series' consistency

The results of the uncertainty analysis are presented in Annex 7 of the IIR.

### Source-specific QA/QC and verification

Normal statistical quality checking related to assessment of magnitude and trends has been carried out. At present, no verification has been carried out for the specific source-sector emissions.

### Source-specific recalculations including changes made in response to the review process

2014

- Activity data for copper production was corrected.

2018

- Emissions from this NFR category were checked to include all plants according to the recommendation of the NECD 2017 review.
- PCB and PCDD/F – the emission factor was updated to correspond to the revised EF in Guidebook 2016. The change increased the PCDD/F emissions to be 10-fold.

2019

- Sox and PM2.5 emissions for 2015 and 2014 are now corrected (the emission values had accidentally been transposed in the 2017 submission.)
- Re-check of Guidebook 2016 EFs

### Source-specific planned improvements 2020

- In 2019 submission PCDD/F emissions from copper production have been allocated to wrong NFR by a mistake. The allocation will be corrected to years 2020 submission

## Nickel production (NFR 2C7b)

Changes in chapter	
January 2019	JMP KS

### Source category description

SNAP 040305	<b>NICKEL PRODUCTION</b> < 5 plants Production capacity 60 000- 90 000 tonnes nickel and nickel chemicals per year
<b>Emissions</b>	<b>Source of emissions</b>
SO <sub>2</sub> , NMVOC	reported by the plants according to the monitoring and reporting obligations in their environmental permits
NH <sub>3</sub> , Ni	reported by the plants according to the monitoring and reporting obligations in their environmental permits

### Emission trend

Nickel production is a major source of Ni emissions, while other pollutants contribute less than 1% of the total emissions.

The shares of emissions of total emissions and shares reported by the plants are presented Table 4.42.

Table 4.42 Contribution of Nickel production (NFR 2C7b) to total emissions in 2017.

Pollutant	Emissions from nickel production in 2017	Total emissions in 2017	Unit	Share of total emissions %	% reported by the plants
NMVOC	0.023	88.323	Gg	<0.1	100
SO <sub>x</sub> (as SO <sub>2</sub> )	0.038	35.02	Gg	0.1	100
NH <sub>3</sub>	0.069	31.083	Gg	0.2	100
Ni	1.72	14.752	Mg	11.7	100

### Methodological issues

NMVOC, NH<sub>3</sub>, SO<sub>x</sub> and nickel emissions are reported by the plants according to the monitoring requirements in the environmental permits.

### Uncertainty and time series' consistency

The results of the uncertainty analysis are presented in Annex 7 of the IIR.

### Source-specific QA/QC and verification

Normal statistical quality checking related to assessment of magnitude and trends has been carried out. At present, no verification has been carried out for the specific source-sector emissions.

### Source-specific recalculations including changes made in response to the review process

None.

### Source-specific planned improvements

None.

## Other metal production (NFR 2C7c)

### Changes in chapter

January 2019

KS JMP

### Source category description

<b>SNAP 040306</b>	<b>ALLIED METAL MANUFACTURING</b> Number of plants <5 Production capacity:~1000 t casting products
<b>Emissions</b>	<b>Source of emissions</b>
Cu, Pb, Zn, Ni	reported by the plants according to the monitoring and reporting obligations in their environmental permits
<b>SNAP 040307</b>	<b>GALVANIZING</b> Number of plants 7 Production capacity: varies, in smaller plants ~10 000 t steel structures is hot galvanized in a year, in bigger plant ~1 000 000 tonnes of steel in coils is reprocessed in a year
<b>Emissions</b>	<b>Source of emissions</b>
Zn, Cr	reported by the plants according to the monitoring and reporting obligations in their environmental permits
NMVOC, NH <sub>3</sub> , TSP, PM <sub>10</sub> , PM <sub>2.5</sub>	reported by the plants according to the monitoring and reporting obligations in their environmental permits
<b>SNAP 040309z</b>	<b>OTHER</b> Recycling of waste and scrap Number of plants <5 Production capacity: waste metals and waste containing metals 200 000 t/a, decommissioned vehicles 80 000 t/a .
<b>Emissions</b>	<b>Source of emissions</b>
As, Cd, Pb, Zn,	reported by the plants according to the monitoring and reporting obligations in their environmental permits
HCB, PCB, PCP	calculated (EF*AD)
TSP, PM <sub>10</sub> , PM <sub>2.5</sub>	reported by the plants according to the monitoring and reporting obligations in their environmental permits
<b>SNAP 040309z</b>	<b>OTHER</b> Surface treatment of metals Number of plants<5 Production capacity: not available, plenty of small plants, supply and demand varies yearly
<b>Emissions</b>	<b>Source of emissions</b>
TSP, PM <sub>10</sub> , PM <sub>2.5</sub>	reported by the plants according to the monitoring and reporting obligations in their environmental permits
Pb, Zn, Cr, Ni,	reported by the plants according to the monitoring and reporting obligations in their environmental permits
NMVOC, NH <sub>3</sub> ,	reported by the plants according to the monitoring and reporting obligations in their environmental permits
<b>SNAP 040309z</b>	<b>OTHER</b> Cable manufacturing Number of plants <5 Production capacity: ~500 000 t/a cables
<b>Emissions</b>	<b>Source of emissions</b>
NMVOC	reported by the plants according to the monitoring and reporting obligations in their environmental permits
<b>SNAP 040309z</b>	<b>OTHER</b> Zinc wire manufacturing Number of plants <5 Production capacity: ~10 000 t/a wire
<b>Emissions</b>	<b>Source of emissions</b>
Zn	reported by the plants according to the monitoring and reporting obligations in their environmental permits
<b>SNAP 040309z</b>	<b>OTHER</b> Lock Manufacturing Number of plants <5 Production capacity: not available
<b>Emissions</b>	<b>Source of emissions</b>
NMVOC	reported by the plants according to the monitoring and reporting obligations in their environmental permits
Zn,Cr	reported by the plants according to the monitoring and reporting obligations in their environmental permits

TSP, PM10, PM2.5	reported by the plants according to the monitoring and reporting obligations in their environmental permits
------------------	---

<b>SNAP 040309z</b>	<b>OTHER</b> Chromite mine and concentration plant Number of plants <5 Production capacity: not available
<b>Emissions</b>	<b>Source of emissions</b>
NMVOC	reported by the plants according to the monitoring and reporting obligations in their environmental permits

<b>SNAP 040309z</b>	<b>OTHER</b> Handling of FeCr slag Number of plants <5 Production capacity: not available
<b>Emissions</b>	<b>Source of emissions</b>
TSP, PM10, PM2.5	reported by the plants according to the monitoring and reporting obligations in their environmental permits

<b>SNAP 040309z</b>	<b>OTHER</b> Manufacturing of small caliber cartridges Number of plants <5 Production capacity: ~80 000 000 cartridges, ~60 000 000 bullets
<b>Emissions</b>	<b>Source of emissions</b>
Pb	reported by the plants according to the monitoring and reporting obligations in their environmental permits

<b>SNAP 040309z</b>	<b>OTHER</b> Handling of noble metals Number of plants <5 Production capacity: not available
<b>Emissions</b>	<b>Source of emissions</b>
PCB	calculated (EF*AD)

<b>SNAP 040309z</b>	<b>OTHER</b> Handling of copper and nickel concentrates Number of plants <5 Production capacity ~70 000 t/a raw nickel matte
<b>Emissions</b>	<b>Source of emissions</b>
TSP, PM10, PM2.5	reported by the plants according to the monitoring and reporting obligations in their environmental permits
As, Cu, Pb	reported by the plants according to the monitoring and reporting obligations in their environmental permits
NMVOC	reported by the plants according to the monitoring and reporting obligations in their environmental permits

<b>SNAP 040309z</b>	<b>OTHER</b> Manufacturing of nails Number of plants <5 Production capacity: ~5000 t/a nails
<b>Emissions</b>	<b>Source of emissions</b>
Pb, Zn	reported by the plants according to the monitoring and reporting obligations in their environmental permits
TSP, PM10, PM2.5	reported by the plants according to the monitoring and reporting obligations in their environmental permits

Around thirty industrial installations that report their emissions to the authorities and for which data is available in VAHTI are included under NFR 2C7c. The installations work in recycling of waste and scrap metals, surface treatment, galvanizing, metallic construction mountings, cable manufacturing, and manufacturing of nails and locks. Due to the competitive position of the installations it is difficult to publish production capacities in the list presented above and in many cases there is only one installation working in a specific field.

### **Emission trends**

The shares of emissions of total emissions and shares reported by the plants are presented Table 4.43

Table 4.43 Contribution of Other metal production (NFR 2C7c) to total emissions

Pollutant	Emissions from other metal production in 2017	Total emissions in 2017	Unit	Share of total emissions %	% reported by the plants
NM VOC	0.01	88.323	Gg	<0.1	100
SO <sub>x</sub> (as SO <sub>2</sub> )	<0.001	35.02	Gg	<0.1	100
NH <sub>3</sub>	<0.001	31.083	Gg	<0.1	100
PM <sub>2.5</sub>	0.005	17.8	Gg	<0.1	0
PM <sub>10</sub>	0.006	29.179	Gg	<0.1	0
TSP	0.011	43.614	Gg	<0.1	100
Pb	0.422	15.576	Mg	2.7	100
Cd	0.01	0.956	Mg	1.1	100
Hg	0.008	0.579	Mg	1.4	100
As	0.248	2.44	Mg	10.1	100
Cr	0.017	16.463	Mg	0.1	100
Cu	0.441	36.431	Mg	1.2	100
Ni	0.021	14.752	Mg	0.1	100
Zn	0.567	118.741	Mg	0.2	0
PCDD/ PCDF	0.227	13.402	g I-Teq	0.5	100
HCB	0.07	33.488	kg	1.7	0.4
PCBs	0.012	25.862	kg	0.2	0

### **Methodological issues**

#### *Heavy metals*

As, Cd, Cr, Cu, Pb, Ni, Hg and Zn emissions are reported by the plants according to the monitoring requirements in the environmental permits.

#### *Ammonia*

Use of ammonium chloride in hot galvanizing causes ammonia emissions. Only one plant uses ammonium chloride, the other plants are using electrolytic resurfing. The emissions are reported by the plants

The peak NFR2 (Industry) in 1999 is due to an accidental emission reported by the plant to the environmental authorities

#### *Particles*

TSP emissions are reported by the plants according to their monitoring and reporting obligations.

PM<sub>10</sub> and PM<sub>2.5</sub> emissions are calculated using size fraction factors of 60 % for PM<sub>10</sub> and of 50 % for PM<sub>2.5</sub> (AEAT, 2000). There is no method in the Guidebook.

For galvanizing (SNAP 040307) size fraction factors of 92 % for PM<sub>10</sub> and of 82 % for PM<sub>2.5</sub> (AEAT, 2000).

#### *HCB*

HCB emissions from primary zinc smelting in the hot dip galvanizing process are calculated with the emission factor of 1.45644 mg/t (Toda, 2005) and activity received from the industry. There is no method in the Guidebook.

#### *Precious metals*

From production of gold and silver metals also PCB emissions are calculated with emission factor 159.795 mg/t (Toda, 2005) and using activity data presented in Table 4.44

Table 4.44 Precious metals; production of gold and silver (t) 1990-2017 (Statistics Finland)

Year	Production of gold and silver (t) (Statistics Finland)	Year	Production of gold and silver (t) (Statistics Finland)
1990	31.8	2006	44.4
1991	32.2	2007	36.0
1992	28.6	2008	61.6
1993	30.4	2009	62.1
1994	27.4	2010	70.6
1995	29.1	2011	80.0
1996	36.9	2012	137
1997	36.1	2013	109
1998	34.7	2014	160
1999	36.8	2015	137
2000	28.6	2016	112
2001	28.4	2017	96
2002	34.6		
2003	41.4		
2004	38.9		
2005	38.2		

POP emissions from other metal production are presented in Table 4.45.

Table 4.45 POP emissions from other metal production. *Note; emission are not calculated for those years were VAHTI-data is available (marked as –)*

Year	HCB (kg)	PCDD/F (g I-TEQ)	PCB (kg)	Year	HCB (kg)	PCDD/F (g I-TEQ)	PCB (kg)
1990	0.065	0.53	0.083	2010	0.081	0.49	0.088
1991	0.060	0.49	0.080	2011	0.080	0.49	0.089
1992	0.071	0.60	0.097	2012	0.083	0.45	0.091
1993	0.078	0.66	0.107	2013	0.079	0.46	0.089
1994	0.082	0.68	0.109	2014	0.082	0.46	0.097
1995	0.090	0.74	0.119	2015	0.085	0.45	0.092
1996	0.091	0.74	0.120	2016	0.103	0.47	0.093
1997	0.099	0.84	0.136	2017			
1998	0.101	0.89	0.143				
1999	0.104	0.95	0.153				
2000	0.123	0.95	0.152				
2001	0.113	0.75	0.121				
2002	0.111	0.62	0.101				
2003	0.102	0.52	0.087				
2004	0.103	0.54	0.090				
2005	0.088	0.45	0.075				
2006	0.098	0.48	0.081				
2007	0.084	0.50	0.084				
2008	0.087	0.55	0.094				
2009	0.060	0.32	0.059				

### **Uncertainty and time series' consistency**

The results of the uncertainty analysis are presented in Annex 7 of the IIR.

### **Source-specific QA/QC and verification**

Normal statistical quality checking related to assessment of magnitude and trends has been carried out. At present, no verification has been carried out for the specific source-sector emissions.

### **Source-specific recalculations including changes made in response to the review process**

- Re-check of GB2016 EFs

### **Source-specific planned improvements 2020**

- In 2019 submission PCDD/F emissions from copper production have been allocated to NFR 2C7c by a mistake. The allocation will be corrected to years 2020 submission.

## Storage, handling and transport of metal products (NFR 2C7d)

Update of text	
January 2019	JMP KS

### Source category description

SNAP 040211	Storage, handling and transport of metal products storage and handling of iron ore.
Emissions	Emission source
TSP, PM <sub>10</sub> , PM <sub>2.5</sub>	calculated (EF*AD)

### Emission trend

The shares of emissions of total emissions and shares reported by the plants are presented in Table 4.46.

Table 4.46 Contribution of Storage, handling and transport of metal products (NFR 2C7d) to total emissions

Pollutant	Emissions from Storage, handling and transport of metal products in 2017	Total emissions in 2017	Unit	Share of total emissions %	% reported by the plants
PM <sub>2.5</sub>	0.025.	17.8.	Gg	0.1.	0
PM <sub>10</sub>	0.298.	29.179.	Gg	1	0
TSP	0.634.	43.614.	Gg	1.5.	0

### Methodological issues

Emissions are mainly reported by the plants according to the monitoring requirements in the environmental permits. When no plant specific data is available emissions have been calculated.

Particle emissions from storage, handling and transport of iron ore are calculated with emissions factors 0,002 t/t, (TSP); 0,000094 t/t (PM<sub>10</sub>) and 0,000008 t/t (PM<sub>2.5</sub>), (TNO, 2002).

Production of iron ore used as activity data is presented in Table 4.47

Table 4.47 Activity data for iron ore in 1990-2017 (Customs Statistics ULJAS)

YEAR	Iron ore (t)	YEAR	Iron ore (t)	YEAR	Iron ore (t)
1990	3 058 362	2000	3 917 135	2010	3 055 661
1991	3 085 141	2001	3 916 263	2011	3 611 830
1992	3 363 742	2002	3 791 709	2012	3 224 219
1993	3 360 634	2003	4 238 321	2013	2 542 827
1994	3 617 472	2004	3 921 570	2014	3 094 723
1995	2 964 994	2005	4 215 633	2015	3 428 486
1996	3 305 776	2006	3 484 500	2016	3 519 551
1997	3 732 484	2007	3 159 252	2017	3 169 204
1998	3 922 551	2008	3 124 424		
1999	3 818 566	2009	2 206 222		

Particle emissions from storage, handling and transport of metal products are presented in Table 4.48

Table 4.48 Calculated particulate emissions from storage, handling and transport of metal products

Year	PM <sub>2.5</sub> (t)	PM <sub>10</sub> (t)	TSP (t)	Year	PM <sub>2.5</sub> (t)	PM <sub>10</sub> (t)	TSP (t)
1990	24.5	287.5	611.7	2010	24.4	287.2	611.1
1991	24.7	290.0	617.0	2011	28.9	339.5	722.4
1992	26.9	316.2	672.7	2012	25.8	303.1	644.8
1993	26.9	315.9	672.1	2013	20.3	239.0	508.6
1994	28.9	340.0	723.5	2014	24.8	290.9	618.9
1995	23.7	278.7	593.0	2015	27.4	322.3	685.7
1996	26.4	310.7	661.2	2016	28.2	330.8	703.9

1997	29.9	350.9	746.5	2017	25.4	297.9	633.8
1998	31.4	368.7	784.5				
1999	30.5	358.9	763.7				
2000	31.3	368.2	783.4				
2001	31.3	368.1	783.3				
2002	30.3	356.4	758.3				
2003	33.9	398.4	847.7				
2004	31.4	368.6	784.3				
2005	33.7	396.3	843.1				
2006	27.9	327.5	696.9				
2007	25.3	297.0	631.9				
2008	25.0	293.7	624.9				
2009	17.6	207.4	441.2				

### ***Uncertainty and time series' consistency***

The results of the uncertainty analysis are presented in Annex 5 of the IIR.

### ***Source-specific QA/QC and verification***

Normal statistical quality checking related to assessment of magnitude and trends has been carried out. At present, no verification has been carried out for the specific source-sector emissions.

### ***Source-specific recalculations including changes made in response to the review process***

None.

### ***Source-specific planned improvements***

2020

- The suitability of emission factors presented in Guidebook 2016 will be re-checked.

## **Other solvent and product use (NFR 2D-2L)**

<b>Changes in chapter</b>	
Janury 2019	JMP KS

### ***Source category description***

The Other solvent and product use category covers domestic solvent use, road paving with asphalt, asphalt roofing, coating applications, degreasing, dry cleaning, chemical product, printing and other solvent and product use. NMVOC and particle emissions are typical emissions for these categories.

Under the Other product use category, use of tobacco and fireworks are sources of heavy metals and POP emissions. Activities and emissions reported under the Other solvent and product use categories are presented in Table 3.42.

Table 4.49 Activities and emissions reported under the Other solvent and product use categories

NFR	Processes	Description	Emissions reported
2D3a	Domestic solvent use including fungicides	Personal care and cosmetics, household cleaning, car care and other products	NMVOC
2D3b	Road paving with asphalt		NMVOC, BC, TSP, PM10, PM2.5, PCDD/PCDF
2D3c	Asphalt roofing	Asphalt mixing plants	NMVOC
2D3d	Coating applications	Decorative, industrial and other coating	NMVOC, TSP, PM10, PM2,5
2D3e	Degreasing	Chlorinated organic solvents are not produced in Finland, all the used solvents are imported.	NMVOC, NH3, TSP, PM10, PM2,5
2D3f	Dry cleaning	Included in degreasing (2D3e)	NMVOC's included in degreasing, all other emissions NA
2D3g	Chemical Products	<ul style="list-style-type: none"> <li>- pharmaceutical industry</li> <li>- textile and leather industry</li> <li>- plastics manufacturing and handling</li> <li>- rubber conversion</li> <li>- manufacture of paints, inks and glues</li> <li>- manufacturing adhesive, tapes and films</li> </ul>	NMVOC, TSP, PM10, PM2,5, NH3, SOx, Cd, As, Cr, Ni
2D3h	Printing	printing	NMVOC, SOx
2D3i	Other solvent use	<ul style="list-style-type: none"> <li>- glass and mineral wool enduction</li> <li>- fat, edible oil extraction</li> <li>- preservation of wood</li> <li>- industrial application of glues and adhesives</li> </ul>	NMVOC, SOx, NH3, TSP, PM10, PM2,5, BC, PAHs, HCB
2G	Other product use	Use of fireworks and tobacco	As, Cd, Cr, Cu, Hg, Pb, CO, NH3, NOx, SOx, NMVOC, TSP, PM10, PM2,5, BC, PCDD/PCDF, PAHs

Emissions of those plants that report their emissions to the supervising authorities<sup>9</sup> according to the monitoring requirements in the environmental permits are in most cases reported as IE. This is because the reporting obligations determined in the monitoring programmes are for the total emissions of the plants and not separated between fuel combustion and other processes. Thus it has not been possible to make a complete split between emissions from fuel based and non-fuel based sources. In cases where it has been possible to separate fuel combustion emissions from process emissions, these are reported separately under the NFR 2D categories. For those plants that report only total emissions, the split is done where it has been possible based on the default emissions calculated on basis of fuel consumption which is reduced from the emissions reported by the plants, and reported under NFR 1A2gviii.

## Domestic solvent use including fungicides (NFR 2D3a)

Changes in chapter	
January 2019	KS & JMP

### Source category description

SNAP 060408	Domestic solvent use (other than paint application)
SNAP 060411	Domestic use of pharmaceutical products
	Use of personal care and cosmetics, household cleaning products, car care products and other products
Emissions	NMVOC (calculated)
	Hg from fluorescent tubes are reported under 1A1a by the hazardous waste incineration plant (with energy recovery)

### Emission trend

The shares of emissions of national totals and shares reported by the operators are presented in Table 4.50.

Table 4.50 Contribution of domestic solvent use (NFR 2D3a) to total NMVOC emissions

Pollutant	Emissions from domestic solvent use in 2017	Total emissions in 2017	Unit	Share of total emissions %	% reported by the plants
NMVOC	4.220	88.323	Gg	4.8	0

The calculation model includes estimates for the years 1990, 1995, 2000, 2005, 2010 and 2014. The summary of the results is presented in Table 4.51. The purpose is to update the model every 5 years.

Table 4.51 NMVOC emissions from Household Products Use in 1990, 1995, 2000, 2005, 2010 and 2014 (Rantanen et al., 2015)

NMVOC emissions [kt/a]	1990	1995	2000	2005	2010	2014
Cosmetics and toiletries	1.80	1.84	2.10	2.23	2.69	2.69
Household cleaning products	0.61	0.58	0.61	0.68	0.64	0.68
Car care products	0.42	0.84	0.90	1.02	0.90	0.74
Other products	0.02	0.03	0.04	0.06	0.08	0.11
<b>TOTAL</b>	<b>2.85</b>	<b>3.30</b>	<b>3.66</b>	<b>3.98</b>	<b>4.31</b>	<b>4.21</b>

#### Calculation principles in the model

The model follows the actual domestic sales of different products. Only products identified as sources of NMVOC emissions are included in the model as presented in Table 4.52. The following groups are currently not covered by the model due to lack of sales data: pharmaceuticals, office products, Do It Yourself (DIY) products, adhesives and sealants.

Table 4.52 NMVOC containing products groups and data collection basis in the domestic sources' NMVOC emissions model

Product category	NMVOC containing products	Data collection basis
Cosmetics and toiletries	hygiene, hair care (4 subgroups), soap (1) and perfume products (2 subgroups).	money spent
Household cleaning products	glass surface cleaning agents (3 subgroups), airfresheners, general cleansing agents (2 subgroups)	money spent
Car care products	car wax, windscreen washing agents (2 subgroups), de-icing, degreasing and engine detergents	sales volumes
Other products	lighter fluids for grilling and repellents.	sales volumes

Information on money spent on products was received from the Finnish Cosmetic, Toiletry and Detergent Association and this was divided between each of the subgroups based on expert estimates. NMVOC emissions were estimated based on sales volumes in litres derived from average product specific prices (€/l) and the density of the product, as well as from the contents and volatilization rates of NMVOC compounds typically contained in the products.

Sales volumes in litres was derived from information received from some selected large retail companies and then scaled according to the sales shares to the whole country taking into account the specific sales profiles of the different types of retailers. NMVOC emissions were estimated based on sales volumes and the contents and volatilization rates of NMVOC compounds typically present in the products.

The emissions reported in the NFR tables for the intermediate years of those provided by the model, project are extrapolated. A method to calculate the emissions using GDP or population data will be developed for these years. The emission estimates are planned to be updated every 5 years. In the 2017 submission the same emission estimate was used for the year 2015 as for 2014.

A detailed documentation of the model with information on data sources, assumptions made and detailed calculations is presented in Rantanen et al., 2015.

### *Mercury emissions from fluorescent tubes*

Mercury emissions from disposal of fluorescent tubes are included under 1A1a and cannot be reported separately. The disposed tubes are collected and treated at a hazardous waste incineration plant with energy recover, thus the plant falling under 1A1a. The emissions are reported by the plant according the monitoring requirements of the plant's environmental permit. This is related to the recommendation from the 2018 TERT.

### ***Uncertainty and time series' consistency***

The results of the uncertainty analysis are presented in Annex 7 of the IIR.

### ***Source-specific QA/QC and verification***

Normal statistical quality checks related to the assessment of magnitude and trends have been carried out. At present, no verification has been carried out for the specific source-sector emissions.

### ***Source-specific recalculations including changes made in response to the review process***

2016

- The calculation of NMVOC emissions from domestic solvent use was revised for the whole time series. The earlier estimates for the use of personal care, adhesive and sealant, household cleaning and car care products were prepared by the Finnish Cosmetic, Toiletry and Detergent Association at the beginning of the 2000's. The aggregate estimate of 4.66 kt/a covering all these sources was based on a questionnaire sent to members of the Association and took into account the different NMVOC compounds and their volatilisation rates from the different product types. The estimate was used as a constant value for all years and thus did not take into account product development or changes in the use of products or in the legislation. (Finnish Cosmetics, 2002). During summer 2015 a project was carried out at SYKE to get more accurate information of the level and trend of NMVOC emissions from domestic sources.

2019

- Inclusion of mercury emissions from fluorescent tubes using a Tier 1 methodology. The emissions from disposal are included as explained above.

### ***Source-specific planned improvements***

2020

- New data collection on NMVOC containing products' sales at the latest in 2020.
- Fine-tuning of the NMVOC model to reflect changes in legislation and product development and to calculate the emissions using GDP or population for years which are not covered by data collection.

## Road paving with asphalt (2D3b)

Changes in chapter	
January 2019	KS & JMP

### Source Category description

SNAP 040611	<b>Asphalt roofing</b> Asphalt mixing plants
<b>Emissions</b>	<b>Source of emissions</b>
TSP, PM <sub>10</sub> , PM <sub>2.5</sub> , BC, NMVOC, PCDD/F	calculated
PCB	PCB emissions are not estimated into air, only through solubility to water and soil
PAH-4	Coal tar is not used in road work in Finland (impact the reuse of asphalt material) and therefore PAH emissions are estimated not to occur in the mainland of Finland. However, in the Åland Islands (as in Sweden) coal tar has been used since 1973. The emissions from Åland are not currently included in the inventory.

Approximately twenty asphalt mixing plants have an environmental permit and report their emissions according to their monitoring requirements. The majority of asphalt mixing plants does not fall under IED but are regulated by the local environmental authorities and are part of the notification procedure, i.e. new plants are required to report to a register. The register covers technical information (e.g. construction of the plant, stack height, process techniques, storage of liquids).

### Emission trend

Road paving with asphalt is a minor source of NMVOC, particle and PCDD/F. The emissions from road paving with asphalt vary according to the production volumes over the years.

Emissions from bitumen oils, bitumen emulsions and industry bitumens are allocated under NFR 2D3c Asphalt roofing, while road bitumens and road bitumen solutions are allocated under NFR 2D3b Road paving with asphalt.

Process emissions from asphalt mixing plants are reported under NFR 2D3b and fuel combustion related emissions under NFR 1A2gviii. The allocation of activities has been changed over the years and is currently not consistent over the time series. The recalculation of the whole time series is planned for the submission in 2018.

The shares of emissions for each air pollutant reported under the NFR category are presented in Table 4.53.

Table 4.53 Contribution of road paving with asphalt (NFR 2D3b) to total emissions in 2017

Pollutant	Emissions from road paving with asphalt in 2017	Total emissions in 2017	Unit	Share of total emissions %	% reported by the plants
NMVOC	0.391	88.323	Gg	0.4	0
PM <sub>2.5</sub>	0.058	17.8	Gg	0.3	0
PM <sub>10</sub>	0.064	29.179	Gg	0.2	0
TSP	0.085	43.614	Gg	0.2	0
BC	0.003	4.113	Gg	<0.1	0
PCDD/ F	0.011	13.402	g I-Teq	<0.1	0

### Methodological issues

Emissions are mainly reported by the plants according to the monitoring requirements in their environmental permits. When no plant specific data is available, the emissions have been calculated on basis of plant specific asphalt production.

### Particles and black carbon

Particle emissions are calculated using the following emission factors; 0,000016 t/t (TSP), 0,000012 t/t (PM<sub>10</sub>) and 0,000011 t/t (PM<sub>2.5</sub>). These emission factors by TNO (2002) are considered to reflect better

national circumstances than the default EF in the EMEP/EEA Emission Inventory Guidebook 2016. The unit of the method presented in the Guidebook is likely incorrect (0.014 t/t). Black carbon emissions are calculated using the emission factor 5.7 % of PM<sub>2.5</sub> (GB16, EEA, 2016). Activity data used in the calculation is presented in Table 4.54.

Table 4.54 Amount of produced asphalt (1990-2017), Confederation of Finnish Construction Industries RT Infra Division (Infra ry, 2019)

Year	Amount of used asphalt (1000 t)	Year	Amount of used asphalt (1000 t)
1990	7900	2010	5 000
1991	7600	2011	4 965
1992	7800	2012	4 450
1993	6700	2013	4 500
1994	5800	2014	4 600
1995	6400	2015	5 300
1996	5000	2016	5 300
1997	5200	2017	5 300
1998	4900		
1999	4600		
2000	4500		
2001	4500		
2002	5000		
2003	5 500		
2004	5 600		
2005	6 200		
2006	5 500		
2007	5 880		
2008	6 050		
2009	5 176		

#### POP emissions

PCDD/F emissions are based on asphalt production, which is publicly available in industrial statistics (Statistics Finland). The emission factor for asphalt production is 2 ng I-TEQ/t (UNEP 1999). There is no method provided in the Guidebook 2016. The emissions are presented in Table 3.49.

#### NMVOCs

For NMVOC emissions from road paving with asphalt (NFR 2D3b) and asphalt roofing (NFR 2D3c) are calculated using the same method based on bitumen use, which is confidential. Data on bitumen use is received from the domestic bitumen producer (Nynäs Oy, previously Fortum Oil and Gas Ltd., Ref. Blomberg, 2006, Remes. H., 2017). This bitumen use data is divided into five groups: road bitumens, road bitumen solutions, bitumen oils, bitumen emulsions and industry bitumens. For these VOC fractions for the different years are provided by Nynäs Oy (Table 3.48). To this, the imported amount of bitumen from customs statistics database ULJAS is added and divided in corresponding five groups as an expert estimation at SYKE.

NMVOC emissions from bitumen are measured annually by the producer. Bitumen emulsions are applied cold, they are water-based and do not contain solvents. For bitumen solutions and oils the NMVOC emission rate corresponds to the actual solvent content. The NMVOC emission rate of road bitumen and industrial bitumens is determined using the heating weight loss in the thin layer test (5 hours, 163 °C). The emissions are presented in Table 4.55.

Table 4.55 NMVOC fractions of bitumens (Nynäs Oy).

Year	Production group	VOC fraction %	Year	Production group	VOC fraction %
1988-1990	Road bitumen	0-0.1	2004-2010	Road bitumen	0-0.1
	Road bitumen solutions	10-50		Road bitumen solutions	10-50
	Bitumen oils	~10		Bitumen oils	~10
	Bitumen emulsions	0*		Bitumen emulsions*	0
	Industry bitumen solutions	40-60		Industry bitumens	0.1
1991-2003	Road bitumen	0-0.1	2012 onwards	Road bitumen	0-0.1
	Road bitumen solutions	10-50		Road bitumen solutions	10-50

	Bitumen oils	~10		Bitumen oils	~5**
	Bitumen emulsions*	0		Bitumen emulsions*	0
	Industry bitumen	0.1		Industry bitumens	0.1
	Industry bitumen solutions	30-65			

\*bitumen emulsions are applied cold, they are water-based and do not contain solvents

\*\*new biobased degradable solvent

### Activity data

Activity data used in the inventory for 2006-2016 is based on the sum of production and import data, which are confidential, and cannot be published. Activity data for the years 1990-2005 is based on confidential production data, *because for these years import has been estimated* (Blomberg, 2006) negligible.

Table 4.56 Emissions from road paving with asphalt

Year	TSP (t)	PM10 (t)	PM2,5 (t)	BC (t)	NMVOG (t)	PCDD/Fs (g-Iteq)
1990	126.4	94.8	86.9	5.0	900	0.016
1991	121.6	91.2	83.6	4.8	1035	0.015
1992	124.8	93.6	85.8	4.9	1162	0.014
1993	107.2	80.4	73.7	4.2	1299	0.013
1994	92.8	69.6	63.8	3.6	1147	0.012
1995	102.4	76.8	70.4	4.0	995	0.013
1996	80.0	60.0	55.0	3.1	995	0.010
1997	83.2	62.4	57.2	3.3	775	0.011
1998	78.4	58.8	53.9	3.1	653	0.010
1999	73.6	55.2	50.6	2.9	536	0.009
2000	72.0	54.0	49.5	2.8	491	0.009
2001	72.0	54.0	49.5	2.8	514	0.009
2002	80.0	60.0	55.0	3.1	537	0.010
2003	88.0	66.0	60.5	3.4	560	0.012
2004	89.7	67.3	61.7	3.5	426	0.011
2005	99.2	74.4	68.2	3.9	451	0.012
2006	87.3	65.5	60.0	3.4	399	0.011
2007	94.1	70.6	64.7	3.7	550	0.012
2008	96.4	72.3	66.3	3.8	466	0.012
2009	82.8	62.1	56.9	3.2	393	0.010
2010	80.0	60.0	55.0	3.1	347	0.010
2011	79.4	59.6	54.6	3.1	289	0.010
2012	71.2	53.4	49.0	2.8	353	0.009
2013	72.0	54.0	49.5	2.8	294	0.009
2014	73.6	55.2	50.6	2.9	339	0.009
2015	84.8	63.6	58.3	3.3	337	0.011
2016	84.8	63.6	58.3	3.3	391	0.011
2017	84.8	63.6	58.3	3.3	391	0.011

### Uncertainty and time series' consistency

The results of the uncertainty analysis are presented in Annex 7 of the IIR.

### Source-specific QA/QC and verification

Normal statistical quality checks related to the assessment of magnitude and trends have been carried out. At present, no verification has been carried out for the specific source-sector emissions.

### Source-specific recalculations including changes made in response to the review process

2018

- The allocation of activities has been harmonized due to the recalculation of point source data.

### Source-specific planned improvements

2020 Use of Guidebook methods for particles will be rechecked

## Asphalt roofing (NFR 2D3c)

<b>Changes in chapter</b>	
January 2019	KS JMP

### Source category description

<b>SNAP 040610</b>	<b>Roof covering with asphalt materials</b> Emissions from the use of bitumen oils, bitumen emulsions and industry bitumens are reported under this category,
<b>Emissions</b>	<b>Source of emissions</b>
NMVOG	Calculated
Particles	Reported by the plants according to requirements in their monitoring programmes.

### Emission trend

Asphalt roofing is a minor source of NMVOC emissions and the emissions vary according to the production volumes over the years.

The time series of emissions has not been recalculated and thus the variations in the emissions do not fully represent actual variations in emissions.

The shares of emissions for each air pollutant reported under the NFR category are presented in Table 4.57.

Table 4.57 Contribution of asphalt roofing (NFR 2D3c) to total emissions in 2017

Pollutant	Emissions from asphalt roofing in 2017	Total emissions in 2017	Unit	Share of total emissions %	% reported by the plants
NMVOG	0.174	88.323	Gg	0.2	0

### Methodological issues

#### NMVOG

The same calculation method is used for road paving with asphalt (NFR 2D3b) and asphalt roofing (NFR 2D3c). NMVOC emissions asphalt roofing are calculated based on data from the domestic bitumen producer (Nynas Oy, previously Fortum Oil and Gas Ltd., Ref. Blomberg, 2006, Remes., H. 2017) and the imported amount of bitumen (information from customs statistics database ULJAS).

The data presented in Table 3.48 of the previous chapter represent NMVOC emission rates from the use of bitumen products, not from manufacture of products. The emitted NMVOCs are based on annual measurements by the producer.

The domestic production data is divided between the different product groups and for each group the specific NMVOC content is determined. The product groups are road bitumes, road bitumen solution, bitumen oils, bitumen emulsions and industry bitumens. Emissions from bitumen oils, bitumen emulsions and industry bitumens are allocated under NFR 2D3c Asphalt roofing, while road bitumens and road bitumen solutions are allocated under NFR 2D3b Road paving with asphalt. The division of the activity data between the product groups is based on information from Customs statistics and on expert estimation at SYKE as also for the imported amount of bitumen.

Activity data used in the inventory for the years 2006-2017 is based on the sum of production and import data, which is confidential, and cannot be published. Activity data for 1990-2005 is based on only confidential production data, because for these years import has been estimated (Blomberg, 2006) negligible.

Calculated NMVOC emissions from asphalt roofing are presented in Table 4.58.

Table 4.58 Calculated NMVOC emissions from other asphalt roofing

Year	NMVOC (t)	Year	NMVOC (t)
1990	6260	2010	283
1991	5758	2011	191
1992	5257	2012	209
1993	4755	2013	158
1994	3757	2014	181
1995	2748	2015	197
1996	1742	2016	174
1997	549	2017	174
1998	614		
1999	461		
2000	489		
2001	494		
2002	498		
2003	503		
2004	332		
2005	324		
2006	283		
2007	362		
2008	349		
2009	321		

### Particles

Particle emissions are reported by the plants according to the monitoring requirements of the monitoring programme included in their environmental permits. Process emissions do not occur because the dust emitted is removed and treated through a specifically designed equipment (dust filters with continuous operation control) and are monitored through continuous measurements. All particle emissions from asphalt roofing result from the use of LFO and therefore they are reported NA and allocated under NFR 1A2f.

### Uncertainty and time series' consistency

The results of the uncertainty analysis are presented in Annex 7 of the IIR.

### Source-specific QA/QC and verification

Normal statistical quality checks related to the assessment of the magnitude and trends have been carried out. At present, no verification has been carried out for the specific source-sector emissions.

### Source-specific recalculations including changes made in response to the review process

2018

- Particle emissions, which are very low, around 0.0001 kt/a, and earlier reported as NA were included in the inventory due to the recommendation of the NECD 2017 Review.

2019

- To notation keys for all particles for all years were changed back to NA from the accidentally inserted IE during the recalculation of the time series (NECD Review 2018).

### Source-specific planned improvements

None.

## 4.5 Solvent and Other Product Use

### Coating applications (NFR 2D3d)

Changes in chapter	
January 2019	KS JMP

#### Source category description

According to EMEP/EEA Guidebook 2016, NFR 2D3d coating applications consist of decorative, industrial and other coating applications. Industrial activities in Finland falling under NFR 2D3d Coating applications are presented in Table 4.59.

Table 4.59 Activities and emissions reported from coating applications.

Source	Description	Emissions reported
Decorative coating application	Non-industrial paint application in construction and buildings (SNAP 060103) and domestic use (SNAP 060104)	NM VOC
Industrial coating application	Paint application in car repairing (SNAP 060102), manufacturing of automobiles (SNAP 060101), coil coating (SNAP 060105), boat building (SNAP 060106), painting of wood (SNAP 060107) and other industrial coating (SNAP 060108).	NM VOC, TSP, PM <sub>10</sub> , PM <sub>2.5</sub>
Other coating applications	Road marking paints, non-decorative floor paints. (SNAP 060109) Usually other coating applications are reported under industrial coating applications because the allocation between sectors is difficult.	NM VOC

The allocation of emissions between decorative and industrial coating applications in the Finnish inventory is not consistent over the years. The division between decorative and industrial coating has been possible only since 2001. Emissions from years 1990-2000 are presented on a more aggregated level.

NM VOC emissions for other coating applications are included under decorative and industrial coating as it is not possible to calculate these separately based on the current activity data detail level. Attempts are made to improve activity data collection in the next inventory rounds in order to receive more detailed information for other coating applications.

The shares of emissions for each air pollutant reported under the NFR category are presented in Table 4.60.

Table 4.60 Contribution of coating applications (NFR 2D3d) to total emissions in 2017

Pollutant	Emissions from coating applications in 2017	Total emissions in 2017	Unit	Share of total emissions %	% reported by the plants
NM VOC	7.931	88.323	Gg	9	14.5
PM <sub>2.5</sub>	<0.001	17.8	Gg	<0.1	0
PM <sub>10</sub>	0.001	29.179	Gg	<0.1	0
TSP	0.002	43.614	Gg	<0.1	100

#### Emission trends

NM VOC emissions from paint application are presented in Figure 4.8 and in Table 4.54. The decrease in emissions in the beginning of the 1990's is due to the recession and fall in the consumption of paints. The consumption of paints started to grow again in 1994. Despite of the growth, NM VOC emissions have been decreasing due to lower content of volatile organic compounds in the various paints and coatings.

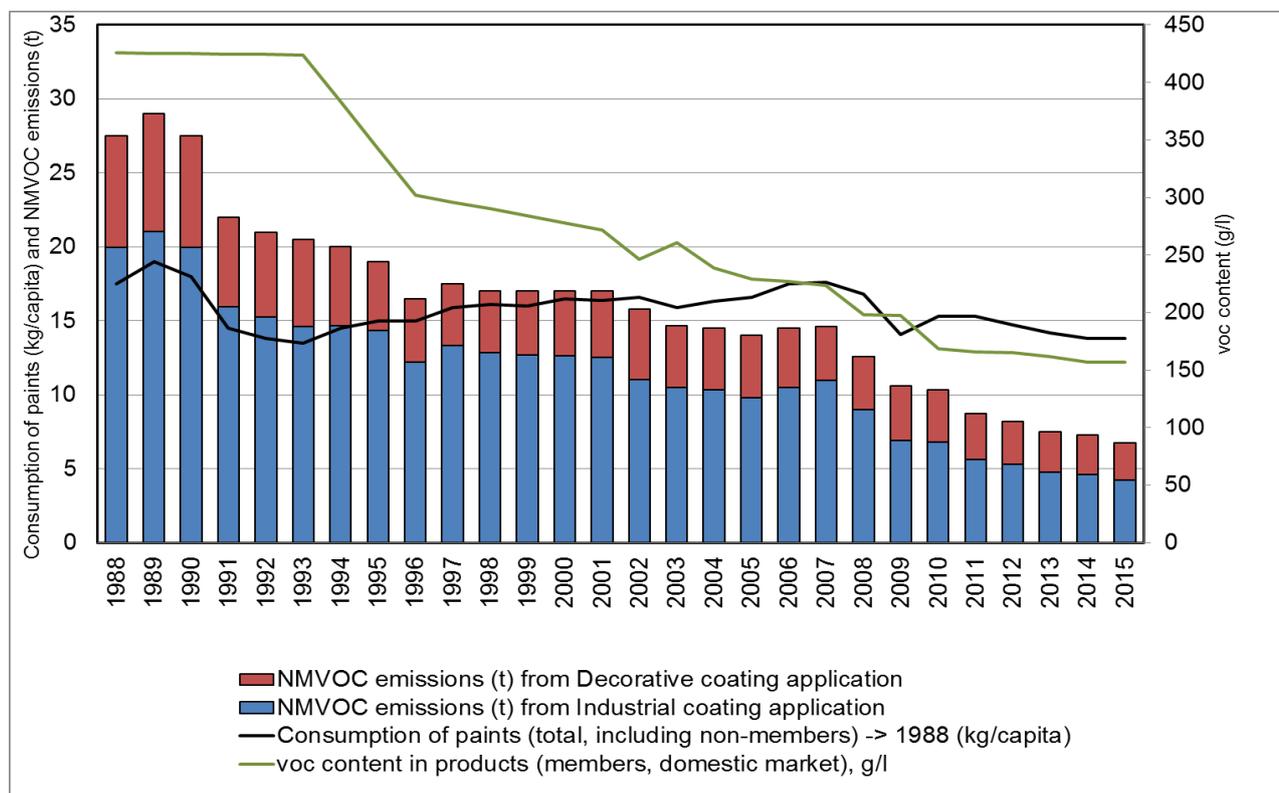


Figure 4.8 NMVOC emissions from paint application, VOC content and consumption of paints.

Table 4.61 NMVOC emissions reported under NFR 2D3d coating applications (Gg).

	1988	1989	1990	1991	1992	1993	1994	1995	1996	1997	1998
decorative	IE <sup>1</sup>										
industrial	54.1	52.7	28.7	27.2	23.3	21.6	21.3	20.6	17.7	19.6	19.4
other coating	IE <sup>1</sup>										
	1999	2000	2001	2002	2003	2004	2005	2006	2007	2008	2009
decorative	IE	IE <sup>1</sup>	4.0	4.3	4.0	3.9	4.0	3.9	3.3	3.6	3.8
industrial	19.2	19.2	13.0	12.0	12.4	12.2	11.8	12.9	13.4	10.9	8.3
other coating	IE <sup>1</sup>	0.01									
	2010	2011	2012	2013	2014	2015	2016	2017			
decorative	3.6	3.2	2.9	2.7	2.6	2.5	2.5	2.5			
industrial	8.3	6.9	6.6	6.0	5.7	5.4	5.4	5.4			
other coating	0.03	0.02	0.01	NA	NA	NA	NA	NA			

<sup>1</sup>Included in industrial coating applications

### Methodological issues

The paint sales and product statistics are divided into decorative (DIY/architectural) and industrial sectors.

Under decorative coating application SNAP categories 060103 and 060104 are reported.

It is not possible to separate emissions falling under industrial coating applications (SNAP 060101, 060102, 060105, 060106, 060107 and 060108) and other coating application (SNAP 060109) due to lack of detailed information. Part of the emissions falling under these sources is interconnected with emission data reported by the plants, which have reporting obligations only for their total emissions and not at activity level. Information sources for industrial and other coating applications are presented in Table 3.55. Paint application on *Wood* and *Other coating application* included in the table are included in industrial paint coating SNAP 060100 and cannot be reported separately.

Table 4.62 Information sources for the industrial and other coating applications

Sector	Paint application in	Reference
Industrial coating application	Manufacture of automobiles	Reported by operators, questionnaire to operators and Association of Finnish Paint Industry
	Coil coating	Reported by operators, questionnaire to operators and Association of Finnish Paint Industry
	Car repair	Reported by operators, questionnaire to operators and Association of Finnish Paint Industry
	Wood	Questionnaire to operators and Association of Finnish Paint Industry
	Other industrial paint application	Reported by operators, questionnaire to operators and Association of Finnish Paint Industry
Other coating application	Questionnaire to operators and the Association of Finnish Paint Industry (road marking paints)	

### Decorative coating application (SNAP 060103 and 060104)

#### *Emissions from application of paints of VTY members*

Emissions from the application of paints produced by companies that are members of the Association of Finnish Paint Industry (VTY), are estimated by VTY, which compiles national statistics on the annual sales of paint products of its members. It covers about 90% of the paints produced in Finland. In the calculation of 2015 emissions, 97% of emissions are based on estimates by VTY.

#### *Basis of calculation by VTY for the members*

NM VOC emissions from decorative and industrial coating applications are calculated on the basis of the use volumes and solvent content of paints that develop over the years. The calculation is based on the actual formulations and the VOC content of raw materials used in the different formulations annually and on daily sales volumes of each product collected in each company's data system.

According to information from 2003 (Riala, 2003) 75% of paints used for construction and 90% of paints used for indoor painting were waterborne already then. According to the statistics collected by the members of the Association of Finnish Paint Industry the share of waterborne paints has been increased especially in the sector of industrial coatings since 2001.

For the baseline year 1988 for NM VOC emissions, the statistics of water and solvent based paints were further divided into subgroups of several types of products and various types of surfaces to be painted, such as "waterborne decorative indoor paints" or "solvent borne decorative indoor paints". For each of these subgroups the average NM VOC content and the average density have been estimated by the expert group set by the Member Companies of the Association of Finnish Paint Industry (VTY).

#### *Emissions from application of paints of non-VTY members*

Emissions due to the application of paints from those paint manufacturers that are not members of VTY (around 90%, in 2015 3%) are estimated based on data acquired from annual questionnaires sent out by Finnish Environment Institute SYKE. Information on paint production and sales of the companies as well as the likely use of paints (decorative/industrial) are collected from the companies. The questionnaire was earlier based on a mailed questionnaire and from 2011 an Internet based electronic data collection system has been used, in addition. The response rate to the questionnaire varies from year to year. The collection of emission data for 2017 was carried out using the Internet based collection and by sending out questionnaires (excel-sheet) by e-mail to 5 companies, out of which 5 responded. Most of the responses were provided in the excel sheet only while few manufactures used internet based collection system.

#### *Basis of calculation by SYKE for non-VTY members*

Information on the volume of paints/solvents used and their content of volatile organic compounds by CAS number and concentration are used in the calculation. The default volatility rate of 100% is used for the VOC compounds unless the operators provide a more accurate rate in their response. The

questionnaire includes guidance for the operators if they choose to calculate the VOC emissions themselves. In any case, they report the details needed for the national inventory.

Calculated NMVOC emissions from coating applications are presented in Table 6.63

Table 4.63 NMVOC emissions from coating applications

Year	NMVOC (t)	Year	NMVOC (t)
1990	28675	2010	10613
1991	27223	2011	10092
1992	23253	2012	9422
1993	21576	2013	8739
1994	21251	2014	8325
1995	20643	2015	7877
1996	17662	2016	7895
1997	19593	2017	7931
1998	19377		
1999	19161		
2000	19213		
2001	17042		
2002	16017		
2003	16359		
2004	16115		
2005	15784		
2006	16810		
2007	16917		
2008	14504		
2009	12069		

#### *Particle emissions*

Particulate matter emissions (TSP, PM<sub>10</sub> and PM<sub>2.5</sub>) from industrial coating application are based on TSP data reported by the plants which are available in VAHTI. Particle emissions are mainly generated during spray painting for example in a shipyard. PM<sub>10</sub> and PM<sub>2.5</sub> emissions have been calculated from the TSP emissions based on national fraction factors 80% for PM<sub>10</sub> and 50% for PM<sub>2.5</sub> (Karvosenoja, 2002). In 2015 particle emission from paint applications were less than 0.1 % of total emissions.

#### ***Uncertainty and time series' consistency***

The results of the uncertainty analysis are presented in Annex 7 of the IIR.

#### ***Source-specific QA/QC and verification***

Normal statistical quality checking related to assessment of magnitude and trends has been carried out. At present, no verification has been carried out for the specific source-sector emissions.

#### ***Source-specific recalculations including changes made in response to the review process***

None.

#### ***Source-specific planned improvements***

##### *Not scheduled*

- Improving the consistency of the allocation of emissions between decorative and industrial coating applications for the years 1990-2000.
- Separation of emissions for other coating applications and decorative and industrial coating

## Degreasing (NFR 2D3e)

Changes in chapter	
January 2019	KS & JMP

### Source category description

There is no production of chlorinated organic solvents in Finland, all the used solvents are imported.

Degreasing and dry cleaning is a source of NMVOC emissions. Chlorinated organic solvents are used in the metal and electronic industries to clean surfaces of different components and in dry cleaners. Activities listed in Table 4.64 are included in the inventory.

Table 4.64 Information sources for the NMVOC inventory under NFR 2D3e.

Product group	Activity where used	Reference
Chlorinated solvents in products	Metal degreasing SNAP 060201	Customs statistics and expert estimate
	Other industrial cleaning SNAP 060204	Customs statistics and expert estimate
	Electronic components manufacturing SNAP 060203	Customs statistics and expert estimate

Degreasing in the Finnish inventory includes part of the emissions from Dry cleaning (NFR 2D3f) which can not currently be reported separately.

### Emission trend

The shares of emissions for each air pollutant reported under the NFR category are presented in Table 4.65.

Table 4.65 Contribution of Degreasing (NFR 2D3e) to total emissions in 2017

Pollutant	Emissions from degreasing in 2017	Total emissions in 2017	Unit	Share of total emissions %	% reported by plants
NMVOC	0.508	88.323	Gg	0.6	1.8
PM2.5*	<0.001	17.8	Gg	<0.1	0
PM10*	<0.001	29.179	Gg	<0.1	0
TSP*	<0.001	43.614	Gg	<0.1	100

\*there may be incorrect allocation of particle emissions, will be checked for the next submission

### Methodological issues

#### NMVOC

Emissions are mainly reported by the plants according to the monitoring requirements in the environmental permits.

When no plant specific data is available emissions has been calculated based on import statistics of pure chlorinated solvents and products containing chlorinated organic solvents and the volume of solvent waste processed in the hazardous waste treatment plants.

There is no production of chlorinated organic solvents in Finland. All the solvents used are imported and the amounts are obtainable from the Customs Statistics (ULJAS), but the split of their use between metal degreasing and dry cleaning is not available resulting in aggregated reporting.

Estimation of emissions from degreasing is based on the assumption that all purchased chemicals are used during the year of import. Activity data used in the calculation is presented in Table 3.59. The emission factor 0.7 kg/kg used in the calculation is an expert estimate by VTT Technical Research Centre of Finland since 2001 (YM, 1992). For the years 1990-2000 it is not possible to split the solvent

volumes between solvents imported or solvents in imported products, so the solvent use is presented as a sum *and it is based on an expert estimate.* (SYKE, 2002)

Calculated NMVOC emissions from degreasing are presented in Table 4.66.

Table 4.66 Activity data for NMVOC emissions under NFR 2D3e (\* sum, based on expert estimate)

Year	Chlorinated organic solvents import (t) from ULJAS	Chlorinated organic solvents import in products (t) Expert estimate	Chlorinated organic solvents processed in the waste treatment plants (expert estimate) (t)
1990	2600*		
1991	2300*		
1992	2100*		
1993	1800*		
1994	1700*		
1995	1500*		
1996	1300*		
1997	1300*		
1998	1300*		
1999	1200*		
2000	1200*		
2001	1094	100	160
2002	1421	150	160
2003	1407	150	140
2004	1110	150	140
2005	1317	150	140
2006	1070	150	140
2007	855	150	140
2008	936	150	140
2009	863	150	140
2010	595	150	140
2011	371	150	140
2012	529	150	140
2013	680	150	140
2014	545	150	140
2015	603	150	140
2016	524	150	140
2017	702	150	140

Table 4.67 Calculated NMVOC emissions from degreasing (use of chlorinated organic solvents)

Year	NMVOC (t)	Year	NMVOC (t)
1990	2600	2010	424
1991	2300	2011	267
1992	2100	2012	377
1993	1800	2013	483
1994	1700	2014	387
1995	1500	2015	429
1996	1300	2016	374
1997	1300	2017	499
1998	1300		
1999	1200		
2000	1200		
2001	724		
2002	988		
2003	992		
2004	784		
2005	929		
2006	756		
2007	605		
2008	662		
2009	611		

## *NH<sub>3</sub>*

Ammounia emissions between years 1990-2012 are reported by plants according to the monitoring requirements of the monitoring programme included in their environmental permits. These emissions originate from electronic components manufacturing.

## *Particles*

Particle emissions are reported by the plants according to the monitoring requirements of the monitoring programme included in their environmental permits. PM<sub>10</sub> and PM<sub>2.5</sub> emissions have been calculated from the TSP emissions based on fraction factors of 80 % for PM<sub>10</sub> and of 50% for PM<sub>2.5</sub> (Karvosenoja, 2002).

### ***Uncertainty and time series' consistency***

The results of the uncertainty analysis are presented in Annex 7 of the IIR.

### ***Source-specific QA/QC and verification***

Normal statistical quality checks related to the assessment of the magnitude and trends has been carried out. At present, no verification has been carried out for the specific source-sector emissions.

### ***Source-specific recalculations including changes made in response to the review process***

None.

### ***Source-specific planned improvements***

2020

- Allocation of particle emissions will be studied further.

## **Dry cleaning (NFR 2D3f)**

Changes in chapter	
January 2019	KS & JMP

NMVOC emissions from dry cleaning are included in the emissions calculated from the use of chlorinated organic solvents as presented in Table 3.60 in the previous chapter. In the inventory they are allocated under Degreasing (NFR 2D3e). The emissions cannot be reported separately due to missing tools to estimate the share of solvents used for dry cleaning.

## Chemical products (NFR 2D3g)

Changes in chapter	
January 2019	KS & JMP

### Source category description

Information on industrial activities falling under NFR 2D3g Chemical Products is presented in Table 4.68

Table 4.68 Activities and emissions reported under NFR 2D3g.

Activities included	Emissions
Pharmaceutical industry SNAP 060306 Textile and leather industry SNAP 060312 and 060313 Plastics manufacturing and handling of polymer plastics (e.g. polyester, polyvinylchloride, polystyrene foam processing) SNAP 060301, 060302, 060303 and 060304 Rubber conversion SNAP 060305 Manufacture of paints, inks and glues SNAP 060307, 060308 and 060309 Adhesive, magnetic tapes, films and photographs manufacturing SNAP 060311 Asphalt blowing – not estimated (Guidebook EF erroneous)	NMVOC, TSP, PM <sub>10</sub> , PM <sub>2.5</sub> , NH <sub>3</sub> , SO <sub>x</sub>

### Emission trends

NFR category Chemical products is a minor source of NMOC emissions, the share of total emissions in NH<sub>3</sub> and particles is less than 0.1 %. Since the 2011 inventory, CO emissions are allocated under NFR 1A2d and 1A2c.

The shares of emissions for each air pollutant reported under the NFR category are presented in Table 4.69

Table 4.69 Contribution of chemical products (NFR 2D3g) to total emissions in 2017.

Pollutant	Emissions from chemical products in 2017	Total emissions in 2017	Unit	Share of total emissions %	% reported by the plants
NMVOC	2.124	88.323	Gg	2.4	67.2
SO <sub>x</sub>	<0.001	35.02	Gg	<0.1	100
NH <sub>3</sub>	0.004	31.083	Gg	<0.1	23
PM <sub>2.5</sub>	<0.001	17.8	Gg	<0.1	0
PM <sub>10</sub>	0.001	29.179	Gg	<0.1	0
TSP	0.001	43.614	Gg	<0.1	100

### Methodological issues

#### Asphalt blowing

Asphalt blowing has occurred in Finland in the years 1988-2004. Finland only recognized the existence of the source after the NECD Review 2018 and then made preliminary estimates for the related PAH emissions. However, in Autumn 2018 the TERT Secretary informed that the Tier 2 EFs in the Guidebook (Tables 3-9 and 3-10 of 2.d.3.g Chemical products) are incorrect. We will therefore report the emissions as NE and include the emissions only when a correct EF is provided in the Guidebook.

## Other sources under 2D3g

Emissions are mainly reported by the plants according to the monitoring requirements in the environmental permits. When no plant specific data is available emissions has been calculated.

Air pollutant emissions from chemical products depend on the use volumes of solvents. The allocation of activities has also been changed over the years and is consistent in the time series. Methodologies used in the calculation of solvent use in the different chemical products manufacture and processing are presented in Table 4.70. For many of the activities allocated under this category, the emissions include only data reported by the plants.

Table 4.70 Information sources for the NMVOC inventory under NFR 2D3g.

Activity	Methodology
Polyester processing	Reported by operators + questionnaire to operators
Polyvinylchloride processing	Reported by operators
Polyurethane foam processing	Reported by operators
Polystyrene foam processing	Reported by operators
Rubber processing	Reported by operators
Pharmaceutical products manufacturing	Reported by operators + questionnaire to operators
Paints manufacturing	Reported by operators + questionnaire to operators
Inks manufacturing	Reported by operators
Glues manufacturing	Reported by operators
Adhesive, magnetic tapes, films &	Reported by operators
Textile finishing	Reported by operators + questionnaire to operators
Leather tanning	Reported by operators + questionnaire to operators
Other	Reported by operators + questionnaire to operators
Asphalt blowing	Not estimated

NMVOC emissions reported under Chemical Products include emission data reported by the plants and calculated emissions based on information from questionnaires to small and medium sized companies in the paint manufacturing, plastic and leather industries, which are not obligated to report their emissions to the environmental authorities.

NMVOC emissions, their sources and the number of companies allocated to this sector are presented in Table 3.x to illustrate the contribution of the questionnaire to the total emissions of this sector. Calculated emissions from chemical products are presented in Table 4.71.

Table 4.71 The contribution of responses received to the questionnaire sent to companies in summer 2018 for the inventory of 2017 emissions, to the total emissions of the sector 2D3g.

Sector	Year	NMVOC emissions (t)	Source of information	Number of companies
Pharmaceutical industry	2017	162	VAHTI 100%	10 - 20
Plastic industry (incl. polyester, polyvinylchloride, polystyrene foam processing and other)	2017	1 556	VAHTI 57% Questionnaire 43%	10 - 20 50 -100
Textile and leather industry	2017	0.00	Questionnaire 100%	less than 10
Rubber conversion	2017	Incl. in plastic industry due to confidentiality	VAHTI 100%	less than 10
Manufacture of paints, inks and glues	2017	170	VAHTI 99.5% Questionnaire 1%	10 - 20 less than 10
Total NMVOC emissions from NFR 2D3g	2017	2 124		

### Plastic industries

Emissions are calculated on the basis of data from replies to the questionnaires<sup>10</sup>. Information on the volume of solvent containing substances used and their content of volatile organic compounds by CAS

<sup>10</sup> also an Internet based questionnaire is used, see information under "Coating application"

number and concentration are used in the calculation. The default volatility rate of 100% is used for the VOC compounds unless the operators provide a more accurate rate in their response.

For the year 2017 inventory, a questionnaire was sent to 64 companies, out of which 32 responded. In order to estimate emissions from those activities not covered by the replies, it was assumed that in 40 % of those activities not covered by the responses, had emissions.

### Paint production

Majority of paint producers report emissions to the supervising authority and this emission data is thus available from VAHTI. Questionnaires are sent to those companies that are not obligated to report emissions from their production processes. These emissions are calculated with the help of responses to the questionnaire mentioned above using the emission data and/or data on solvent use from the replies.

For the year 2017 inventory, a questionnaire was sent out to 8 companies, from which 7 responded. To estimate emissions from those companies that did not respond, it was assumed that only 40 % of those activities not included in the responses, generated emissions.

### *Particle emissions*

Emissions are mainly generated during the manufacturing of pharmaceutical products and inks. TSP emissions are reported by the plants. PM<sub>10</sub> and PM<sub>2.5</sub> emissions have been calculated from the TSP emissions based on fraction factors of 80 % for PM<sub>10</sub> and of 50% for PM<sub>2.5</sub> (Karvosenoja, 2002).

### **Leather tanning**

#### *NH3 emissions*

In the submission in 2015 NH<sub>3</sub> emissions from leather tanning were included for the first time. NH<sub>3</sub> emissions are calculated according to EMEP/EEA Guidebook 2016 using the emission factor of 0.68 g/kg raw hid. As activity data, 2000 t raw hid/year for 1990-2017 is used and it is based on an estimate of production volumes provided in the companies' environmental permits. The same emission estimate is used for years 1990-2017 due to lack of better data.

Calculated emissions from chemical products are presented in Table 4.72.

*Table 4.72 Calculated NH3 emissions from chemical products*

Year	NH3 (t) from leather tanning	Year	NH3 (t) from leather tanning
1990	2.9	2010	2.9
1991	2.9	2011	2.9
1992	2.9	2012	2.9
1993	2.9	2013	2.9
1994	2.9	2014	2.9
1995	2.9	2015	2.9
1996	2.9	2016	2.9
1997	2.9	2017	2.9
1998	2.9		
1999	2.9		
2000	2.9		
2001	2.9		
2002	2.9		
2003	2.9		
2004	2.9		
2005	2.9		
2006	2.9		
2007	2.9		
2008	2.9		
2009	2.9		

### **Uncertainty and time series' consistency**

The results of the uncertainty analysis are presented in Annex 7 of the IIR.

### **Source-specific QA/QC and verification**

Normal statistical quality checks related to the assessment of the magnitude and trends has been carried out. At present, no verification has been carried out for the specific source-sector emissions.

### **Source-specific recalculations including changes made in response to the review process**

None.

### **Source-specific planned improvements**

None.

## **Printing (NFR 2D3h)**

Changes in chapter	
January 2018	KS & JMP

### **Source category description**

Printing inks used in Finland vary widely in the composition, but they consist of three major components: pigments, binders and solvents. The type of ink which is used is usually the most important factor in estimating emissions from printing operations. Table 4.73 shows typical compositions of traditional printing inks in 2008.

*Table 4.73 Typical compositions of traditional printing inks (Antson, 2008).*

Composition of printing inks	Offset			Other printing inks		
	newspaper %	sheet %	heatset %	Flexographic inks %	gravure printing %	screen printing %
pigments	10–20	15-25	10-20	5-30	5-15	5-8
binders	10-35	20-40	20-40	15-30	20-35	30-40
solvent	25-75	30-50	30-50	40-70	50-70	54-60
additives	0-5	0-5	0-6	0-8	0-5	1-2

NMVOC emission trend from printing activities is decreasing due to increased recovery of solvents and VOC compounds and cleaning of process emissions through e.g. incineration. The larger plants carry out NMVOC measurements from flue gases.

The shares of emissions for each air pollutant reported under the NFR category are presented in Table 4.74.

*Table 4.74 Contribution of Printing (NFR 2D3h) to total emissions in 2017.*

Pollutant	Emissions from printing in 2017	Total emissions in 2017	Unit	Share of total emissions %	% reported by the plants
NMVOC	0.604	88.323	Gg	0.7	82

### **Emission trends**

*To be completed*

## **Methodological issues**

### **NMVOG**

Emissions from printing industry are based on emission reported by the plants as well as on information received as response to the questionnaire sent out by SYKE to printing houses that are not obligated to report their emissions to the supervising authority according to their environmental permits.

The largest printing houses that report their emissions account more than 80% of total NMVOG emissions from the printing industry. The remaining 20% of emissions are estimated on basis of data collected through the questionnaire (see for details under “Coating applications”). For calculation of the year 2017 emissions, the questionnaire was sent to 89 companies, from which 31 responded. In order to estimate emissions from those companies that did not reply, it was assumed that only 40% of the emissions from those activities not included in the responses of the questionnaire, do not have emissions.

The volume of VOC containing substances, their VOC content by CAS numbers and a default volatility rate of 100% were used in the calculation, in case a more accurate volatility rate was not available.

Calculated NMVOG emissions from printing are presented in Table 4.75

*Table 4.75 Calculated NMVOG emissions from printing*

<b>Year</b>	<b>NMVOG (t)</b>	<b>Year</b>	<b>NMVOG (t)</b>
1990	5649	2010	348
1991	4326	2011	326
1992	3360	2012	375
1993	1634	2013	254
1994	832	2014	204
1995	1385	2015	168
1996	1363	2016	154
1997	300	2017	109
1998	300		
1999	764		
2000	507		
2001	1285		
2002	1050		
2003	985		
2004	976		
2005	563		
2006	629		
2007	608		
2008	577		
2009	365		

### **Uncertainty and time series' consistency**

The results of the uncertainty analysis are presented in Annex 7 of the IIR.

### **Source-specific QA/QC and verification**

Normal statistical quality checks related to the assessment of the magnitude and trends has been carried out. At present, no verification has been carried out for the specific source-sector emissions.

### **Source-specific recalculations including changes made in response to the review process**

None.

## Source-specific planned improvements

2020

- In the 2018 submission also Sox emissions were reported under NFR 2D3h from 1990-1994. The allocation of these emissions will be checked and possibly reallocated to the energy sector in 2020 submission.

Non-scheduled

- Calculation of NMVOCs as carbon.

## Other solvent use (NFR 2D3i)

Changes in chapter	
January 2019	KS & JMP

### Source category description

Activities falling under NFR 2D3i Other solvent use in the Finnish inventory with emissions generated in the processes is presented in Table 4.76.

Table 4.76 Activities and emissions reported from the other solvent use sector.

NFR	Activity	Description	Emissions
2D3i	Other product use	Glass and mineral wool enduction (SNAP 060401-02), fat, edible oil extraction (SNAP 060404), preservation of wood (SNAP 060406), industrial application of glues and adhesives (SNAP 060405)  <i>Not estimated:</i> domestic application of glues and adhesives	NMVOC, SO <sub>x</sub> , NH <sub>3</sub> , TSP, PM <sub>10</sub> , PM <sub>2.5</sub> , BC, PAHs, HCB

### Emission trends

Other solvent and products use is minor source of NMVOC, SO<sub>x</sub>, particles, NH<sub>3</sub>, HCB and PAHs. The shares of emissions for each air pollutant reported under the NFR category are presented in Table 4.77.

Table 4.77 Contribution of Other solvent and product use (NFR 2D3i) to total emissions 2017.

Pollutant	Emissions from other solvent and product use in 2017	Total emissions in 2017	Unit	Share of total emissions %	% reported by the plants
NMVOC	2,076	88.35	Gg	2,4	4,3
SO <sub>x</sub> (as	0,005	39.70	Gg	<0.1	100
NH <sub>3</sub>	0,194	31.03	Gg	0,6	100
PM <sub>2.5</sub>	0,092	19.88	Gg	0,5	0
PM <sub>10</sub>	0,098	32.89	Gg	0,3	0
TSP	0,104	48.32	Gg	0,2	100
BC	<0.001	4.70	Gg	<0.1	0
PAHs	0,026	10.21	Mg	0,3	0
HCB	0,001	59.38	kg	<0.1	0

### Methodological issues

A compilation of activities and estimation methods regarding NMVOC emissions reported under NFR Other solvent use is presented in Table 4.78.

Table 4.78 Activities and emission estimation methods for NMVOC emissions under NFR 2D3i.

Activity	Method
Glass wool enduction	Reported by operators
Mineral wool enduction	Reported by operators
Fat, edible and not edible oil extraction	Reported emissions by operators
Application of glues and adhesives	Domestic application: Finnish Cosmetics, Toiletry and Detergents Association (inclusion in the current emissions from Domestic solvent use needs to be checked) Industrial application: VAHTI database (emissions allocated to different sectors, for example 2I)
Preservation of wood	Calculation
Underseal treatment and conservation of vehicles	Finnish Cosmetics, Toiletry and Detergents Association (included in Domestic solvent use)
Vehicles dewaxing	Finnish Cosmetics, Toiletry and Detergents Association (inclusion in Domestic solvent use needs to be checked)
Other (preservation of seeds,...): use of pesticides in cultivations and in construction	Calculation

### Glass and Mineral Wool Enduction

#### *NMVOC*

Emissions from glass and mineral wool enduction activities are reported by the plants.

#### *NO<sub>x</sub>, SO<sub>x</sub>, NH<sub>3</sub> and CO*

Emissions are generated during manufacturing of rock and mineral wool and are based on data reported by the plants.

#### *Particles*

TSP emissions are reported by the plants and PM<sub>10</sub> and PM<sub>2.5</sub> emissions have been calculated from the TSP emissions based on fraction factors 95 % for PM10 and 91% for PM2.5 (AEAT, 2000).

Black carbon emissions are calculated using the emission factor 0.06 % of PM2.5 (Aasestad, 2013). There is no method for BC in the Guidebook.

### Solvent Extraction of edible oils

#### *NMVOC*

Emissions from solvent extraction of edible oils from oilseeds are based on emission data reported by the plants. In past years also a questionnaire was send to companies that do not report their emissions. In 2012 it was discovered that these companies produce cold-drown vegetable oils and no NMVOCs are emitted during the production process. The time series recalculation is scheduled for the 2018 submission.

### Industrial and domestic application of glues and adhesives

#### *NMVOC*

Emissions from industrial application of glues and adhesives are included in the total NMVOC emissions reported by the plants, and aggregated under the main activity of the plant, for instance under NFR 2I.

Domestic use of adhesive and sealants fall under NFR 2D3a. At the moment it has not been possible to estimate these emissions.

## Impregnation of wood

### NMVOG

Part of emissions from wood impregnation activities is reported by the plants and available in VAHTI database. Emissions from the remaining impregnation activities are calculated with and the NMVOG emission factor for impregnation of wood 100 kg/t. (SYKE, 2001). Activity data for impregnation of wood is received from Finnish Safety and Chemicals Agency as the amount of sold creosote oil.

### PAH-4

Part of emissions from wood impregnation activities is reported by the plants and available in VAHTI database. Emissions from impregnation of wood and the use of impregnated wood have been calculated using the emission factors presented in Guidebook 2016 Annual volumes of impregnation of wood are presented in Table 3.72. Data on the use of impregnated wood, which is the activity data for both impregnation of wood and for the use of impregnated wood (all PAHs are assumed to be released during one year).

## Use of pesticides

Use of pesticides covers all use purposes from agriculture to domestic use. The data is confidential in most recent years and can therefore not be presented in the IIR.

### PAH-4

Emissions from the use of pesticides are calculated using the sales data of pesticides presented in Table 4.79 and the emission factor of 80 kg/t (SYKE, 2001). The amount of pesticides sold is received from the Finnish Food Safety Authority (TUKES).

Table 4.79 Activity data: Use of pesticides and impregnation of wood 1988-2017

	Use of pesticides	Impregnation of wood		Use of pesticides	Impregnation of wood
1988	NE	7 800 t creosote sold***	2003	4 355 t pesticides sold**	6 640 t creosote sold***
1989	NE	NE	2004	4 146 t pesticides sold**	7 357 t creosote sold***
1990	4 789 t pesticides sold**	7 500 t creosote sold***	2005	4 726 t pesticides sold**	6 120 t creosote sold***
1991	4 253 t pesticides sold**	7 500 t creosote sold***	2006	5 510 t pesticides sold**	7 072 t creosote sold***
1992	3 348 t pesticides sold**	7 000 t creosote sold***	2007	6 192 t pesticides sold**	5 886 t creosote sold***
1993	3 106 t pesticides sold**	6 500 t creosote sold***	2008	6 866 t pesticides sold**	C***
1994	3 119 t pesticides sold**	6 400 t creosote sold***	2009	6 503 t pesticides sold**	C****
1995	2 767 t pesticides sold**	4 600 t creosote sold***	2010	7 412 t pesticides sold**	C****
1996	2 630 t pesticides sold**	4 000 t creosote sold***	2011	8 691 t pesticides sold**	C****
1997	2 755 t pesticides sold**	5 000 t creosote sold***	2012	8 882 t pesticides sold**	C****
1998	3 059 t pesticides sold**	6 500 t creosote sold***	2013	9 518 t pesticides sold**	C****
1999	3 000 t pesticides sold**	5 500 t creosote sold***	2014	10 250 t pesticides sold**	C****
2000	3 161 t pesticides sold**	7 800 t creosote sold***	2015	11 547 t pesticides sold**	C****
2001	3 680 t pesticides sold**	7 900 t creosote sold***	2016	13 223 t pesticides sold**	C****
2002	4 230 t pesticides sold**	6 030 t creosote sold***	2017	12 600 t pesticides sold**	C****

\*reference Statistics Finland

\*\*reference Finnish Food Safety Authority Evira

\*\*\*reference Finnish Environment Institute

\*\*\*\*reference Finnish Safety and Chemicals Agency

\*\*\*\*\* reference National Institute for Health and Welfare

## Use of chlorinated solvents

### HCB

Emissions from the use of chlorinated solvents have been calculated with the emission factor 2 mg/ t from the EMEP/EEA Guidebook (EEA, 2005) (no method in GB 2016) and information from customs statistics (ULJAS) on the imports of chlorinated chemicals as presented in Table 4.80. Chlorinated solvents are not produced in Finland.

Table 4.80 Use of chlorinated solvents (Custom Statistics)

Use of chlorinated solvents per year (t) (Custom Statistics, ULJAS)					
1990	2 200 t	2000	1 250 t	2010	557 t
1991	2 050 t	2001	1 094 t	2011	371 t
1992	1 963 t	2002	1 421 t	2012	529 t
1993	1 875 t	2003	1 407 t	2013	680 t
1994	1 788 t	2004	1 110 t	2014	545 t
1995	1 700 t	2005	1 317 t	2015	603 t
1996	1 613 t	2006	1 070 t	2016	524 t
1997	1 525 t	2007	855 t	2017	702 t
1998	1 438 t	2008	936 t		
1999	1 350 t	2009	863 t		

A summary of calculated is presented in Table 4.81.

Table 4.81 Calculated NMVOC and POP emissions from other solvent use.

Year	NMVOC (t)	HCB (kg)	Benzo(a)pyrene (kg)	Benzo(b)fluoranthene (kg)	Benzo(k)fluoranthene (kg)	Indeno(1,2,3-cd)pyrene (kg)
1990	1939	0.004	7.9	4.0	4.0	4.0
1991	1616	0.004	7.9	4.0	4.0	4.0
1992	1433	0.004	7.4	3.7	3.7	3.7
1993	1314	0.004	6.8	3.4	3.4	3.4
1994	1247	0.004	6.7	3.4	3.4	3.4
1995	1044	0.003	4.8	2.4	2.4	2.4
1996	965	0.003	4.2	2.1	2.1	2.1
1997	1057	0.003	5.3	2.7	2.7	2.7
1998	1257	0.003	6.8	3.4	3.4	3.4
1999	927	0.003	5.8	2.9	2.9	2.9
2000	1135	0.003	8.2	4.1	4.1	4.1
2001	1203	0.002	8.3	4.2	4.2	4.2
2002	1128	0.003	6.3	3.2	3.2	3.2
2003	1180	0.003	7.0	3.5	3.5	3.5
2004	1186	0.002	7.7	3.9	3.9	3.9
2005	1158	0.003	6.4	3.2	3.2	3.2
2006	1313	0.002	7.4	3.7	3.7	3.7
2007	1223	0.002	6.2	3.1	3.1	3.1
2008	1324	0.002	7.2	3.6	3.6	3.6
2009	1111	0.002	5.8	2.9	2.9	2.9
2010	1123	0.001	3.6	1.8	1.8	1.8
2011	1231	0.001	4.2	2.1	2.1	2.1
2012	1234	0.001	4.3	2.2	2.2	2.2
2013	1570	0.001	7.6	3.8	3.8	3.8
2014	1153	0.001	3.0	1.5	1.5	1.5
2015	1444	0.001	5.3	2.7	2.7	2.7
2016	1450	0.001	4.7	2.4	2.4	2.4
2017	1940	0.001	10.2	5.2	5.2	5.2

### Uncertainty and time series' consistency

The results of the uncertainty analysis are presented in Annex 7 of the IIR.

### Source-specific QA/QC and verification

Normal statistical quality checks related to the assessment of the magnitude and trends has been carried out. At present, no verification has been carried out for the specific source-sector emissions.

### Source-specific recalculations including changes made in response to the review process

2018

- Guidebook 2016 emission factors have been taken in use for calculation PAHs from preservation of wood.

### Source-specific planned improvements 2020

- Recalculation of the time series of NMVOC from Solvent Extraction of edible oils due to it possible emissions are overestimated of double counted in the 1990's
- Re-check of the use of Guidebook methods for particles

## 4.33 Other product use (NFR 2G)

Changes in chapter	
January 2019	KS & JMP

### Source category description

Activities falling under NFR 2G Other product use in the Finnish inventory with emissions generated in the processes is presented in Table 4.82

Table 4.82 Activities and emissions reported from the other product use sector.

NFR	Activity	Description	Emissions
2G	Other product use	Use of fireworks and tobacco	NO <sub>x</sub> , NMVOC, SO <sub>x</sub> , NH <sub>3</sub> , TSP, PM <sub>10</sub> , PM <sub>2.5</sub> , BC, CO, Pb, Cd, Hg, As, Cr, Cu, PCDD/F, PAH-4, HCB

### Emission trends

All emissions from tobacco smoking are included from year 1990 forward, but NO<sub>x</sub> emissions only from 2001 onwards. The time series are consistent.. The possibility to include emissions from 1980 onward will be investigated.

Particle emissions from the use of fireworks were included to the 2004 inventory for the first time.

The shares of emissions reported under the NFR category are presented in Table 4.83

Table 4.83 Contribution of Other product use (NFR 2G) to total emissions 2017

Pollutant	Emissions from other product use in 2017	Total emissions in 2017	Unit	Share of total emissions %	% reported by the plants
NO <sub>x</sub> (as NO <sub>2</sub> )	0.006	129.85	Gg	<0.1	0
NMVOC	0.02	88.323	Gg	<0.1	0
SO <sub>x</sub> (as SO <sub>2</sub> )	0.004	35.02	Gg	<0.1	0
NH <sub>3</sub>	0.014	31.083	Gg	<0.1	0
PM <sub>2.5</sub>	0.09	17.8	Gg	0.5	0
PM <sub>10</sub>	0.09	29.179	Gg	0.3	0
TSP	0.09	43.614	Gg	0.2	0
BC	<0.001	4.113	Gg	<0.1	0
CO	0.193	359.082	Gg	<0.1	0
Pb	1.021	15.576	Mg	6.6	0
Cd	0.02	0.956	Mg	2.1	0
Hg	<0.001	0.579	Mg	<0.1	0
As	0.002	2.44	Mg	<0.1	0
Cr	0.02	16.463	Mg	0.1	0
Cu	0.596	36.431	Mg	1.6	0

Ni	0.048	14.752	Mg	0.3	0
Zn	0.348	118.741	Mg	0.3	0
PCDD/ PCDF	<0.001	13.402	g I-Teq	<0.1	0
PAHs	<0.001	10.146	Mg	<0.1	0

## Methodological issues

### Tobacco smoking

The annual sales statistics of cigars and cigarettes are used as activity data (Table 4.84) from Statistics Finland 1990-2010, since 2011 the statistics has been provided by National Institute for Health and Welfare (THL).

Table 4.84 Activity data for tobacco smoking (Statistics Finland, since 2011 National Institute for Health and Welfare).

Sales of cigars and cigarettes (1990-2010 Statistics Finland, 2011-2015 National Institute for Health and Welfare (THL))			
1990	5 674 t	2006	3 751 t
1991	5 854 t	2007	3 672 t
1992	5 111 t	2008	5 917 t
1993	4 994 t	2009	3 665 t
1994	4 970 t	2010	4 219 t
1995	4 509 t	2011	4 629 t
1996	4 694 t	2012	3 674 t
1997	4 709 t	2013	3 789 t
1998	4 657 t	2014	4 317 t
1999	4 575 t	2015	4 391 t
2000	4 600 t	2016	4 787 t
2001	4 598 t	2017	4 113 t
2002	4 653 t		
2003	3 606 t		
2004	3 691 t		
2005	3 775 t		

Emissions from tobacco smoking are calculated with emission factors presented in Guidebook 2016 (Table 4.85).

Table 4.85 NO<sub>x</sub>, CO, NH<sub>3</sub>, SO<sub>x</sub>, NMVOC, particle and heavy metal emissions from tobacco smoking.

Year	NO <sub>x</sub> as NO <sub>2</sub> Gg	NMVOC Gg	NH <sub>3</sub> Gg	PM <sub>2.5</sub> Gg	PM <sub>10</sub> Gg	TSP Gg	BC Gg	CO Gg
1990	0.010	0.027	0.042	0.153	0.153	0.153	0.0007	0.313
1991	0.011	0.028	0.044	0.158	0.158	0.158	0.0007	0.323
1992	0.009	0.025	0.038	0.138	0.138	0.138	0.0006	0.282
1993	0.009	0.024	0.037	0.135	0.135	0.135	0.0006	0.275
1994	0.009	0.024	0.037	0.134	0.134	0.134	0.0006	0.274
1995	0.008	0.022	0.034	0.122	0.122	0.122	0.0005	0.248
1996	0.008	0.023	0.035	0.127	0.127	0.127	0.0006	0.259
1997	0.008	0.023	0.035	0.127	0.127	0.127	0.0006	0.259
1998	0.008	0.023	0.035	0.126	0.126	0.126	0.0006	0.257
1999	0.008	0.022	0.034	0.124	0.124	0.124	0.0006	0.252
2000	0.008	0.022	0.034	0.124	0.124	0.124	0.0006	0.253
2001	0.008	0.022	0.034	0.124	0.124	0.124	0.0006	0.253
2002	0.008	0.022	0.035	0.126	0.126	0.126	0.0006	0.256
2003	0.006	0.017	0.027	0.097	0.097	0.097	0.0004	0.199
2004	0.007	0.018	0.028	0.100	0.100	0.100	0.0004	0.203
2005	0.007	0.018	0.028	0.102	0.102	0.102	0.0005	0.208
2006	0.007	0.018	0.028	0.100	0.100	0.100	0.0005	0.207
2007	0.007	0.018	0.027	0.099	0.099	0.099	0.0004	0.202
2008	0.011	0.029	0.044	0.158	0.158	0.158	0.0007	0.326
2009	0.007	0.018	0.027	0.099	0.099	0.099	0.0004	0.202
2010	0.008	0.020	0.032	0.114	0.114	0.114	0.0005	0.232
2011	0.008	0.022	0.035	0.125	0.125	0.125	0.0006	0.255
2012	0.007	0.023	0.027	0.099	0.099	0.099	0.0004	0.202
2013	0.007	0.024	0.028	0.102	0.102	0.102	0.0005	0.209

2014	0.006	0.021	0.025	0.091	0.091	0.091	0.0004	0.185
2015	0.006	0.021	0.026	0.094	0.094	0.094	0.0004	0.192
2016	0.007	0.021	0.015	0.100	0.100	0.100	0.0004	0.203
2017	0.006	0.020	0.014	0.090	0.090	0.090	0.0004	0.193

Year	Cd Mg	Cu Mg	Ni Mg	Zn Mg	PCDD PCDF dioxins furans g I-Teq 1
1990	0.027	0.027	0.014	0.014	0.0006
1991	0.028	0.028	0.014	0.014	0.0006
1992	0.023	0.023	0.012	0.012	0.0005
1993	0.021	0.021	0.011	0.011	0.0005
1994	0.021	0.021	0.010	0.010	0.0005
1995	0.019	0.019	0.009	0.009	0.0005
1996	0.020	0.020	0.010	0.010	0.0005
1997	0.020	0.020	0.010	0.010	0.0005
1998	0.020	0.020	0.010	0.010	0.0005
1999	0.019	0.019	0.010	0.010	0.0005
2000	0.019	0.019	0.010	0.010	0.0005
2001	0.020	0.020	0.010	0.010	0.0005
2002	0.020	0.020	0.010	0.010	0.0005
2003	0.019	0.019	0.010	0.010	0.0004
2004	0.020	0.020	0.010	0.010	0.0004
2005	0.020	0.020	0.010	0.010	0.0004
2006	0.020	0.020	0.010	0.010	0.0004
2007	0.020	0.020	0.010	0.010	0.0004
2008	0.032	0.032	0.016	0.016	0.0006
2009	0.020	0.020	0.010	0.010	0.0004
2010	0.023	0.023	0.011	0.011	0.0004
2011	0.025	0.025	0.012	0.012	0.0005
2012	0.020	0.020	0.010	0.010	0.0004
2013	0.020	0.020	0.010	0.010	0.0004
2014	0.018	0.018	0.009	0.009	0.0003
2015	0.019	0.019	0.009	0.009	0.0003
2016	0.020	0.020	0.010	0.010	0.0004
2017	0.018	0.020	0.010	0.010	0.0003

### Use of fireworks

The amount of imported fireworks is used as activity data for the whole time series since 1990. The emission factors are from Guidebook 2016, and the amount of imported fireworks is presented in Table 4.86 and the emissions in Table 4.87

Table 4.86 Amount of imported fireworks (tonnes) (Custom Statiscis)

Year	Imported fireworks (t)	Year	Imported fireworks (t)	Year	Imported fireworks (t)
1990	396	2001	1418	2012	1853
1991	454	2002	1785	2013	1360
1992	939	2003	1528	2014	1474
1993	1040	2004	1727	2015	1497
1994	1721	2005	1859	2016	1506
1995	1418	2006	2169	2017	1303
1996	809	2007	2512		
1997	1299	2008	2332		
1998	1138	2009	1566		
1999	2253	2010	1702		
2000	1370	2011	1417		

Table 4.87 NO<sub>x</sub>, CO, NH<sub>3</sub>, SO<sub>x</sub>, NMVOC, particle and heavy metal emissions from use of fireworks.

Year	NO <sub>x</sub> Gg	SO <sub>x</sub> Gg	PM <sub>2.5</sub> g	PM <sub>10</sub> g	TSP g	CO Gg
1990	0.00010	0.0012	0.02	0.04	0.04	0.0028
1991	0.00012	0.0014	0.02	0.05	0.05	0.0032
1992	0.00024	0.0028	0.05	0.09	0.10	0.0067
1993	0.00027	0.0031	0.05	0.10	0.11	0.0074
1994	0.00045	0.0052	0.09	0.17	0.19	0.0123
1995	0.00037	0.0043	0.07	0.14	0.16	0.0101
1996	0.00021	0.0024	0.04	0.08	0.09	0.0058
1997	0.00034	0.0039	0.07	0.13	0.14	0.0093

1998	0.00030	0.0034	0.06	0.11	0.12	0.0081		
1999	0.00059	0.0068	0.12	0.23	0.25	0.0161		
2000	0.00036	0.0041	0.07	0.14	0.15	0.0098		
2001	0.00037	0.0043	0.07	0.14	0.16	0.0101		
2002	0.00046	0.0054	0.09	0.18	0.20	0.0128		
2003	0.00040	0.0046	0.08	0.15	0.17	0.0109		
2004	0.00045	0.0052	0.09	0.17	0.19	0.0123		
2005	0.00048	0.0056	0.10	0.19	0.20	0.0133		
2006	0.00056	0.0066	0.11	0.22	0.24	0.0155		
2007	0.00065	0.0076	0.13	0.25	0.28	0.0180		
2008	0.00061	0.0070	0.12	0.23	0.26	0.0167		
2009	0.00041	0.0047	0.08	0.16	0.17	0.0112		
2010	0.00044	0.0051	0.09	0.17	0.19	0.0122		
2011	0.00037	0.0043	0.07	0.14	0.16	0.0101		
2012	0.00048	0.0056	0.10	0.19	0.20	0.0133		
2013	0.00035	0.0041	0.07	0.14	0.15	0.0097		
2014	0.00038	0.0045	0.08	0.15	0.16	0.0105		
2015	0.00039	0.0045	0.08	0.15	0.16	0.0107		
2016	0.00039	0.0045	0.08	0.15	0.17	0.0108		
2017	0.00034	0.0093	0.07	0.13	0.14	0.0093		
Year	Pb Mg	Cd Mg	Hg kg	As Mg	Cr Mg	Cu Mg	Ni Mg	Zn Mg
1990	0.3103	0.0006	0.00023	0.0005	0.0062	0.176	0.012	0.103
1991	0.3556	0.0007	0.0026	0.0006	0.0071	0.201	0.014	0.118
1992	0.7364	0.0014	0.00054	0.0012	0.0147	0.417	0.028	0.244
1993	0.8154	0.0015	0.00059	0.0014	0.0162	0.462	0.031	0.270
1994	1.3493	0.0025	0.00098	0.0023	0.0268	0.764	0.052	0.447
1995	1.1114	0.0021	0.00081	0.0019	0.0221	0.629	0.043	0.369
1996	0.6342	0.0012	0.00046	0.0011	0.0126	0.359	0.024	0.210
1997	1.0185	0.0019	0.00074	0.0017	0.0203	0.577	0.039	0.338
1998	0.8920	0.0017	0.00065	0.0015	0.0177	0.505	0.034	0.296
1999	1.7667	0.0033	0.00128	0.0030	0.0352	1.001	0.068	0.586
2000	1.0740	0.0020	0.00078	0.0018	0.0214	0.608	0.041	0.356
2001	1.1118	0.0021	0.00081	0.0019	0.0221	0.630	0.043	0.369
2002	1.3991	0.0026	0.00102	0.0024	0.0278	0.792	0.054	0.464
2003	1.1978	0.0023	0.00087	0.0020	0.0238	0.678	0.046	0.397
2004	1.3537	0.0026	0.00098	0.0023	0.0269	0.767	0.052	0.449
2005	1.4575	0.0028	0.00106	0.0025	0.0290	0.825	0.056	0.483
2006	1.7005	0.0032	0.00124	0.0029	0.0338	0.963	0.065	0.564
2007	1.9697	0.0037	0.00143	0.0033	0.0392	1.115	0.075	0.653
2008	1.8279	0.0035	0.00133	0.0031	0.0364	1.035	0.070	0.606
2009	1.2278	0.0023	0.00089	0.0021	0.0244	0.695	0.047	0.407
2010	1.3341	0.0025	0.00097	0.0023	0.0265	0.756	0.051	0.442
2011	1.1109	0.0021	0.00081	0.0019	0.0221	0.629	0.043	0.368
2012	1.4529	0.0027	0.00106	0.0025	0.0289	0.823	0.056	0.482
2013	1.0660	0.0020	0.00078	0.0018	0.0212	0.604	0.041	0.354
2014	1.1557	0.0022	0.00084	0.0020	0.0230	0.655	0.044	0.383
2015	1.1733	0.0022	0.00085	0.0020	0.0233	0.664	0.045	0.389
2016	1.1811	0.0022	0.00086	0.0020	0.0235	0.669	0.045	0.392
2017	1.0213	0.0019	0.00074	0.0017	0.0203	0.578	0.039	0.339

### ***Uncertainty and time series' consistency***

The results of the uncertainty analysis are presented in Annex 7 of the IIR.

### ***Source-specific QA/QC and verification***

Normal statistical quality checks related to the assessment of the magnitude and trends has been carried out. At present, no verification has been carried out for the specific source-sector emissions.

### ***Source-specific recalculations including changes made in response to the review process***

2008

- NMVOC emissions from tobacco smoking were included

2015

- NH3 emissions were included.

2017

- The calculation of the use of fireworks was revised for the whole time series. In the previous calculations the number of inhabitants was used as activity data. In the new calculation the amount of imported fireworks (tonnes) is used as activity data for whole time series (since 1990).

2018

- The calculation of tobacco smoking was revised for the whole time series using emission factors from Guidebook 2016.

2019

- NH3 emissions from tobacco smoking were corrected for the whole time series.

### **Source-specific planned improvements**

None.

## **4.6 Other industrial production (NFR 2H)**

Changes in chapter	
January 2019	JMP KS

### **Source category description**

Other industrial production includes pulp and paper industry and food and beverages industry. NMVOC and particle emissions are typical emissions for these categories. Also sulphur dioxide, ammonia, dioxins and zinc emissions are generated.

NFR	Processes	Description	Emissions reported
2H1	Pulp and paper industry	Pulp and paper mills	NMVOC, NH3, TSP, PM10, PM2.5, BC, , SOx, HCB, PCB
2H2	Food and beverages industry	Food and drink industry	NMVOC, TSP, PM10, PM2,5, SOx
2H3	Other industrial processes	Not Occuring	

### **Emission trend**

*To be completed*

### **Methodological issues**

Emissions of those plants that report their emissions to the supervising authorities<sup>11</sup> according to the monitoring requirements in the environmental permits are in most cases reported as IE. This is because in most cases the reporting obligations determined in the monitoring programmes are for the total emissions of the plants and not separated between fuel combustion and other processes. Thus it has not been possible to make a complete split between emissions from fuel based and non-fuel based sources. In cases where it has been possible to separate fuel combustion emissions from process emissions, these are reported separately under NFR 2H categories. For those plants that report only total emissions, the split is based on the default emissions calculated on basis of fuel consumption which is reduced from the emissions reported by the plants, and reported under the NFR 1A2gviii.

### **Uncertainty and time series' consistency**

The results of the uncertainty analysis are presented in Annex 7 of the IIR.

### **Source-specific QA/QC and verification**

Normal statistical quality checking related to assessment of magnitude and trends has been carried out. At present, no verification has been carried out for the specific source-sector emissions.

**Source-specific recalculations including changes made in response to the review process**

None

**Source-specific planned improvements**

None

**Pulp and paper (NFR 2H1)**

Changes in chapter	
January 2019	JMP KS

**Source category description**

A typical feature for the Finnish pulp and paper industry is the integrated pulp and paper mills, where the use of energy can be optimized between the energy intensive paper production and the energy sources produced in the pulp processes.

All Finnish chemical pulp mills use sulphate process. The last sulphite based processes were closed in 1991.

The industry has been subject to large changes and efficiency improvements during the last decades. The number of mills has continuously been decreasing since the 1980's while the production volumes significantly increased until 2006-2007 as presented in Figure 4.9 and Table 4.81.

Between the years 2006-2009 approximately ten paper machines and pulp mills were closed down. In 2015 there were 19 pulp mills altogether, out of which 17 chemical pulp mills.

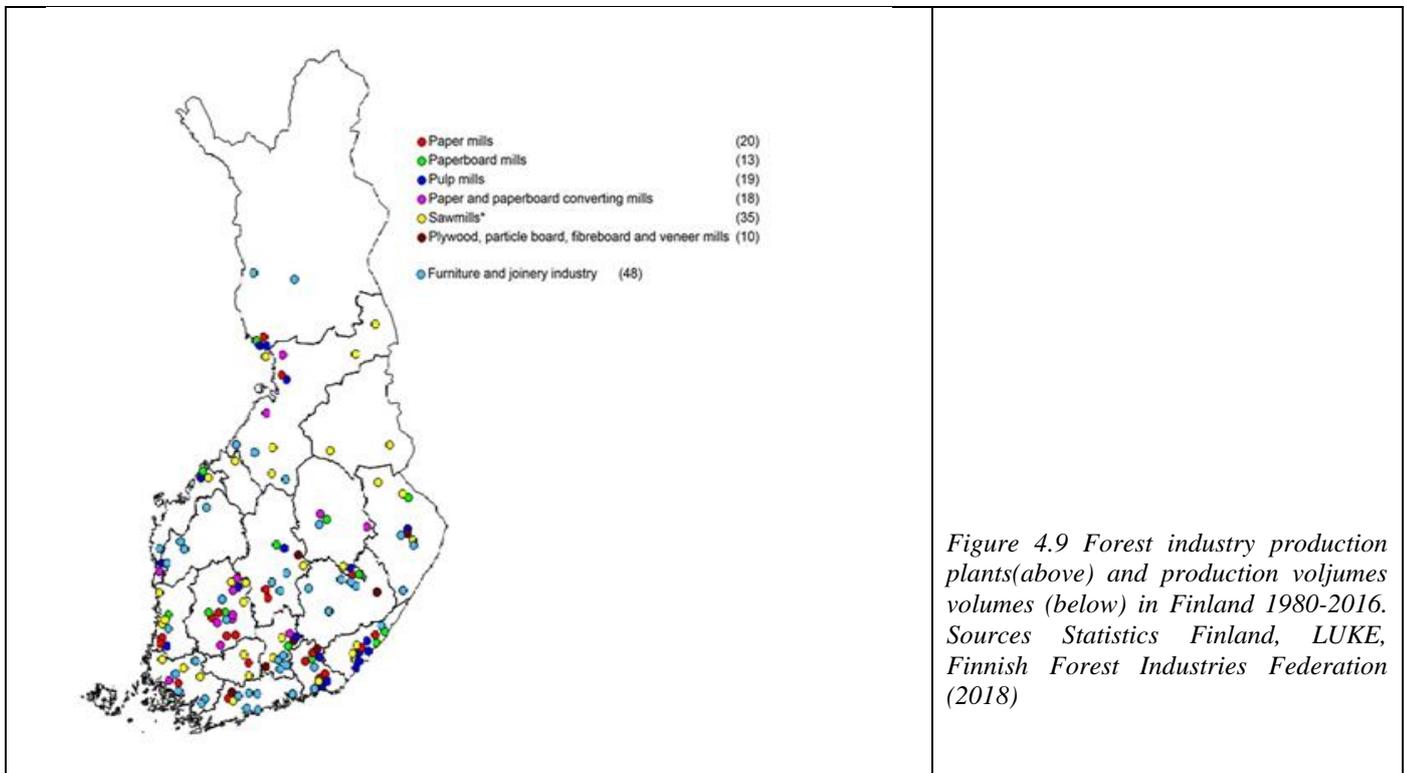


Figure 4.9 Forest industry production plants(above) and production volumes (below) in Finland 1980-2016. Sources Statistics Finland, LUKE, Finnish Forest Industries Federation (2018)

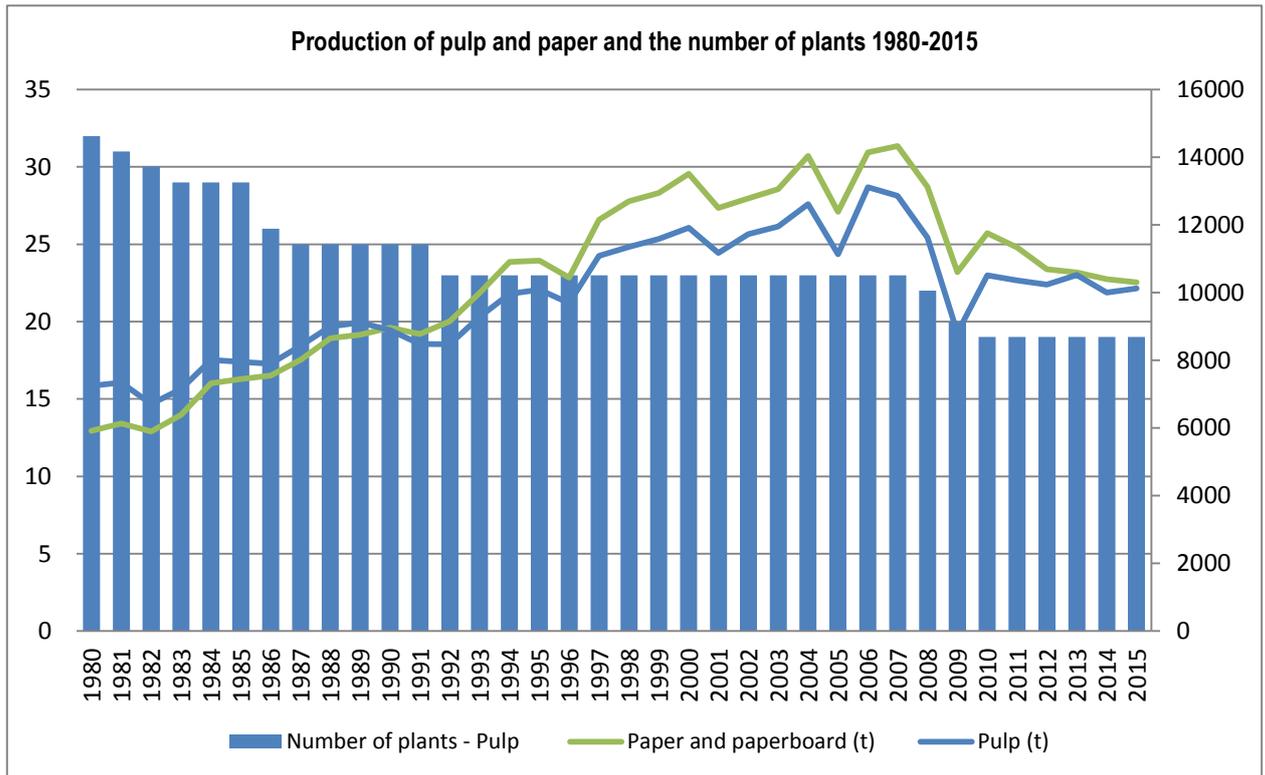
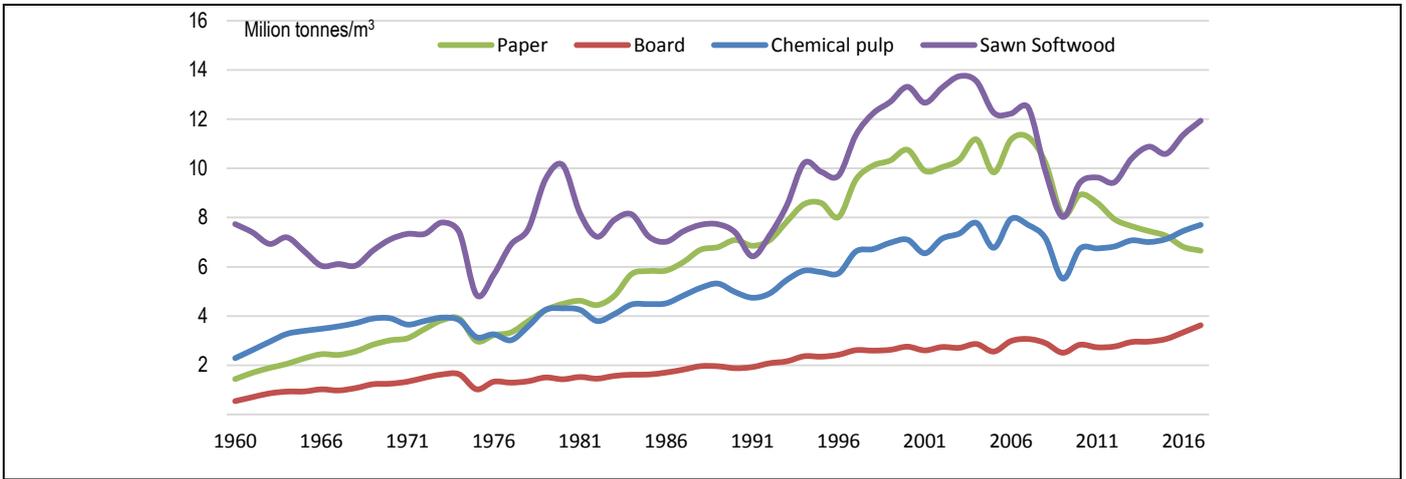


Figure 4.10 Production volumes and number of pulp and paper plants 1980-2015.

Table 4.88 Pulp and paper production since 1988.

Year	Produced pulp (mill t)	Produced mechanical pulp (mill t)	Produced paper (mill t)
1988	5.3	3.2	8.8
1989	5.0	3.8	9.0
1990	4.7	4.1	9.0
1991	4.9	3.6	8.8
1992	4.9	3.6	9.2
1993	5.5	3.9	10.0
1994	5.8	4.1	10.9
1995	5.8	4.4	10.9
1996	5.7	4.0	10.4
1997	6.6	4.5	12.1
1998	6.7	4.6	12.7
1999	7.0	4.6	12.9
2000	7.1	4.8	13.5
2001	6.5	4.6	12.5
2002	7.1	4.6	12.8
2003	7.4	4.6	13.1
2004	7.7	4.8	14.0
2005	6.7	4.4	12.4
2006	13.1	included in produced pulp	14.1

2007	12.9	included in produced pulp	14.3
2008	12.0	included in produced pulp	13.1
2009	8.7	included in produced pulp	10.6
2010	10.7	included in produced pulp	11.9
2011	10.4	included in produced pulp	11.4
2012	10.2	included in produced pulp	10.7
2013	7.1	included in produced pulp	10.6
2014	7.0	included in produced pulp	10.4
2015	10.6	included in produced pulp	11.5
2016	7.7	included in produced pulp	9.9
2017	7.7	included in produced pulp	10.3

## Emission trends

Emissions reported under this NFR category include process based SO<sub>2</sub> emissions calculated from reduced sulphur compounds (TRS), ammonia, particle and NMVOC emissions. Also from the early 90's HCB and PCB emissions have been reported due the use of chlorinated solvents.

The time series have been recalculated in 2018 submission. Variations in the emission levels do not fully represent actual variations in emissions. This is due to the use of point source data reported by the plants, which cannot be separated for energy and process sources unless energy related emissions are calculated separately and deducted from the total emissions reported. Disaggregated allocation between the NFR sectors 2H1 and 2H3 are available only since 2007 but not yet reported completely consistently in the time series.

The shares of emissions for each air pollutant reported under the NFR category are presented in Table 4.89

*Table 4.89 Contribution of Pulp and paper industry (2H1) to total emissions in 2017 Note: NO<sub>x</sub> emissions are allocated to 1A2d)*

Pollutant	Emissions from pulp and paper industry in 2017	Total emissions in 2017	Unit	Share of total emissions %	% reported by the plants
NMVOC	1.616	88.323	Gg	1.8	16.2
SO <sub>x</sub> (as SO <sub>2</sub> )	0.98	35.02	Gg	2.8	100
NH <sub>3</sub>	0.048	31.083	Gg	0.2	100
PM <sub>2.5</sub>	0.225	17.8	Gg	1.3	0
PM <sub>10</sub>	0.288	29.179	Gg	1	0
TSP	0.342	43.614	Gg	0.8	100
BC	0.004	4.113	Gg	0.1	0

## Methodological issues

Emissions are mainly reported by the plants according to the monitoring requirements in the environmental permits. When no plant specific data is available emissions has been calculated.

### Activity data

Emissions not reported by the plants are calculated from total production volumes (Table 3.81 in the previous chapter). Until 2005 the data was available by pulp types. Since 2005 the plant specific statistics collected by the Finnish Forest Industries Federation (FIFF) covers only the total volume of produced pulp.

### Nitrogen dioxide

Nitrogen dioxide emissions from the pulp and paper industry are based on data reported by the plants to the supervising authorities<sup>12</sup> according to the monitoring requirements in their environmental permits.

NO<sub>2</sub> emissions from the pulp and paper industry are allocated in the inventory as fuel based emissions under NFR 1A2d though they include also process emissions of these compounds.

### *Sulphur emissions reported as SO<sub>2</sub>*

Sulphur dioxide emissions are based on data reported by the plants to the supervising authorities<sup>13</sup> according to the monitoring requirements in their environmental permits. SO<sub>2</sub> emissions are partly allocated in the inventory as fuel based emissions under NFR 1A2d though they may include also process emissions of these compounds. It has not been possible to split all SO<sub>2</sub> emissions between fuel based and non-fuel based due to the fact that the reporting obligations given to the plants are for the total emissions.

The process based emissions include different sulphur compounds such as TRS (total reduced sulphur) and calculated as SO<sub>2</sub> equivalents. Most of the smelly gases are nowadays collected and incinerated due to the requirements for smell abatement in the environmental permits.

### *Particles*

The plants report total suspended particle emissions to the supervising authorities and this data is used in the calculation of PM<sub>10</sub> and PM<sub>2.5</sub> particle size fractions with factors 99.3% (PM10) and 86.3 % (PM2.5) for recovery boiler and with factors 98 % (PM10) and 96% (PM2.5) for lime kiln. Size factors for recovery boiler are based on expert estimate, Karvosensa (2001) and factors for lime kiln are taken from USEPA AirChief (1988). Black carbon emissions are calculated using the emission factor 2.6 % of PM2.5 (GB13, EEA 2013).

### *Heavy metals*

As, Cr, Ni, V, Pb, Cd and Hg emissions from process boilers are included  
The occurrence and level of Cu and Zn emissions will be studied for the next submission in 2019.

### *NM VOC*

NM VOC emissions from the pulp and paper industry are partly included in the compliance reporting of the plants and thus available in VAHTI. For plants, which are not obligated to report their NM VOC emissions, these are calculated by using plant specific activity data and emission factor based on information from the Finnish Forest Industries Federation FIFF. The emission factors presented in Table 3.83 are based on the actual levels observed at the plants (Reino Lammi, 2000). Calculated emissions (NM VOC) from pulp and paper sector are presented in Table 4.90

*Table 4.90 NM VOC emission factors kg/t of pulp (Finnish Forest Industries Federation).*

Year	chemical pulp	mechanical pulp	paper	Year	chemical pulp	mechanical pulp	paper
1988	0.7	0.2	0.01	2000-2005	0.1	0.2	0.01
1989	0.65			2006-2017	0.14		0.01
1990	0.4				Pulping: chemical: between 1988-1999 is based on written information by Reino Lammi, FFIF  Since 2006 chemical and mechanical pulp production statistics have not been available separately. Therefore a combined EF has been used		
1991	0.37						
1992	0.34						
1993	0.31						
1994	0.28						
1995	0.25						
1996	0.22						
1997	0.19						
1998	0.16						
1999	0.13						

Table 4.91 Calculated NMVOC emissions from pulp and paper sector

Year	NMVOC (t)	Year	NMVOC (t)	Year	NMVOC (t)
1990	2672	2000	2110	2010	2162
1991	2326	2001	2737	2011	1583
1992	2170	2002	2021	2012	1467
1993	2264	2003	2329	2013	1568
1994	2133	2004	2468	2014	1542
1995	2141	2005	2027	2015	1555
1996	1817	2006	2039	2016	1611
1997	1732	2007	3371	2017	1616
1998	1589	2008	2526		
1999	1417	2009	1901		

### POP emissions

PCDD/F emissions originate from combustion of bark in grate ovens and are reported by the plants to the supervising authorities and allocated under NFR 1A2d.

PCB and HCB emissions in the timeseries are due to the use of elemental chlorine in the bleaching process, which ended by 1994. Thereafter no PCB or HCB compounds are used or generated in pulp and paper processes. Emissions in between 1980-1989 are not estimated but are reported for 1990-1994 by the plants according to their monitoring requirements in their permits as follows:

Year	1990	1991	1992	1993	1994
PCB (kg)	1.431	1.106	0.52	0.26	0.169
HCB (kg)	0.020	0.016	0.007	0.004	0.002

### NH3

Ammonia emissions may occur related to fumes from solvents, extinguishers, causticizing and smelly gases in cases when there are exceptional situations in the normal collection of these gases. NH3 emissions are reported by plants to the supervising authorities. NH3 emissions total annually to 0.01-0.05 kt and are allocated under NFR 2H1.

### Uncertainty and time series' consistency

The results of the uncertainty analysis are presented in Annex 7 of the IIR.

### Source-specific QA/QC and verification

Normal statistical quality checks related to the assessment of the magnitude and trends has been carried out. At present, no verification has been carried out for the specific source-sector emissions.

### Source-specific recalculations including changes made in response to the review process

None.

### Source-specific planned improvements

#### Not scheduled

- For the future inventories, it will be studied, if ammonia is released in all processes and if it is necessary to establish an inventory for ammonia emissions covering all pulp and paper plants.

## Food and beverages industry (NFR 2H2)

Changes in chapter	
May 2018	JMP KS

### Source category description

Food and drink industries in Finland include production of coffee, sugar, yeast, dairies, production of wine and beer as well as production of animal feed as summarized in Table 4.92

Air pollutant emissions from food and drink depend on the production and use volumes over the years.

Table 4.92 Emissions reported under NFR 2H2

	Number of plants in VAHTI allocated to this sector	Emissions reported by plants	Emissions calculated
Bread, bisquits	-		NMVOC
Wine	-		NMVOC
Beer	-		NMVOC
Spirits	< 5	NMVOC	NMVOC
Sugar production	-		TSP, PM10, PM2.5, NMVOC
Meat, fish etc. frying/curing	-		TSP, PM10, PM2.5
Coffee	-		NMVOC
Yeast	-		NMVOC
Dairies	< 5	TSP	PM10, PM2.5
Animal feed and raw material for animal feed	< 5	TSP, NMVOC	PM10, PM2.5, NMVOC
Food production	< 5	TSP	PM10, PM2.5

The shares of emissions for each air pollutant reported under the NFR category are presented in Table 4.93

Table 4.93 Contribution of Food and beverages industry (NFR 2H2) to total emissions in 2017.

Pollutant	Emissions from food and drink industry in 2017	Total emissions in 2017	Unit	Share of total emissions %	% reported by the plants
NMVOC	1.788	88.323	Gg	2	0.2
PM2.5	0.375	17.8	Gg	2.1	0
PM10	0.386	29.179	Gg	1.3	0
TSP	0.393	43.614	Gg	0.9	10.5

### Emission trends

To be completed

## Methodological issues

### NMVOG

NMVOG emissions from food industry are calculated from production data and national or EMEP/EEA Guidebook emission factors:

Wholemeal bread products	3 kg/t
other breads	4.5 kg/t
cakes bisquits	1 kg/t
roasting of coffee	0.6 kg/t
sugar production	10 kg/t
yeast production	18 kg/t (no method in the GB)
wine production	0.8 kg/m <sup>3</sup>
beer production factor	0.35 kg/m <sup>3</sup>

All emission factors except roasting of coffee and yeast production are from the EMEP/EEA Guidebook, (2016). Emission factor for roasting of coffee is an expert estimated based on environmental permits (Paulig, 2005). In addition, NMVOG emissions are reported by some plants from the production of spirits and food production to the supervising authorities (VAHTI).

In the 2017 submission NMVOG emissions from bread manufacturing were recalculated for the whole time series. A new more detailed activity data (bread manufacturing statistics) was available provided by Finnish Food and Drink Industries' Federation. In the statistics wholemeal bread and other breads were separated, so also separate emission factors were used. Also in 2017 submission activity data from cakes, bisquits was updated based on statistics from Finnish Food and Drink Industries' Federation for whole time series.

Fish meal production is included under NFR 2H2 and includes data reported by the plants.

Production volumes (Table 4.94) used in the calculation of NMVOG emissions are presented in Production of bread and cakes are taken from statistics of Finnish Food and Drink Industries' Federation (ETL), production of coffee from Finnish Coffee Roasters' Association, sugar production from Finnish Food and Drink Industries' Federation (ETL), yeast production from Suomen Hiiva Oy and production for wine and beer from National Supervisory Authority for Welfare and Health (Valvira).

*Table 4.94 Bread, cakes, bisquits production volumes, roasting of coffee and sugar, yeast, wine and beer production (Finnish Food and Drink Industries' Federation, Finnish Coffee Roasters' Association, Suomen Hiiva and National Supervisory Authority for Welfare and Health)*

Year	Bread (wholemeal) products (million kg)	Bread (other ) products (million kg)	Cakes, bisquits etc (million kg)	Roasting of coffee (t)	Sugar beet production (t)
1990	52.1*	108.7*	19.9*	50678	1125
1991	52.1*	108.7*	19.9*	49979	1043
1992	52.1*	108.7*	19.9*	50868	1049
1993	52.1*	108.7*	19.9*	50792	996
1994	52.1	108.7	19.9	46747	1097
1995	52.1*	108.7*	19.9*	40715	1110
1996	52.1*	108.7*	19.9*	47396	897
1997	57.4	118.9	21.5	44617	1360
1998	57.4*	118.9*	21.5*	47819	892
1999	57.4*	118.9*	21.5*	47091	1172
2000	57.4*	118.9*	21.5*	44991	1046
2001	57.4*	118.9*	21.5*	47280	1105
2002	57.4*	118.9*	21.5*	46300	1066
2003	95.2	120.9	29.7	47057	892
2004	95.2*	120.9*	29.7*	47751	1064
2005	95.2*	120.9*	29.7*	46871	1181
2006	95.2*	120.9*	29.7*	48749	952
2007	95.2*	120.9*	29.7*	48745	673

2008	95.2*	120.9*	29.7*	49266	468
2009	95.2*	120.9*	29.7*	48336	559
2010	94	94	31.7	46442	542
2011	94*	94*	31.7*	44165	676
2012	94*	94*	31.7*	43879	399
2013	91.9	91.9	32	45929	480
2014	91.9*	91.9*	32*	45030	626
2015	93.2	93.2	31.2	46000	407
2016	93.2	93.2	31.2	46000	434
2017	92.5	99.6	30.9	43000	430,3
<b>Year</b>	<b>Yeast production (t)</b>	<b>Wine production (m3)</b>	<b>Beer production (m3)</b>		
1990	7540	18111	413130		
1991	7440	16028	432563		
1992	7620	19938	454064		
1993	8130	24043	458237		
1994	9140	26606	433660		
1995	9610	40383	454468		
1996	10360	42583	464307		
1997	9680	43675	469614		
1998	8810	58964	454751		
1999	7940	67441	464932		
2000	7640	67500	465000		
2001	7642	68000	465000		
2002	8354	18520	400868		
2003	7700	18500	381451		
2004	7700	17380	444500		
2005	7750	66159	456544		
2006	7934	66886	449956		
2007	7942	67271	442342		
2008	8224	68736	433484		
2009	7395	58223	409427		
2010	7897	59008	395072		
2011	10029	51905	397800		
2012	9835	43559	378418		
2013	9416	43559	378418		
2014	8628	53427	388468		
2015	5832	55818	407119		
2016	7465	55392	410443		
2017	7800	51710	403630		

\* for 1990-1993 and 1995, 1996 years 1994 value was used, for 1998-2002 years 1997 value was used, for 2004-2009 years 2003 value, for 2011 and 2012 years 2010 value and for 2014 years 2013 value.

### Particles

The plants report total suspended particle emissions according to monitoring requirements in their environmental permits and this data is available in VAHTI. PM<sub>10</sub> and PM<sub>2.5</sub> particle size fraction emissions are calculated from TSP emissions with factors 75 % (PM10) and 60 % (PM2.5) from USEPA Air Chief, 1998.

Particle emissions are also calculated from the commercial and residential meat frying and barbeque reported since year 2001. Emission factors are from TNO database (2002) and from McDonald, J. et al (2012) and activity data from Finnish Food and Drink Industries' Federation, ETL (2018). For meat frying emission factor 0.0013 t/t meat consumed is used for TSP, PM10 and PM2.5 as well as for barbeques factor 8.9 kg/ton meat is used for TSP, PM10 and PM2.5.

For the 2017 submission, the emission factors for food heating in barbeques were revised for whole time series. The new emission factors for TSP, PM10 and PM2.5 are more accurate than the old ones as they are based on actual measurements (McDonald, J., et al (2012) (Emissions from Charbroiling and Grilling of Chicken and Beef, Macdonald, J., Zielinska B., Fujita E., Sagebiel J., Chow J. and Watson J (2012 in Journal of the Air&Waste Management Association)

## Activity data

Activity data are presented in Table 3.88. The first figures in brackets in the columns are the amount of meat, while the following percentages with which the amount of meat are multiplied, are representing the following assumptions: It is estimated that from the total meat consumption (beef, pork and poultry) 40% is consumed as pure meat and 60% as processed food. 90% of pure meat is fried and 15% of that in barbeques (Anttonen, ETL, 2000).

Calculated emissions from food and beverages industry are presented in Table 4.95.

Table 4.95 Activity data and for commercial and residential meat frying and barbeque.

Activity data (meat amounts in the first bracket following the percentages of the different treatments )		
Commercial and residential meat frying [1 000 t]		Commercial and residential barbecue's, from food heating [1 000 t]
1990	(306.5) x 40% x 90% x 85%	(306.5) x 40% x 90% * 15%
1991	(306.7) x 40% x 90% x 85%	(306.7) x 40% x 90% * 15%
1992	(299.3) x 40% x 90% x 85%	(299.3) x 40% x 90% * 15%
1993	(287.3) x 40% x 90% x 85%	(287.3) x 40% x 90% * 15%
1994	(287.6) x 40% x 90% x 85%	(287.6) x 40% x 90% * 15%
1995	(313.5) x 40% x 90% x 85%	(313.5) x 40% x 90% * 15%
1996	(317.3) x 40% x 90% x 85%	(317.3) x 40% x 90% * 15%
1997	(319.8) x 40% x 90% x 85%	(319.8) x 40% x 90% * 15%
1998	(336.5) x 40% x 90% x 85%	(336.5) x 40% x 90% * 15%
1999	(337.7) x 40% x 90% x 85%	(337.7) x 40% x 90% * 15%
2000	(168.8 + 99.0 + 68.9) x 40% x 90% x 85%	(168.8 + 99.0 + 68.9) x 40% x 90% * 15%
2001	(167.8 + 92.4 + 75.4) x 40% x 90% x 85%	(167.8 + 92.4 + 75.4) x 40% x 90% * 15%
2002	(165.6 + 92.9 + 80.2) x 40% x 90% x 85%	(165.6 + 92.9 + 80.2) x 40% x 90% * 15%
2003	(171.9 + 95.9 + 82.5) x 40% x 90% x 85%	(171.9 + 95.9 + 82.5) x 40% x 90% * 15%
2004	(176.9 + 99.3 + 83.3) x 40% x 90% x 85%	(176.9 + 99.3 + 83.3) x 40% x 90% * 15%
2005	(175.7 + 97.5 + 84.3) x 40% x 90% x 85%	(175.7 + 97.5 + 84.3) x 40% x 90% * 15%
2006	(180.6 + 97.3 + 82.9) x 40% x 90% x 85%	(180.6 + 97.3 + 82.9) x 40% x 90% * 15%
2007	(184.8 + 99.0 + 93.2) x 40% x 90% x 85%	(184.8 + 99.0 + 93.2) x 40% x 90% * 15%
2008	(187.4 + 96.6 + 98.1) x 40% x 90% x 85%	(187.4 + 96.6 + 98.1) x 40% x 90% * 15%
2009	(183.7 + 95.1 + 93.0) x 40% x 90% x 85%	(183.7 + 95.1 + 93.0) x 40% x 90% * 15%
2010	(187.0 + 99.8 + 97.4) x 40% x 90% x 85%	(187.0 + 99.8 + 97.4) x 40% x 90% * 15%
2011	(187.0 + 99.8 + 97.4) x 40% x 90% x 85%*	(187.0 + 99.8 + 97.4) x 40% x 90% * 15%
2012	(193.0 + 81 + 107) x 40% x 90% x 85%*	(193.0 + 81 + 107) x 40% x 90% x 15%
2013	(195.0 + 81 + 111) x 40% x 90% x 85%*	(195.0 + 81 + 111) x 40% x 90% x 15%
2014	(186.0 + 83 + 113) x 40% x 90% x 85%*	(186.0 + 83 + 113) x 40% x 90% x 15%
2015	(192.0 + 86 + 117) x 40% x 90% x 85%*	(192.0 + 86 + 117) x 40% x 90% x 15%
2016	(190.0 + 87 + 125) x 40% x 90% x 85%*	(190.0 + 87 + 125) x 40% x 90% x 15%
2017	(181.2 + 85 + 130) x 40% x 90% x 85%*	(181.2 + 85 + 130) x 40% x 90% x 15%

Table 4.96 NMVOC and particle emissions from food and beverages industry

Year	NMVOC (t)	TSP	PM10	PM2.5
1990	2523	0.303	0.320	0.329
1991	2420	0.315	0.336	0.344
1992	2428	0.301	0.314	0.316
1993	2373	0.266	0.270	0.283
1994	2519	0.268	0.273	0.274
1995	2565	0.314	0.326	0.340
1996	2326	0.312	0.323	0.325
1997	2948	0.323	0.337	0.339
1998	2368	0.340	0.354	0.356
1999	2723	0.340	0.354	0.356
2000	2569	0.310	0.315	0.316
2001	2646	0.312	0.318	0.319
2002	2541	0.317	0.323	0.324
2003	2446	0.449	0.506	0.535
2004	2680	0.468	0.529	0.566
2005	2872	0.527	0.615	0.660
2006	2584	0.487	0.559	0.598
2007	2228	0.446	0.494	0.558

2008	1972	0.422	0.458	0.485
2009	2048	0.498	0.583	0.629
2010	2010	0.414	0.444	0.471
2011	2210	0.470	0.530	0.570
2012	1852	0.401	0.425	0.448
2013	1857	0.376	0.394	0.404
2014	2036	0.380	0.402	0.414
2015	1707	0.387	0.406	0.418
2016	1768	0.373	0.380	0.387
2017	1788	0.375	0.386	0.393

### ***Uncertainty and time series' consistency***

The results of the uncertainty analysis are presented in Annex 7 of the IIR.

### ***Source-specific QA/QC and verification***

Normal statistical quality checks related to the assessment of the magnitude and trends has been carried out. At present, no verification has been carried out for the specific source-sector emissions.

### ***Source-specific recalculations including changes made in response to the review process***

2017

- NMVOC emissions from bread manufacturing and particles from barbeque were recalculated for the whole time series.

2018

- Improvement of the time series consistency depends on the allocation of emissions under the NFRs and can be corrected when the time series recalculation is finalized. (Recommendation of the NECD 2017 Review for particles in 2015).
- Annual sugar production volumes are no more available from the industry due to the integration of the domestic plant into an international corporation. The production volumes have been updated for the whole time series using different data sources: (1) LUKE's beet production statistics) and (2) assumptions on raw material/production rates. It is assumed that for the production on one kilogramme of sugar 8 kilogrammes of sugar beet are needed (Dansukker website 25.10.2017). The updated method enables to follow the annual production rates in stead fo the constant figure used for the earlier years.

### ***Source-specific planned improvements***

2020

- Particle emission fraction factors will be checked and Guidebook 2016 will be taken in use when available.

## **Other industrial processes (NFR 2H3)**

No sources are included under NFR 2H3. Other industrial activities not falling under the NFR2 categories are reported under NFR 2L "Other production, consumption, storage, transportation or handling of bulk products".

## Wood processing (NFR 2I)

Changes in chapter	
May 2018	KS J:P

### Source category description

Activities reported under NFR 2I include mechanical wood processing, such as saw mills and production of plywood, chipboard and fibreboard.

### Emission trends

Mechanical wood processing is a minor source of several air pollutants as presented in Table 4.97.

Table 4.97 Contribution of Mechanical wood processing (NFR 2I) to total emissions in 2017

Pollutant	Emissions from mechanical wood processing in 2017	Total emissions in 2017	Unit	Share of total emissions %	% reported by the plants
NMVOC	1,315	88.323	Gg	1,5	32,5
PM2.5	<0.001	17.8	Gg	<0.1	0
PM10	0,023	29.179	Gg	<0.1	0
TSP	0,127	43.614	Gg	0,3	100

### Methodological issues

19 production plants allocated to this sector reported emissions to supervising authorities in 2016.

### Particle emissions

The plants report total suspended particle according to monitoring requirements in their environmental permits and this data is available in VAHTI. PM<sub>10</sub> and PM<sub>2.5</sub> emissions are calculated from TSP emissions with a fraction factor for PM<sub>10</sub> of 18% and for PM<sub>2.5</sub> 0% (zero) according to information from US EPA Air Chief database. Due to the separation process of fuel and non-fuel based emissions in the inventory reporting system IPTJ, small part (0.03 kt) of the fuel-based PM<sub>2.5</sub> emissions was allocated to NFR 2I. The allocation will be checked to the next submission.

### NMVOC emissions

NMVOC emissions from mechanical wood industry are calculated with activity data from Finnish Forest Federation (FFIF) and emission factors from NPI and FFIF presented in Table 4.97. In addition, NMVOCs are reported by several plants according their monitoring requirements to supervising authorities and available in VAHTI.

Table 4.97 NMVOC emission factors and activity data for wood processing industries

Year and sector	Activity data (FFIF yearbook)	Emission factor (reference), emissions (t)	Year and sector	Activity data (FFIF yearbook)	Emission factor (reference), emissions (t)
Production of chipboard			Production of sawn timber		
0.2 kg/m <sup>3</sup> (NPI; 2002)			235 g/dry matter t of sawn timber (FFIF, 2005)		
1988	650 000 m <sup>3</sup>	130	1988	3 239 000 t	761
1989	650 000 m <sup>3</sup>	130	1989	3 239 000 t	761
1990	600 000 m <sup>3</sup>	120	1990	3 075 000 t	723
1991	385 000 m <sup>3</sup>	77	1991	2 634 250 t	619
1992	354 000 m <sup>3</sup>	71	1992	2 984 800 t	701
1993	439 000 m <sup>3</sup>	88	1993	3 485 000 t	819
1994	477 000 m <sup>3</sup>	95	1994	4 190 200 t	985
1995	485 000 m <sup>3</sup>	97	1995	4 042 600 t	950
1996	498 000 m <sup>3</sup>	100	1996	3 981 100 t	936
1997	475 000 m <sup>3</sup>	95	1997	4 655 550 t	1094

Year and sector	Activity data (FFIF yearbook)	Emission factor (reference), emissions (t)	Year and sector	Activity data (FFIF yearbook)	Emission factor (reference), emissions (t)
1998	455 000 m <sup>3</sup>	91	1998	5 017 170 t	1179
1999	439 000 m <sup>3</sup>	88	1999	5 210 280 t	1224
2000	462 000 m <sup>3</sup>	92	2000	5 461 200 t	1283
2001	430 000 m <sup>3</sup>	86	2001	5 194 700 t	1221
2002	410 000 m <sup>3</sup>	82	2002	5 453 000 t	1281
2003	400 000 m <sup>3</sup>	80	2003	5 576 000 t	1310
2004	448 000 m <sup>3</sup>	90	2004	5 518 600 t	1297
2005	452 000 m <sup>3</sup>	90	2005	4 997 900 t	1175
2006	400 000 m <sup>3</sup>	88	2006	4 961 000 t	1170
2007	400 000 m <sup>3</sup>	80	2007	5 084 000 t	1195
2008	250 000 m <sup>3</sup>	50	2008	4 018 000 t	944
2009	170 000 m <sup>3</sup>	34	2009	3 280 000 t	771
2010	220 000 m <sup>3</sup>	44	2010	3 854 000 t	906
2011	170 000 m <sup>3</sup>	34	2011	3 977 000 t	935
2012	100 000 m <sup>3</sup>	20	2012	3 813 000 t	896
2013	*	*	2013	4 264 000 t	1 002
2014	*	*	2014	4 469 000 t	1 050
2015	*	*	2015	4 346 000 t	1 021
2016	*	*	2016	4 653 500t	1 094
2017	*	*	2017	4 797 000t	1 127
Production of plywood		0.15 kg/m <sup>3</sup> (NPI; 1999)	Production of fibreboard		1.3 kg/m <sup>3</sup> (NPI; 1999)
1988	600 000 m <sup>3</sup>	90	1988	90 000 m <sup>3</sup>	117
1989	600 000 m <sup>3</sup>	90	1989	80 000 m <sup>3</sup>	104
1990	650 000 m <sup>3</sup>	98	1990	100 000 m <sup>3</sup>	130
1991	477 000 m <sup>3</sup>	72	1991	69 000 m <sup>3</sup>	90
1992	462 000 m <sup>3</sup>	69	1992	73 000 m <sup>3</sup>	95
1993	621 000 m <sup>3</sup>	93	1993	85 000 m <sup>3</sup>	111
1994	700 000 m <sup>3</sup>	105	1994	86 000 m <sup>3</sup>	112
1995	778 000 m <sup>3</sup>	117	1995	79 000 m <sup>3</sup>	103
1996	869 000 m <sup>3</sup>	130	1996	77 000 m <sup>3</sup>	100
1997	987 000 m <sup>3</sup>	148	1997	88 000 m <sup>3</sup>	114
1998	992 000 m <sup>3</sup>	149	1998	100 000 m <sup>3</sup>	130
1999	1 076 000 m <sup>3</sup>	161	1999	96 000 m <sup>3</sup>	125
2000	1 167 000 m <sup>3</sup>	175	2000	100 000 m <sup>3</sup>	130
2001	1 140 000 m <sup>3</sup>	171	2001	109 000 m <sup>3</sup>	142
2002	1 240 000 m <sup>3</sup>	186	2002	101 000 m <sup>3</sup>	131
2003	1 300 000 m <sup>3</sup>	195	2003	100 000 m <sup>3</sup>	130
2004	1 350 000 m <sup>3</sup>	203	2004	102 000 m <sup>3</sup>	133
2005	1 305 000 m <sup>3</sup>	196	2005	101 000 m <sup>3</sup>	131
2006	1 400 000 m <sup>3</sup>	212	2006	100 000 m <sup>3</sup>	108
2007	1 410 000 m <sup>3</sup>	212	2007	75 000 m <sup>3</sup>	98
2008	1 265 000 m <sup>3</sup>	190	2008	66 000 m <sup>3</sup>	86
2009	780 000 m <sup>3</sup>	117	2009	46 000 m <sup>3</sup>	60
2010	980 000 m <sup>3</sup>	147	2010	57 000 m <sup>3</sup>	74
2011	1 040 000 m <sup>3</sup>	156	2011	60 000 m <sup>3</sup>	78
2012	1 000 000 m <sup>3</sup>	150	2012	60 000 m <sup>3</sup>	78
2013	1 090 000 m <sup>3</sup>	164	2013	*	
2014	1 160 000 m <sup>3</sup>	174	2014	*	
2015	1 150 000 m <sup>3</sup>	173	2015	*	
2016	1 150 000 m <sup>3</sup>	173	2016	*	
2017	1 250 000 m <sup>3</sup>	188	2017	*	

\* since 2013 activities of chipboard and fibreboard are included in the activity of plywood

### ***Uncertainty and time series' consistency***

The results of the uncertainty analysis are presented in Part 3 of the IIR.

### ***Source-specific QA/QC and verification***

Normal statistical quality checking related to assessment of magnitude and trends has been carried out. At present, no verification has been carried out for the specific source-sector emissions.

### Source-specific recalculations including changes made in response to the review process

None.

### Source-specific planned improvements

None.

## Production of POPs (NFR 2J)

There is no production of POPs in Finland.

## Consumption of POPs and heavy metals (NFR 2K)

Emissions from consumption of F-gases are available from the Finnish greenhouse gas inventory [http://www.stat.fi/til/khki/index\\_en.html](http://www.stat.fi/til/khki/index_en.html)

## 3.41 Other industrial production including production, consumption, storage, transportation or handling of bulk products (NFR 2L)

Changes in chapter	
May 2018	KS JMP

### Source category description

Activities reported under NFR 2L “Other sector” are presented in Table 4.98 This sector includes emissions from tile, light gravel, talc, gypsum products and ceramic household and decorative products manufacturing, quarrying and crushing, manufacturing of electricity distribution and monitoring devices and starch modification. No emissions are reported under NFR 2H3.

Table 4.98 Activities and emissions reported under NFR 2L Other

SNAP code	SNAP	Detailed description	Emissions reported
040617	Other	Light gravel manufacturing	NMVOC, SO <sub>x</sub> , NH <sub>3</sub> , TSP, PM <sub>10</sub> , PM <sub>2.5</sub> , PCDD/F
040617	Other	Talc manufacturing	
040617	Other	Ceramic household and decorative products manufacturing	
040617	Other	Tile (brick) manufacturing	
040617	Other	Gypsum product manufacturing	
040617	Other	Quarrying and crushing	
040617	Other	Manufacturing of electricity distribution and monitoring devices	
040617	Other	Starch modification	
		Animal feed production	

The annual variations in the emissions are caused by fluctuation of production or the activity volume over the years. The shares of emissions of total emissions and shares of data reported by the plants are presented in Table 4.99

Table 4.99 Contribution of Other production, consumption, storage, transportation or handling of bulk products (NFR 2L) to total emissions in 2017

Pollutant	Emissions from other processes in 2017	Total emissions in 2017	Unit	Share of total emissions %	% reported by the plants
NMVOC	0.001	88.323	Gg	<0.1	100
SOx (as SO2)	<0.001	35.02	Gg	<0.1	100
NH3	0.027	31.083	Gg	<0.1	100
PM2.5	0.019	17.8	Gg	0.1	0
PM10	0.029	29.179	Gg	0.1	0
TSP	0.039	43.614	Gg	<0.1	100
PCDD/ PCDF	0.009	13.402	g I-Teq	<0.1	0

### Methodological issues

Emissions are mainly reported by the plants according to the monitoring requirements in the environmental permits. When no plant specific data is available emissions has been calculated.

#### NMVOC, SOx, and particles

Emissions are based on emission data reported by the plants and available in VAHTI.

#### PCDD/F

Emissions from the production of bricks are calculated using the emission factor 87 ng I-TEQ/ t (UNEP, 1999) and activity data presented in Table 4.100. It is assumed that one brick weights 3 kg.

Table 4.100 Activity data for brick production (Confederation of Finnish Construction Industries)

Year	Production of Bricks (t)	Year	Production of Bricks (t)	Year	Production of Bricks (t)
1990	339 000	2000	188 715	2010	111 600
1991	270 000	2001	183 000	2011	108 900
1992	198 000	2002	171 000	2012	100 994*
1993	183 000	2003	174 000	2013	100 994*
1994	171 000	2004	177 000	2014	100 994*
1995	156 000	2005	162 000	2015	100 994*
1996	120 000	2006	156 000	2016	100 994*
1997	219 270	2007	143 700	2017	100 994*
1998	200 145	2008	129 000		
1999	194 430	2009	91 500		

\*due the lack of data, years 2012 activity data is used also for years 2013-2015

Calculated emissions dioxin and furines (PCDD/PCDF) from other industrial production sector are presented in Table 4.101

Table 4.101 Calculated PCDD/PCDF emissions from other industrial production

Year	PCDD/PCDF (q I-TEQ)	Year	PCDD/PCDF (q I-TEQ)	Year	PCDD/PCDF (q I-TEQ)
1990	0.0295	2000	0.0164	2010	0.0097
1991	0.0235	2001	0.0159	2011	0.0095
1992	0.0172	2002	0.0149	2012	0.0088
1993	0.0159	2003	0.0151	2013	0.0088
1994	0.0149	2004	0.0154	2014	0.0088
1995	0.0136	2005	0.0141	2015	0.0088
1996	0.0104	2006	0.0136	2016	0.0088
1997	0.0191	2007	0.0125	2017	0.0088
1998	0.0174	2008	0.0112		
1999	0.0169	2009	0.0080		

***Uncertainty and time series' consistency***

The results of the uncertainty analysis are presented in Annex 7 of the IIR.

***Source-specific QA/QC and verification***

Normal statistical quality checks related to the assessment of the magnitude and trends has been carried out. At present, no verification has been carried out for the specific source-sector emissions.

***Source-specific recalculations including changes made in response to the review process***

None.

***Source-specific planned improvements***

None.